# ZPS31K5E-PFV

HFC, R-410A, 60 Hz, 1 - Phase, 208/230 V

Air Conditioning

Production Status: Available for sale to all U.S. customers. Please check with your local Emerson Climate Technologies Representative for international availability.

### Summary

	Performance	
Evaporator Temp. (°F)	45	50
Condensing Temp. (°F)	130	115
Return Gas Temp. (°F)	65	70
Liquid Temp. (°F)	115	100
Capacity (BTU/hr)	31500	39000
Power (W):	3060	2510
Current (Amps):	13.6	11.15
EER(BTU/Wh):	10.3	15.55
Mass Flow (lbs/hr):	464	520
Sound Data @ 45 / 130		
Sound Power (dBA):	68 Avg	73 Max
Vibration mils(peak-peak):	2.0 Avg	3.0 Max
Record Date:	2017-03-22	
	Mechanical	

Displacement (in^3/Rev):	1.84
Displacement (ft^3/Hr):	223.1
Overall Length (in):	9.56
Overall Width (in):	9.56
Overall Height (in):	15.27
Mounting Length (in):	7.50
Mounting Width (in):	7.50

Mounting Height (in):	16.02
Suction Size (in),Type:	3 / 4 Stub
Discharge Size (in),Type:	1 / 2 Stub
Initial Oil Charge (oz):	25
Oil Recharge (oz):	21
Net Weight (lbs):	49.6
Internal Free Volume (in^3):	115.72

#### **Horse Power:**

 ${}^*\text{Overall compressor height on Copeland Brand Product's } {}_{\textbf{xlecified}} \textbf{m} \textbf{ounting grommets}.$ 

LRA High* (Amps):	83.0
LRA Low*(Amps):	
LRA Half Winding (Amps):	
MCC (Amps):	25.1
Max Operating Current (Amps):	23.0
RLA, MCC/1.4(use for contactor selection)(Amps):	17.9
RLA, MCC/1.56(use for breaker & wire size selection)(Amps):	16.1
RPM:	3500
Box IP:	21
UL File No:	SA2337
UL File Date:	2003-12-16

<sup>\*</sup>Low and High refer to the low and high nominal voltage ranges for which the motor is approved.

### Capacitors

Туре	Part No	Low MFD	High MFD	Volts	User Description
Run Capacitor	014-0064-08	40.0	0.0	370	
Start Capacitor	014-0061-27	88.0	106.0	330	OPTIONAL

### **Alternate Applications**

Refrigerant	Voltage	Phase	Frequency	Application
R-410A HFC	208/230	1	60	A/C, 67% Load Of Compressor Model

### Service Parts

Reference	Component	Quantity	Description	Comment
1	914-0037-12	1	RUN CAP KIT W/CLAMP	
2	914-0036-03	1	CAP START KIT	
3	940-0001-79	1	RELAY-POTENTIAL KIT	
4	527-0044-15	1	SPACER - MOUNTING ASSM	
5	918-0052-00	1	CRANKCASE HEATER KIT	240V 40W WRAP AROUND
5	918-0052-01	1	CRANKCASE HEATER KIT	120V 40W WRAP AROUND
5	918-0052-03	1	STAR CCH KIT	480V 40W WRAP AROUND
6	529-0060-24	1	POWER CABLE-MOLDED PLUG	3-PIN MOLDED PLUG
6	529-0138-01	1	CABLE-POWER ASSM	2-PIN MODULATION PLUG
99	998-0069-01	1	ADAPTER & SEAL KIT	

### Accessories

Accessories				
Category	Part Number	Description		
Crankcase Heaters	018-0094-00	Crankcase Heater, 240V, 40W		
Crankcase Heaters	018-0094-01	Crankcase Heater, 120V, 40W		
Crankcase Heaters	018-0094-03	Crankcase Heater, 480V, 40W, 21.25" Lead Length		
Crankcase Heaters	018-0094-04	Crankcase Heater, 575V, 40W, 21.25" Lead Length		
Crankcase Heaters	018-0094-00	Crankcase Heater, 240V, 40W		

# **Electrical Components**

# **Electrical Components**

Part No: 071-0512-50

Usage Description: Internal Protector

Vendor Part Number

15HM2312

Vendor Name

SENSATA

Part No: 071-0642-09

Usage Description: Internal Protector

Vendor Part Number

UP14FY3005-C

Vendor Name

UBUKATA

**Stator** 

Part No: 846-5016-16

Usage Description: Stator

Resistance: +/-7%

Start Wdg: 1.50

Run Wdg: 0.85

**Start Capacitor** 

Part No: 014-0061-27

Low MFD: 88.0

Type:Start Capacitor

High MFD: 106.0

Usage Description: Start Capacitor

Volts: 330

**Stator** 

Part No: 546-5016-16

Usage Description: Stator

Resistance: +/-7%

Start Wdg: 1.50

Run Wdg: 0.85

**Potential** 

Part No: 040-0166-37

Usage Description: Potential Relay

Vendor Part Number

RVA2AE6D-946

Vendor Name

**ELECTRICA** 

**Run Capacitor** 

Part No: 014-0064-08

Low MFD: 40.0

Type:Run Capacitor

High MFD: 0.0

Usage Description: Run Capacitor

Volts: 370

#### Nomenclature

ZPS31K5E-PFV

**Family Series** 

Z: Scroll

**Application Range** 

P: A/C - R-410A/B

Modulation

S: Two Step

Capacity

**31K:** Capacity Multiplier-1000

Oil Type

E: Polyol Ester

**Motor Type** 

P: 1 Phase/Capacitor Run, Permanent Split Capacitor

### **Motor Protection**

F: Internal Inherent Protection

### Voltage

**V:** 60Hz (208/230-1) 50Hz (-)

## Miscellaneous

Alternate Application						
Refrigerant	Freq	Phase	Voltage	Арр	Application	
HFC R-410A	60	1 Ø	208/230 V	R1 A	46	
		Nomeno	lature			
		<u>ZPS31K5</u>	E-PFV			
Date	Data Group	Field		Old Data	New Data	
29-May-2012	Rating	PubCode			Υ	
22-May-2012	Rating	PubCode		PRE	Υ	
27-May-2016	2 Pt Perf	Amp Cond	1	11.15	13.6	
27-May-2016	2 Pt Perf	Amp Cond 2	2	13.6	11.15	
27-May-2016	2 Pt Perf	Cap Cond 1		39000	31500	
27-May-2016	2 Pt Perf	Cap Cond 2		31500	39000	
27-May-2016	2 Pt Perf	EER Cond 1		15.55	10.3	
27-May-2016	2 Pt Perf	EER Cond 2		10.3	15.55	
27-May-2016	2 Pt Perf	MassFlow C	ond 1	520	464	
27-May-2016	2 Pt Perf	MassFlow C	ond 2	464	520	