Technical Specification

Purple Primer – NSF Listed

Description

- Purple-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- For use in areas where plumbing code calls for verification that a primer has been used.
- N SF and IAPMO Listed.
- Meets ASTM F656.



Listings

NSF Standard 61 for PW, DWV and Sewer Waste

IAPMO Listed

Maximum VOC per SCAQMD 1168/316A or BAAQMD Method 40: **550 g/L**

INGREDIENTS (CAS Number)

Acetone (67-64-1), Cyclohexanone (108-94-4), Methyl Ethyl Ketone (78-93-3), Red Dye (4477-76-6) Violet Dye (81-48-1), Tetrahydrofuran (109-99-9)

MSDS Number: 1402E

Product Number	Size	Qty	Wgt	Product Number	Size	Qty	Wgt
30755	4 oz.	24	8 lbs.	307553	4 oz.	48	8 lbs.
30756	8 oz.	24	14 lbs.	307563	8 oz.	36	14 lbs.
30757	16 oz.	24	25 lbs.	307573	16 oz.	10	25 lbs.
30758	32 oz.	12	24 lbs.	307583	32 oz.	6	24 lbs.
30759	Gallon	6	46 lbs.				

CHEMICAL PROPERTIES

Appearance	Purple Liquid
Density	6.97 ± 0.2 lbs/gallon
Shelf Life	3 Years from Mfg. Date

Precautions

Read all information carefully before using this product.

DANGER!: CAUSES SERIOUS EYE IRRITATION. HARMFUL IF INHALED. MAY CAUSE DROWSINESS OR DIZZINESS. MAY CAUSE RESPIRATORY IRRITATION. REPEATED EXPOSURE MAY CAUSE SKIN DRYNESS OR CRACKING. Long term overexposure to solvents may cause damage to the brain, nervous system, reproductive system, respiratory system, mucous membranes, liver and kidneys. Contains a chemical classified by the US EPA as a suspected possible carcinogen. KEEP OUT OF REACH OF CHILDREN.

PRECAUTIONS: Avoid breathing vapors. Use only outdoors or in a well-ventilated area. Use explosion-proof electrical/ventilating equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear a NIOSH-approved respirator for organic solvents. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Vapors may accumulate in low places and may ignite explosively. Keep container tightly closed and cool. Wear protective gloves and eye protection. Wash thoroughly after handling. Do not eat or drink while using this product.

EMERGENCY/FIRST AID: CALL 1-877-740-5015 FOR INSTRUCTIONS.
IF SWALLOWED: Immediately call a POISON CENTER/doctor. Do NOT induce vomiting. Rinse mouth. This product may be aspirated into the lungs and cause chemical pneumonitis, a potentially fatal condition. If IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical attention. If ON SKIN: Rinse skin with water/shower. Take off immediately all contaminated clothing. If INHALED: Remove person to fresh air and keep comfortable for breathing. Call POISON CENTER/doctor if you feel unwell. If medical advice is needed, have product container or label at hand. FIRE: Use dry chemical, foam, or carbon dioxide extinguisher. Water spray may be applied to reduce potential vapors or for cooling. Burning liquid extinguished with water will _oat and may re-ignite on surface of water. SPILLS: Remove all sources of ignition and ventilate area. Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high. Soak up spill with absorbent material. Put absorbent material in covered, labeled metal containers. Dispose of contents/ container in accordance with local regulations. Store in a well-ventilated space. Store locked up.

Directions for Use

Store and use at temperatures between -15°F and 110°F. At temperatures outside of this range, special care must be taken to prepare good joints and prevent exposure to solvents. Stir or shake before using; if jelly-like, don't use. Do not thin.

Handle with care! Will stain most materials and surfaces.

1. Cut pipe ends square, chamfer and clean pipe ends.
2. Check dry fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If pipe bottoms, it should be snug.
3. Use a suitable applicator at least 1/2 the size of the pipe diameter. For larger size pipe systems use a natural bristle brush or roller.
4. Apply thoroughly to inside of the fitting socket and to the outside surface of the pipe to the depth of the fitting. Apply a second coat of primer to fitting socket.
5. While primer is still wet use an appropriate solvent cement for the pipe being joined. Follow application instructions from cement can.

DO NOT TEST WITH AIR.

Revision Date: 3/15/2013