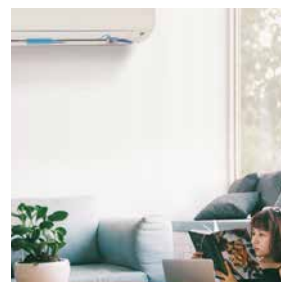


## Aspen® condensate pumps for mini-split systems



Quiet operation  
Quick & easy installation and maintenance  
Versatile pump positioning

ASPEN® is a registered trademark of Aspen Oldco Limited Company UK



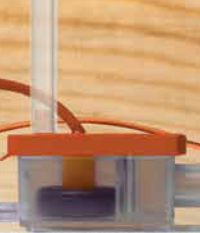
CONDENSATE PUMPS

## Condensate pumps designed

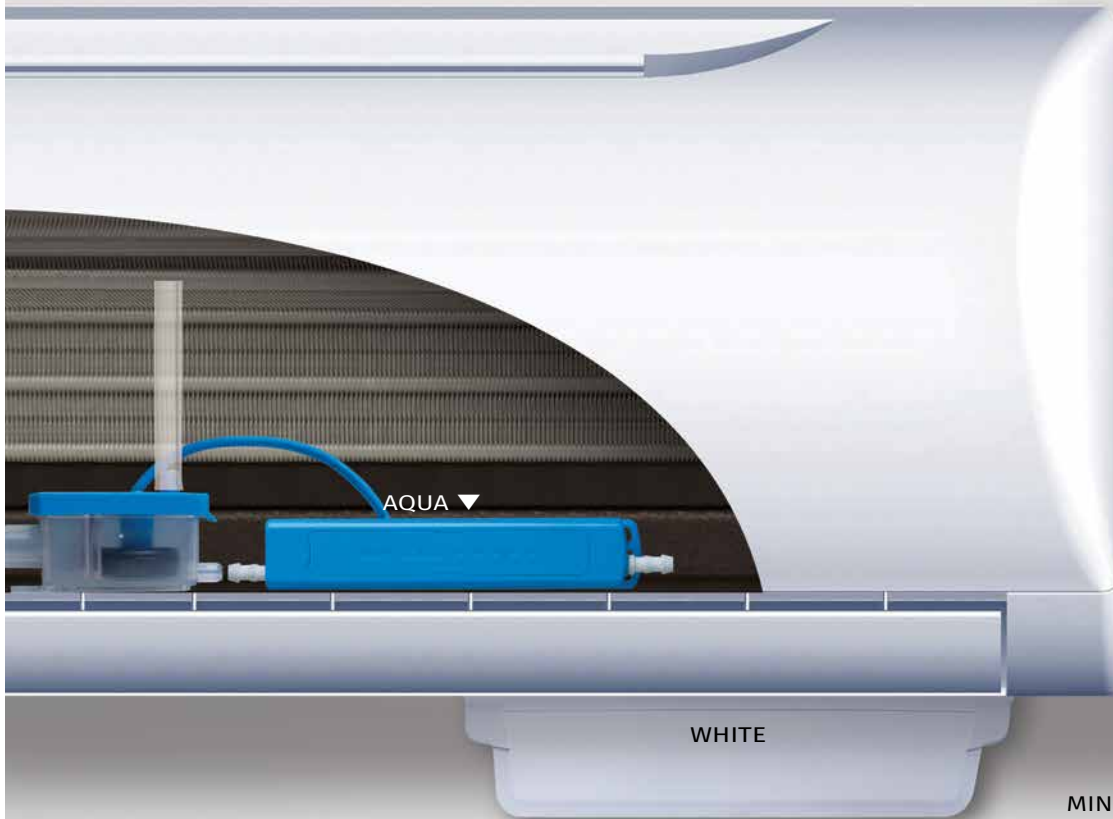
Commercial

Residential

- 5 Mini-split pump styles.
- Versatile pump positioning.
- Quiet operation.



ORANGE SERIES ▲



AQUA ▼

WHITE



LIME SERIES ▲

MINI TANK  
4 installation options  
▼



The easiest way to find the right pump for any brand of mini-split ...  
Action videos and full details @ [rectorseal.com/aspen-mini](http://rectorseal.com/aspen-mini)



## for mini-split systems.



### SELECTING THE CORRECT ASPEN MINI-PUMP

#### Five pump models

- Aqua • Orange • Lime
- White • Mini Tank

#### Four considerations

- **Appearance** - A concealed (Aqua) or remote condensate pump (Orange or Mini Tank) will preserve the attractive nature of any mini-split installation. Surface mounted pumps (Lime or White) are neatly covered. All pumps are hidden from view and provide a clean finished appearance.
- **Quiet Operation** - For best practice, choose a remote pump (Orange) installation for the quietest operation in noise sensitive areas. Silent + models are also available. They run quieter and are designated by SP suffix.
- **Ease of Installation** - Aspen pump models can accommodate any installation. See the guide and chart for options.
- **Maintenance** - Pump models with filters must be cleaned regularly. Choose a surface type pump (Lime or White) for easy filter access.

#### Two mini-pump types:

- **Split** - (Orange or Aqua series) are designed with separate pump and reservoir. The pump includes an electronic PCB and the pump motor. The reservoir contains the filter and the switching mechanism to activate the pump, and must always be kept level and clean for proper operation of the float switch. The filter must be cleaned regularly. The 2 elements are connected together with a length of 1/4" ID vinyl tube and a communication cable, both of which are usually around 6 feet long.
- **Monobloc** - (Lime, White series, or Mini Tank) are designed with both the pump and reservoir as one integral unit, sharing a common body. No connecting tubes or wires are needed. Most mini pumps are cooled and lubricated by the water flowing through them. They require a float switch to detect the presence of water in the drain pan and activate the pump only when water is present, while the new Mini White Silent+ uses an adaptive capacitance sensor that differs from a capacitance sensor, since the Silent+ has variable speeds and no dip switch settings for speeds.

#### Aspen Pumps features:

- Quick and easy to install
- Mini Pumps fit mini-splits up to 54,000 BTU/hr; and Maxi Pumps fit Mini-Splits up to 157,000 BTU/hr
- Self priming
- Hall effect sensors operate on water rise; Mini White Silent+ utilizes an adaptive capacitance sensor
- Dry contact for overflow protection
- Cleanable filters
- Quiet - 19dB(A) to 47dB(A)
- Thermally protected
- Maximum water temperature 104°F
- Discharge hose 1/4" ID
- Kits include all components required
- 1 amp fuse included (must be installed to validate the warranty)

NOTE: Sound level and pump performance varies with voltage and frequency.



## MINI-SPLIT PUMP KITS

### White Series

Silent+ ultra slim, ultra quiet new generation model

**NEW**



Code	Universal Voltage	Power Supply	Power Consumption	Ctn. Wt.	Qty
83930	(ASP-MWS+UNI)	110-250 VAC	.2A 19W	2 lbs	1

#### FEATURES

- Ultra quiet operation
- Low profile design allows installation above a door
- Discreet: Pump designed to be positioned within high wall unit shadow line
- Neutral design complements leading manufacturers' high wall units
- Easy installation: Optional easy fit installation insert provided
- Reversible: Position inlet left or right for installation flexibility
- Univolt One product suits all
- Capacitance technology: Soft start and variable flow; pump speed optimized in response to flow rate

#### Specifications:

##### Duty Cycle:

Continuous

##### Capacity:

Up to 54,000 BTU/hr; 12 GPH @ zero head; 6 GPH @ 33ft head

**Maximum head:** 33 ft

**Maximum Water Temp:** 104° F

**Suction Lift:** NA

##### Sound level:

19 dB(A) @ 3 ft

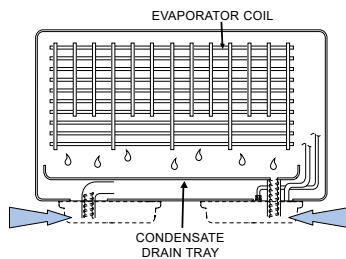
5A volt-free high level safety wires, N.C / N.O. contacts rated @ 5A inductive @ 230V AC

##### Pump Dimensions:

L-11.5" x H-1.3" x W-1.9"

Class II Appliance

#### TYPICAL PUMP LOCATIONS



Aspen pre-filter available – see page 11

\*Potting is the process of epoxy filling a complete assembly for resistance to shock, vibration, moisture, chemical and promotes sound dampening.



## MINI-SPLIT PUMP KITS

### White Series

Mounts directly below evaporator, quick installation



Code	Universal Voltage	Power Supply	Power Consumption	Ctn. Wt.	Qty
83939	(ASP-MW-UNI)	100-250 VAC	.17A 16W	2lbs	1

#### FEATURES

- Surface mounts below evaporator, at either end
- Crisp white color and slim profile complement any evaporator
- Resilient mounting minimizes vibration & noise
- Accepts standard 5/8" drain hose from any mini-split
- Fully potted electronics\*
- No need to disturb evaporator to clean filter, reservoir clips out from front for easy removal and replacement
- Includes anti-siphon device

#### Specifications:

##### Duty Cycle:

Non-Continuous

##### Capacity:

Up to 54,000 BTU/hr; 2.9 GPH @ zero head;  
1.2 GPH @ 33ft head

**Maximum head:** 39 ft

**Maximum Water Temp:** 104° F

**Suction Lift:** NA

##### Sound level:

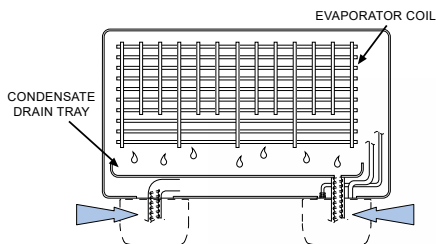
21 dB(A)  
3A N/C dry contacts rated @ 5A inductive  
@ 230V AC

##### Pump Dimensions:

L-71/8" x H-41/2" x W-2"

Class II Appliance

#### TYPICAL PUMP LOCATIONS



Aspen pre-filter available – see page 11

\*Potting is the process of epoxy filling a complete assembly for resistance to shock, vibration, moisture, chemical and promotes sound dampening.



## MINI-SPLIT PUMP KITS

### Aqua Series



Ultra-slim profile, fits inside evaporator or lineset cover

Code	Universal Voltage Kits	Power Supply	Power Consumption	Ctn. Wt.	Qty
83809	(ASP-MA-UNI)	100-250 VAC	.2A 16W	2lbs	1
Silent Plus Kits					
83812	(ASP-MA-230-SP)	230 VAC	.1A 16W	2lbs	1

#### FEATURES

- Ultra-slim profile
- Installs within evaporator or inside lineset cover
- Self Priming
- Integral hanging loop and separate reservoir facilitates attachment in vertical applications
- 3A NC dry contacts rated @ 5A inductive at 230V AC
- Modular terminals for fast connection
- Inline fuse
- Fully potted electronics\*
- Includes anti-siphon device

#### Specifications:

##### Duty Cycle:

50% duty cycle  
5 mins on / 5 mins off

##### Capacity:

Up to 49,500 BTU/hr. @ 230v  
Up to 54,600 BTU/hr. @ 115v  
3.2 GPH @ zero head,  
1.6 GPH @ 33ft head

**Maximum head:** 33ft

**Suction lift:** 5ft

##### Sound level:

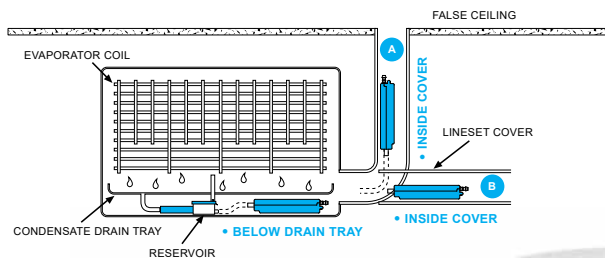
Univolt – 21dB(A)  
Silent Plus – 19dB(A)

#### Pump Dimensions:

L-6<sup>1</sup>/<sub>2</sub>" x H-1<sup>1</sup>/<sub>8</sub>" x W-1<sup>1</sup>/<sub>8</sub>"

Class II Appliance

#### TYPICAL PUMP LOCATIONS



silent+

Aspen pre-filter available – see page 11

\*Potting is the process of epoxy filling a complete assembly for resistance to shock, vibration, moisture, chemical and promotes sound dampening.

## Orange Series



### Installation flexibility, proven reliability

Code	Universal Voltage Kits	Power Supply	Power Consumption	Ctn. Wt.	Qty
83909	(ASP-MO-UNI)	100-250 VAC	.17A 16W	2lbs	1
Silent Plus Mini Kits					
83912	(ASP-MO-230-SP)	230 VAC	.11A 16W	2lbs	1
Maxi Kits					
83919	(ASP-MAXO-UNI)	100-250 VAC	.18A 21W	2lbs	1

#### FEATURES

- Self Priming
- Pump installs remotely above ceiling
- Pan mount and inline style reservoir included
- Modular terminals for fast connection
- Gravity Inlet
- Fully potted electronics\*
- 3A NC dry contacts rated @ 5A inductive at 230V AC
- Includes anti-siphon device

#### Specifications:

##### Duty Cycle:

Mini – non-continuous  
Maxi – 50% 5 mins on / 5 mins off

##### Capacity:

Mini – Up to 54,600 BTU/hr. @ 115v  
Up to 49,500 BTU/hr. @ 230v  
3.2 GPH @ zero head,  
1.6 GPH @ 33ft head

Maxi – Up to 157,000 BTU/hr.  
8.9 GPH @ zero head,  
1.5 GPH @ 49ft head

##### Maximum head:

Mini – 33ft Maxi – 49ft

##### Suction lift: 5ft

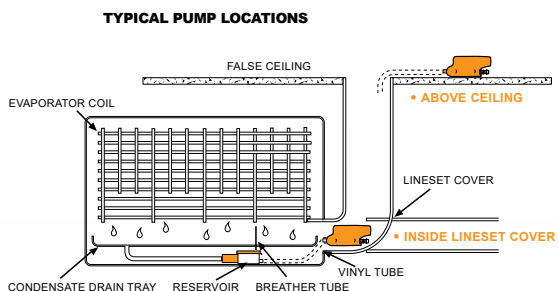
##### Sound level:

Mini – 21dB(A) Maxi – 35dB(A)  
Silent Plus – 19dB(A)

##### Pump Dimensions:

Mini: L-4<sup>1</sup>/<sub>4</sub>" x W-1<sup>1</sup>/<sub>2</sub>" x H-2"  
Maxi: L-4<sup>7</sup>/<sub>8</sub>" x W-1<sup>3</sup>/<sub>4</sub>" x H-2<sup>5</sup>/<sub>8</sub>"

Class II Appliance



silent+

Aspen pre-filter available – see page 11

## Lime Series

Elbow design, completely reversible, duct included



Code	Universal Voltage Kits	Power Supply	Power Consumption	Ctn. Wt.	Qty
83849	(ASP-ML-UNI) Slimline Ivory	100-250 VAC	.16A 16W	4 lbs	1
83859	(ASP-MLF-UNI) Fortress White	100-250 VAC	.16A 16W	4 lbs	1
Maxi Kits					
83831	(ASP-MAXLF-230) Fortress White	230 VAC	.10A 15W	4 lbs	1
OEM Maxi Kits					
83835	(ASP-MAXOEM-230) No Duct	230 VAC	.10A 15W	2 lbs	1
OEM Mini Kits					
83869	(ASP-MLOEM-UNI) No Duct	100-250 VAC	.16A 16W	2 lbs	1

### FEATURES

- Left or right install
- Easily accessed for filter cleaning
- Two lineset cover styles available – Slimduct or Fortress
- 3A NC dry contacts rated @ 5A inductive at 230V AC
- Fully potted electronics\*
- Includes anti-siphon device

### Pump Dimensions:

Mini: H-3<sup>1</sup>/<sub>8</sub>" x W-3<sup>3</sup>/<sub>4</sub>" x D-1<sup>5</sup>/<sub>8</sub>"

Maxi: H-3<sup>3</sup>/<sub>8</sub>" x W-3<sup>3</sup>/<sub>4</sub>" x D-1<sup>5</sup>/<sub>8</sub>"

### Lineset Casing Dimensions:

Mini/Maxi Elbow Casing:

H-5<sup>1</sup>/<sub>4</sub>" x W-5<sup>1</sup>/<sub>4</sub>" x D-2<sup>3</sup>/<sub>4</sub>"

Mini/Maxi Duct Casing:

H-31" x W-5<sup>1</sup>/<sub>4</sub>" x D-2<sup>3</sup>/<sub>4</sub>"

### Specifications:

#### Duty Cycle:

Mini – non-continuous

Maxi – 66% 10 mins on / 5 mins off

#### Capacity:

Mini – Up to 54,600 BTU/hr.

2.9-3.2 GPH @ zero head,

1.3-1.5 GPH @ 33ft head

Maxi – Up to 157,000 BTU/hr.

9.0 GPH @ zero head,

2.9 GPH @ 49 head

#### Maximum head:

Mini – 33ft Maxi – 49ft

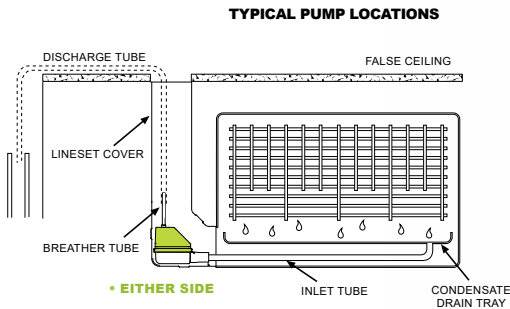
#### Sound level:

Mini – 25.5dB(A)

Maxi – 35dB(A)

Silent Plus – 21dB(A)

Class II Appliance

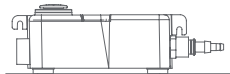


US Patent #6,817,194

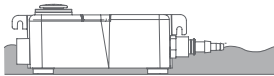
# Mini Tank



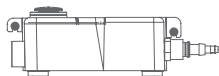
## Mounting Options:



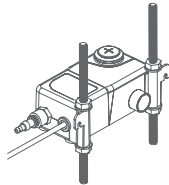
FLOOR MOUNT



IN DRAIN PAN



WALL MOUNT



SUSPENDED ROD MOUNT

## Versatile and powerful multi-functional condensate pump

Code	Tank Pump Kits	Power Supply	Power Consumption	Ctn. Wt.	Qty
83941	FP 1056/2	230 VAC	.15-.28A 21W	1.5 lbs	1

### FEATURES

- Ideal for ducted units, floor standing and chassis units, ceiling cassette units
- High performance piston technology
- Includes anti-siphon device
- Great alternative to large and noisy traditional condensate pumps
- 4-installation options – can be wall mounted, floor mounted, in-pan or suspended on 1/4" or 3/8" rod
- Accepts standard 5/8" drain hose from any mini-split
- Extra large reservoir capacity minimize pump operation
- Components clip apart for easy access to reservoir and filter
- Fully potted electronics\*
- No need to disturb evaporator to clean filter
- 3A N/C dry contacts rated @ 5A inductive @ 230V AC
- Thermal protection
- Includes anti-siphon device

### Specifications:

#### Duty Cycle:

50% duty cycle  
5 mins on / 5 mins off

#### Capacity:

Up to 157,000 BTU/hr.  
8.0 GPH @ zero head,  
1.6 GPH @ 49ft head

**Maximum head:** 49ft

**Maximum Water Temp:** 104° F

**Sound level:** 35dB(A)

### Pump Dimensions:

L-8 1/2" x H-2 5/8" x W-3 1/2"



## Pump Selector Guide

### Electrical

230V Model	83809 (ASP-MA-UNI)	83812 (ASP-MA-230-SP)	83909 (ASP-MO-UNI)	83912 (ASP-MO-230-SP)	83919 (ASP-MAXO-UNI)	83849 (ASP-ML-UNI)	83859 (ASP-MLF-UNI)	83831 (ASP-MAXLF-230)	83835 (ASP-MAXOEM-230)	83869 (ASP-MLOEM-UNI)	83939 (ASP-MW-UNI)	83930 (ASP-MWS-UNI)	83941 MINI TANK PUMP
Univolt Model	•	•	•	•	•	•	•	•	•	•	•	•	•
Overflow Switch	•	•	•	•	•	•	•	•	•	•	•	•	•

### Mounting

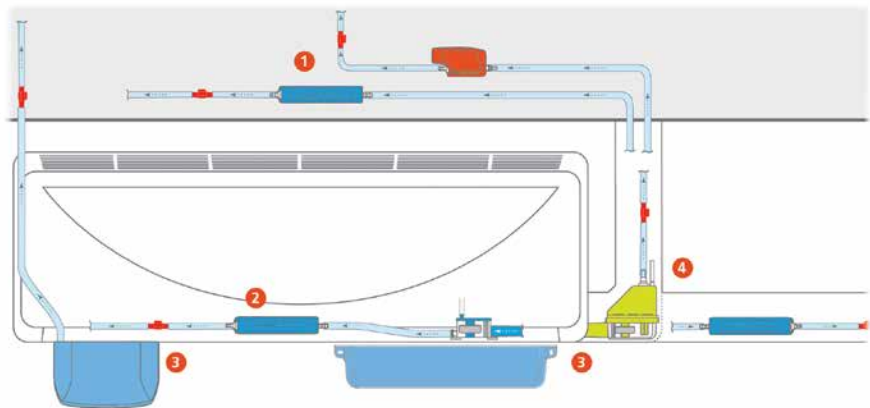
Surface Mount	•	•	•	•	•	•	•	•	•	•	•	•	•
Concealed in Evaporator	•	•	•	•	•	•	•	•	•	•	•	•	•
Concealed in Lineset Cover	•	•	•	•	•	•	•	•	•	•	•	•	•
Remote Pump Install (ideal for noise sensitive areas)	•	•	•	•	•	•	•	•	•	•	•	•	•
Easy Filter Access	•	•	•	•	•	•	•	•	•	•	•	•	•
Lineset Duct Kit included	•	•	•	•	•	•	•	•	•	•	•	•	•

### General

Inline Reservoir Included (5/8 inlet)	•	•	•	•	•	•	•	•	•	•	•	•	•
Drain Pan Mounted Reservoir Included (optional for ducted systems)	•	•	•	•	•	•	•	•	•	•	•	•	•
Integral Reservoir on Pump	•	•	•	•	•	•	•	•	•	•	•	•	•

For more detailed selection information, visit [rectorseal.com/aspn-mini](http://rectorseal.com/aspn-mini)

Prior to installation, calculate condensate production of indoor evaporating coil to confirm suitability of condensate pump in application.



#### Type 1 Installation

For optimum quietness, the solution is a remote mounted pump. **AQUA, ORANGE, MINI TANK**

#### Type 2 3 Installation – rear entry lineset

Lineset enters the evaporator from directly behind.

**WHITE** – Pump assembly mounts on wall surface below the evaporator (easy filter access).

**AQUA** – Both pump and reservoir mount inside of evaporator, below the drain pan.

#### Type 4 Installation – exposed straight lineset

Lineset enters the evaporator from either side, extending horizontally to outside wall.

**AQUA** – Pump mounts outside the evaporator hidden inside horizontal lineset cover. Reservoir mounts inside of evaporator, below the drain pan.

#### Type 4 Installation – side entry lineset

Lineset enters the evaporator from either side, turns 90 degrees up into the ceiling and is completely concealed by lineset cover (included in kit).

**LIME** – Pump assembly mounts outside the evaporator, behind easy to remove elbow cover. Transparent reservoir clips off pump for easy filter access.

Scan this QR code for Aspen Mini Pumps Wiring Diagrams



## Fittings and Cable

For mini-split installation



### PIPE ADAPTER

Code	ID	Length	Ctn Qty	Ctn Wt
83031 (DSH-14C) INSULATED	–	–	10	2 lbs.
Joins DSH-14 insulated drain hose to A/C drain pipe				



### PIPE ADAPTER

Code	ID	Length	Ctn Qty	Ctn Wt
83020 (DSH-14-16V) DSH-14 Hose to 3/4 PVC	3/4 in	–	10	2 lbs.
83024 (DSH-20-NV) DSH-20 Hose to 3/4 PVC	3/4 in	–	10	2 lbs.



### PIPE TO PIPE RUBBER CONNECTOR / ADAPTER

Code	Size	Ctn Qty	Ctn Wt
83977 3/4" PVC to 5/8" (19mm - 16mm)	–	10	3 lbs.



### CONDENSATE DRAIN ADAPTER

Code	ID	Length	Ctn Qty	Ctn Wt
89712 16mm rigid pipe to flexible drain hose	–	–	20	7 lbs.
89714 18mm rigid pipe to flexible drain hose	–	–	20	7 lbs.
89711 16mm rigid pipe to flexible drain hose	–	–	20	2 lbs.
89713 18mm rigid pipe to flexible drain hose	–	–	20	2 lbs.



### WALL SLEEVE

Code	Size	Ctn Qty	Ctn Wt
83017 (NFP-75) WALL SLEEVE	3"x 5" – 7"	10	1 lb.



### NON-ADHESIVE WRAP

Code	Size	Ctn Qty	Ctn Wt
83016 (HN-75-I) UV resistant non-adhesive wrap	3" x 70'	4	1 lb.



### MINI PUMP PRE-FILTER

Code	Size	Ctn Qty	Ctn Wt
83893 5/8" Pre-filter for Aspen mini pumps	–	10	3 lbs.



A CSW Industrials Company

## HVAC DIVISION

RectorSeal provides industry-leading digital and print support materials for its extensive chemical and mechanical solutions that include:

- Technical Product Information
- Marketing Support Materials
- Engaging Product Demonstration Videos
- Informative SDS and Product Data Sheets
- On-demand and Live Training and Webinars
- Learning Management System (LMS) support via RectorSeal Academy
- Informative Distributor and Sales Representative Tools
- Industry-related Tradeshow and Events Information

For complete details, visit [www.rectorseal.com](http://www.rectorseal.com)

For the latest product enhancements, news, and updated information, please follow RectorSeal's social media channels.



[facebook.com/rectorseal](https://facebook.com/rectorseal)



[linkedin.com/company/rectorseal](https://linkedin.com/company/rectorseal)



[twitter.com/rectorseal](https://twitter.com/rectorseal)



[instagram.com/rectorseal](https://instagram.com/rectorseal)



[youtube.com/rectorsealcorp](https://youtube.com/rectorsealcorp)

All information is believed to be current at the time of printing, but our policy is one of continuous development. RectorSeal makes no warranties, express or implied, as to its accuracy. RectorSeal reserves the right to discontinue, update or change the information at any time without notice or without incurring obligations.

**RectorSeal®** • 2601 Spenwick Drive, Houston, TX 77055, USA • 713-263-8001 • [rectorseal.com](http://rectorseal.com)

RectorSeal®, the logos and other trademarks are property of RectorSeal, LLC, its affiliates or its licensors and are protected by copyright, trademark and other intellectual property laws, and may not be used without permission. RectorSeal reserves the right to change specifications without prior notice. ©2022 RectorSeal. All rights reserved. R50002 06/22