AZURE®

Digi-Motor®

Installation Instructions

For 10865 & 10866 Motors

Technical Assistance 800-678-9888 • **M-F 8AM - 5PM EST.**

⚠ WARNING!

To prevent electric shock, personal injury, or death, turn off the electric power at the disconnect or main service panel prior to making any electrical connections.

Connections:

Red Jumper:	Voltage
White Jumper:	Rotation
Brown/White Plug:	For Optional Hand Held Tuner (MARS No. 08502)
White:	Neutral / L2
Green/Yellow:	Ground
Multi Color:	(5) 115V Speed/Torque Taps

Suggested Tap Selections:

Tap	No. 10865 1/3 - 1/2 HP	No. 10866 3/4 - 1 HP
1 Low	Constant Fan	Constant Fan
2 Med Low	1/3 HP Heat	3/4 HP Heat
3 Med	1/3 HP Cool	3/4 HP Cool
4 Med High	1/2 HP Heat	1 HP Heat
5 High	1/2 HP Cool	1 HP Cool

Connection Notes:

The Azure motor has 5 speed/torque taps. The table above offers suggested tap selections. Due to a variety of variables, these selections may need to be altered either higher or lower. Use MARS No. 08502 hand held tuner to manually adjust any of the speed/torque taps for optimum CFM flexibility especially in multi-speed applications (MARS No. 08502 is required).

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