

# INSTRUCTIONS



\*99TA526181C\* (for RCD use only)

Instruction Sheet Number: **99TA526181C**

Description: Valve Plate Replacement Package 06E

Author: Rcd

Date: May 27, 2008

Part Number: 06EA660143

## Important! Refrigeration application only!

### Package Includes:

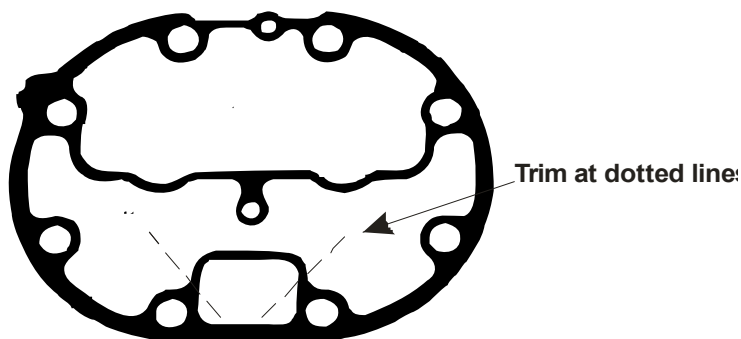
#### Description

Valve Plate Assembly (W/Discharge Valve)  
Suction Valve (.025)  
Gasket, Service Valve (Ring)  
Gasket, Service Valve (2 bolt)  
Gasket, Service Valve (4 bolt)  
Gasket, Cylinder Head (SCOU)  
Gasket, Cylinder Head (Side Bank/Center Bank)  
Gasket, Valve Plate (3 tab)  
Cap Screw (Self Locking 1/4-20)  
Dowel Pin (.397 dia. 417 lg.)  
Washer (.265 I.D.)  
Instruction Sheet

#### Part Number

#### Qty.

06EA405274	1
06EA500153	2
6G651061	2
6D401131	1
6D681131	1
06EA503334	1
06EA503314	1
06EA501853	1
06EA501543	1
7J16032	4
06EA500992	1
99TA526181	1



The gasket pictured above (06EA503314 HGBP) is included in this kit. When this gasket is used on a sidebank non-unloading cylinder head, trim the crossover port as indicated.