TECHNICAL DATA SHEET

Henry® 204®

Plastic Roof Cement

Physical Property	Typical Value	Test Method
Appearance	Black thick paste	-
Base	Refined asphalt	-
Behavior @ 140 °F (60 °C)	No blistering, sagging or sliding	ASTM D4586
Consistency @ 77 °F (25 °C)	Trowel grade	ASTM D217
Freeze Resistance	Does not freeze	-
VOC	300 g/l maximum	EPA Method 24
Flash Point	105 °F (40.6 °C)	ASTM D3278
Pliability @ 32 °F (0 °C)	No cracking or separation	ASTM D4586
Water by Weight	3% maximum	ASTM D4586
Weight per Gallon	8.5-9.5 lbs.	ASTM D1475

Approvals and Certifications

- Miami-Dade County Approved
- Meets or exceeds ASTM D4586, Standard Specification for Asphalt Roof Cement

Description

Henry® 204® Plastic Roof Cement is a premium, trowel-grade sealant for dry surfaces. It is made from high quality refined asphalt and spreads easily. It forms a tough film that won't become brittle and crack in the coldest weather, or run and sag in the hottest.

Features

- Watertight seal
- Flexible and durable
- For most roof surfaces
- Trowel grade

Product Size

1 quart, 1 gallon, 3.5 gallon and 5 gallon

Usage

- Repair holes, cracks and splits on composition, mineral surface cap sheet, asphalt coated, SBS modified and metal roofs.
- Seal leaks and openings around flashings, chimneys, vents, skylights, joints in metal edging, gutters, etc.

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Henry 204® Plastic Roof Cement

Application

Clean: Henry® 204® is ready to use. Do not thin. In cold weather, store 24 hours at room temperature prior to application, or use **Henry® 505 FlashMaster™ Flashing Cement**. Do not heat container. Surface must be clean and dry. Cut away old roof cement if it prevents a smooth patch. Remove rust and scale from metal by wire brushing. Sweep area thoroughly to remove all gravel, dust, dirt and other foreign matter that would interfere with a good bond. To achieve a better bond on new or previously uncoated concrete, masonry or metal, prime with **Henry® 104Q QuikDry® Asphalt Primer.** Also prime surfaces which are very dusty, rusty or highly absorbent.

Apply: Repair cracks, breaks, tears and holes by applying ⅛" to ¼" thick with a trowel or putty knife. Work the cement into the crack or break and spread it 2" to 4" beyond, feathering the edges. For best results, embed polyester fabric or open mesh glass fabric to reinforce the cement, then cover with additional cement.

Gravel Roofs: Remove embedded gravel before making repair.

On wet surfaces, use **Henry® 208®**, **Henry® 208R®** or **Henry® 209XR Wet Patch® Roof Leak Repair**. Do not heat container or store at temperatures greater than 110 °F (43 °C). When transporting, make sure the pail is secured and the lid is tight to prevent spills. CLOSE AIR INTAKES ON ROOF UNTIL SOLVENTS DISSIPATE! Not recommended for use over gravel, rubber or PVC sheet roofing, wood shingles or flashings. To extend the life of the mastic, after it has weathered 30 days coat with a Henry® aluminum roof coating.

Note: Asphalt-based coatings form a water soluble residue as they weather. In areas without regular rainfall, the roof should be hosed off occasionally to prevent build-up and discoloration (removable with soap and water). Areas that pond water may accumulate more asphalt residue.

Coverage

Approximately 12 ½ sq. ft. per gallon applied ⅛" thick.

Clean-up

Clean tools with kerosene, paint thinner or mineral spirits. Clean hands with waterless hand cleaner.

For more information, visit www.henry.com or for technical assistance call us at 800-486-1278. For more information on Henry's® product warranty and liability disclaimer please visit www.henry.com/warranty. Refer to the Safety Data Sheet prior to using this product. The Safety Data Sheet is available at www.henry.com or by emailing Henry® Product Support at productsupport@henry.com or by calling 800-486-1278.

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