## INSTRUCTIONS



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\*99TA525012 C\*

\*99TA525012 C\* (for RCD use only)

Instruction Sheet Number: 99TA525012 C

Description: JUMPER BAR KIT

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Date: June 3, 2005

Part Number: 06EA660141

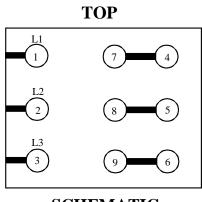
The 06EA660141 kit consists of the following items:

Qty	Part Number	Description
3	06EA500551	2 hole jumper bar
1	06EA502782	3 hole jumper bar
1	06LA500282	connector block
9	AT14QA241	3/8-16 hex nuts
1	06EA505294	terminal box cover label
1	99TA525012	instruction sheet

This kit is used to connect the motor terminals of the 06E mult-volt compressor. Attach the 06EA505294 label to the terminal box cover.

For 460/60 or 400/50 operation, connect jumper bars as follows:

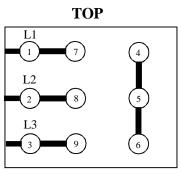
- 1. Install 2 hole copper jumper bars connecting terminals 7 to 4, 8 to 5, and 9 to 6.
- 2. Connect line leads to terminals 1,2, and 3.
- 3. Install terminal nuts (included in this kit) on terminal studs to secure jumper bars/line connections. Tighten securely.



SCHEMATIC

For 208-230/60 or 200/50 XL start operations, connect jumper bars as follows:

- 1. Install 2 hole copper jumper bars connecting terminals 1 to 7, 2 to 8, and 3 to 9.
- 2. Remove plastic connector block from terminals 4,5, and 6.
- 3. Install flat connector block (non-conducting) on terminals 4,5, and 6.
- 4. Install terminal nuts on terminals 4,5, and 6.
- 5. Install 3 hole copper jumper bar connecting terminals 4,5, and 6.
- 6. Connect line leads to terminals 1,2, and 3.
- 7. Install terminal nuts (included in this kit) on terminal studs to secure jumper bars/line connections. Tighten securely.



SCHEMATIC

For 208-230/60 or 200/50 PART WIND START operation or single circuit with 6 line leads, connect jumper bars as follows:

- 1. Remove plastic connector block from terminals 4,5, and 6.
- 2. Install flat connector block (non-conducting) on terminals 4,5, and 6.
- 3. Install terminal nuts on terminals 4,5, and 6.
- 4. Install 3 hole copper jumper bar connecting terminals 4,5, and 6.
- 5. Connect line leads to terminals 1,2,3,7,8, and 9.
- 6. Install terminal nuts (included in this kit) on terminal studs to secure jumper bar/line connections. Tighten securely.

