

ZR54K5E-TFD

HCFC, R-22, 60 Hz, 3 - Phase, 460 V [.Also Available with Variable Frequency Drives](#)

Air Conditioning

Production Status: Available for sale to all U.S. customers. Please check with your local Emerson Climate Technologies Representative for international availability.

Summary

Performance		
Evaporator Temp. (°F)	45	50
Condensing Temp. (°F)	130	100
Return Gas Temp. (°F)	65	70
Liquid Temp. (°F)	115	85
Capacity (BTU/hr)	53500	69400
Power (W):	4740	3140
Current (Amps):	6.8	5.1
EER(BTU/Wh):	11.3	22.1
Mass Flow (lbs/hr):	785	889
Sound Data @ 45 / 130		
Sound Power (dBA):	73 Avg	78 Max
Vibration mils(peak-peak):	2.0 Avg	3.0 Max
Record Date:	2015-10-13	
Mechanical		
Displacement (in^3/Rev):	4.40	
Displacement (ft^3/Hr):		
Overall Length (in):	9.69	
Overall Width (in):	9.69	
Overall Height (in):	16.94	
Mounting Length (in):	7.50	
Mounting Width (in):	7.50	

Mounting Height (in):	17.17
Suction Size (in),Type:	7 / 8 Stub
Discharge Size (in),Type:	1 / 2 Stub
Initial Oil Charge (oz):	42
Oil Recharge (oz):	34
Net Weight (lbs):	68.3
Internal Free Volume (in^3):	193
Horse Power:	4.5

*Overall compressor height on Copeland Brand Product's specified mounting grommets.

LRA High* (Amps):	52.0
LRA Low*(Amps):	
LRA Half Winding (Amps):	
MCC (Amps):	11
Max Operating Current (Amps):	10.0
RLA, MCC/1.4(use for contactor selection)(Amps):	7.9
RLA, MCC/1.56(use for breaker & wire size selection)(Amps):	7.1
RPM:	3500
Box IP :	21
UL File No:	SA-2337
UL File Date:	

*Low and High refer to the low and high nominal voltage ranges for which the motor is approved.

Capacitors

Type	Part No	Low MFD	High MFD	Volts	User Description
No data available in table					

Alternate Applications

Refrigerant	Voltage	Phase	Frequency	Application
R-22 HCFC	380/420	3	50	Air Conditioning
R-407C HFC	460	3	60	Air Conditioning
R-407C HFC	380/420	3	50	Air Conditioning

Service Parts

Service Parts				
Reference	Component	Quantity	Description	Comment
1	918-0041-00	1	HEATER-CRANKCASE	240V 40W WRAP AROUND
1	918-0041-01	1	HEATER-CRANKCASE	120V 40W WRAP AROUND
2	527-0116-00	1	SPACER-MOUNTING ASSM	
14	529-0060-24	1	POWER CABLE-MOLDED PLUG	

Accessories

Accessories		
Category	Part Number	Description
(1) Variable Frequency Drive	EVH-344009-R21BDN	EVH, 3Ø, 380-480v, Output 380-480v@9A, LCD Keypad, IP21, With 5% DC Link Choke, No Options, Frame 1
(1) Variable Frequency Drive	EVH-344009-R21BEN	EVH, 3Ø, 380-480v, Output 380-480v@9A, LCD Keypad, IP21, With 5% DC Link Choke + EMI Filter, No Options, Frame 1
(1) Variable Frequency Drive	EVH-344009-R54BDN	EVH, 3Ø, 380-480v, Output 380-480v@9A, LCD Keypad, IP54, With 5% DC Link Choke, No Options, Frame 1
(1) Variable Frequency Drive	EVH-344009-R54BEN	EVH, 3Ø, 380-480v, Output 380-480v@9A, LCD Keypad, IP54, With 5% DC Link Choke + EMI Filter, No Options, Frame 1
Crankcase Heaters	018-0096-04	Crankcase Heater, 240V, 40W, 48.25" Lead Length
Crankcase Heaters	018-0096-03	Crankcase Heater, 575V, 40W, 21.75" Lead Length
Crankcase Heaters	018-0096-02	Crankcase Heater, 480V, 40W, 21.75" Lead Length
Crankcase Heaters	018-0096-01	Crankcase Heater, 120V, 40W, 21.75" Lead Length
Crankcase Heaters	018-0096-00	Crankcase Heater, 240V, 40W, 21.75" Lead Length
Crankcase Heaters	018-0095-09	Crankcase Heater, 277V, 70W, 21" Lead Length

Electrical Components

Electrical Components	
Part No: 071-0501-55	Stator
Usage Description: Internal Protector	Part No: 546-2090-00

<u>Vendor Part Number</u>	Usage Description: Stator
34HM513	Resistance: +/-7%
<u>Vendor Name</u>	Start Wdg: 3.20
SENSATA	Run Wdg: 0.00

Nomenclature

ZR54K5E-TFD
Family Series
Z: Scroll
Application Range
R: A/C - R-22/407C/134a
Capacity
54K: Capacity Multiplier-1000
Oil Type
E: Polyol Ester
Motor Type
T: 3 Phase
Motor Protection
F: Internal Inherent Protection
Voltage
D: 60Hz (460-3) 50Hz (380/420-3)

Miscellaneous

Alternate Application				
Refrigerant	Freq	Phase	Voltage	Application
HCFC R-22	50	3 Ø	380/420 V	R1 AC
HFC R-407C	60	3 Ø	460 V	R1 AC
HFC R-407C	50	3 Ø	380/420 V	R1 AC
Nomenclature				
ZR54K5E-TFD				
Date	Data Group	Field	Old Data	New Data
13-Oct-2015	Rating	PubCode		Y