SERVICE PARTS LIST

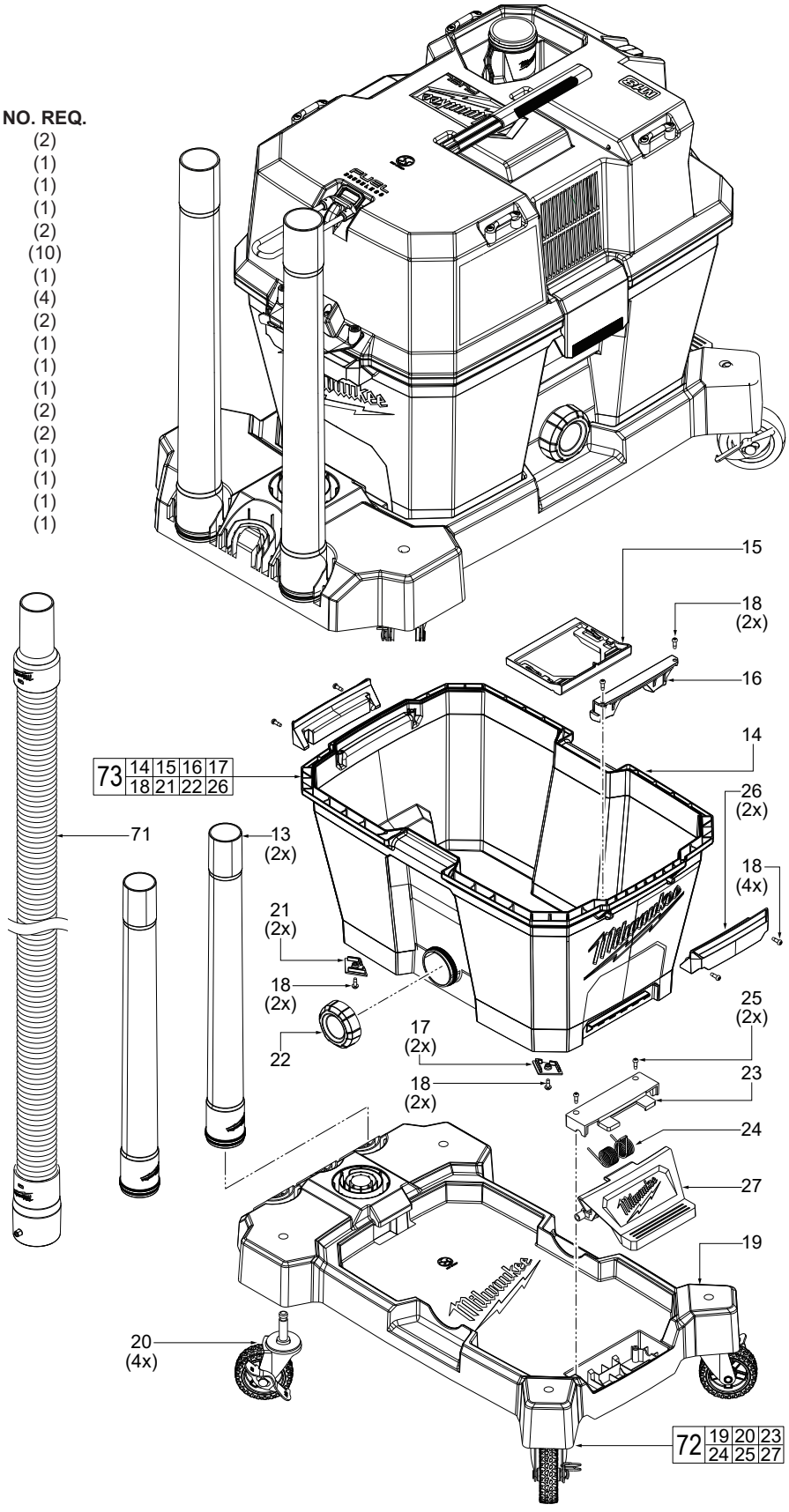
BULLETIN NO.
54-05-0135

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
M18 FUEL™ 6 GALLON WET/DRY VACUUM				June 2023
CATALOG NO.	**0910-20**	STARTING SERIAL NO. **L63A**	WIRING INSTRUCTION	**See page 3**

00 | 0 **EXAMPLE:**
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

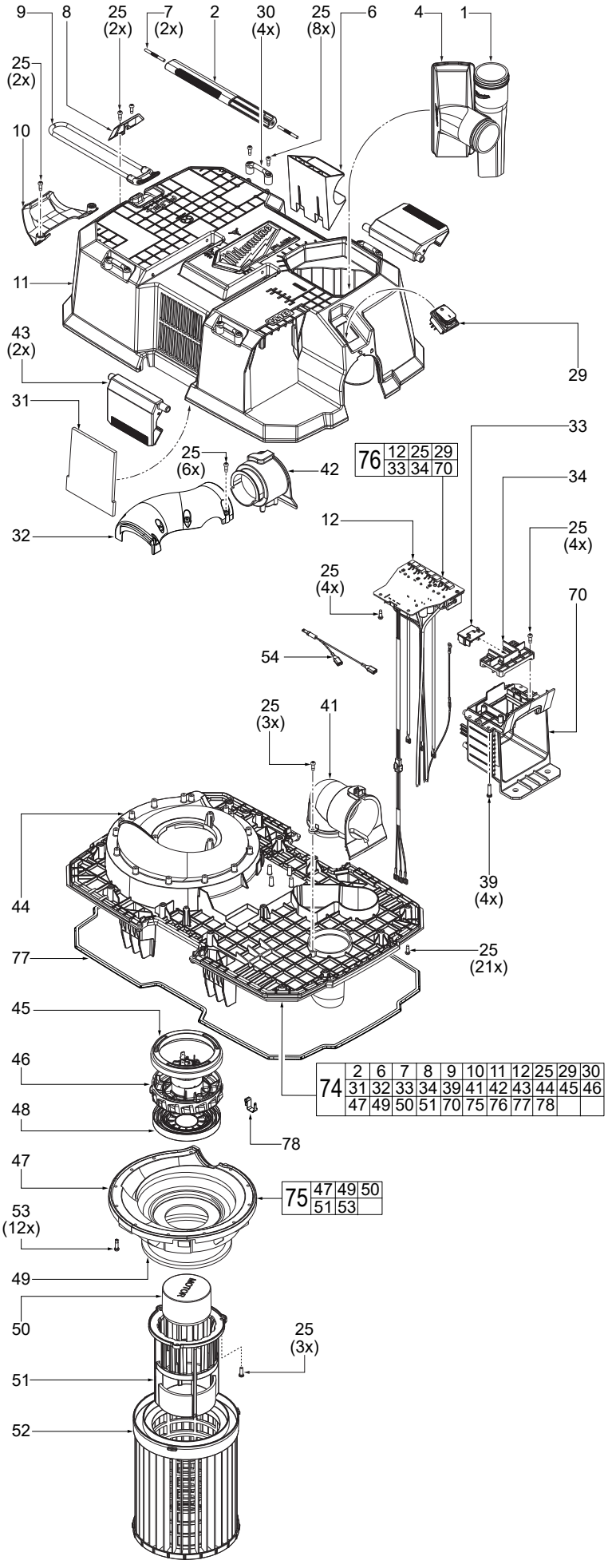
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
13	49-90-1987	Wand (Includes 1)	(2)
14	----------	6 Gallon Tank (See item 73)	(1)
15	42-16-2700	Bag Holder Attachment	(1)
16	42-16-2705	Bag Holder Screw-In Attachment	(1)
17	44-85-0252	Tank Foot #1	(2)
18	05-74-1044	M4 x 12mm Flange T-15 Screw	(10)
19	----------	Cart Base	(1)
20	14-04-0130	Caster	(4)
21	44-85-0253	Tank Foot #2	(2)
22	31-01-3035	Drain Cap	(1)
23	----------	Pedal Cover	(1)
24	40-50-3925	Spring	(1)
25	05-74-1012	8-18 x 16mm Hi-Low T-15 Screw	(2)
26	45-06-0589	Tank Handle	(2)
27	45-24-3100	Pedal	(1)
71	49-90-1996	Hose Assembly	(1)
72	0923-20	Cart Base Assembly	(1)
73	0922-20	Tank Assembly	(1)

See page two for Head Assembly service parts



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FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	49-90-1988	Crevice Tool	(1)
2	31-44-7015	Carrying Handle	(1)
4	49-90-2011	Floor Utility Nozzle	(1)
6	31-17-0520	Hose Clip	(1)
7	31-44-7017	Knurled Pin	(2)
8	42-28-0560	Bungee Holder	(1)
9	14-37-0185	Bungee Hose Strap	(1)
10	31-70-0170	Hose Rest Bracket	(1)
11	----------	Head	(1)
12	----------	PCBA	(1)
25	05-74-1011	8-18 x 12mm Hi-Lo T-15 Screw	(53)
29	----------	On-Off Switch	(1)
30	45-58-0285	Mounting Cleat (Set of 1)	(4)
31	58-95-0075	Foam, Head	(1)
32	31-01-3030	Exhaust Cover	(1)
33	----------	Battery Terminal Block	(2)
34	31-01-3020	Battery Terminal Cap	(1)
39	05-74-1042	#7-18 x 19mm Plastite T-20 Screw	(4)
41	43-33-0480	Inlet Elbow	(1)
42	31-05-0735	Exhaust Port	(1)
43	45-06-0585	Tank Buckle	(2)
44	31-01-1008	Mid-Frame	(1)
45	44-66-5364	Motor Isolator-Upper	(1)
46	31-50-9000	Motor Assembly	(1)
47	----------	Lower Volute	(1)
48	31-55-0245	Motor Isolator-Lower	(1)
49	----------	Lower VoluteFilter Seal	(1)
50	----------	Ball Float	(1)
51	----------	Ball Float Cage	(1)
52	49-90-1978	Large Wet/Dry Vacuum High Efficiency Filter	(1)
53	05-74-1012	8-18 x 16mm Hi-Lo T-20 Screw	(12)
54	22-56-0061	Y-Strap	(1)
70	31-44-0461	Battery Housing with Left Rail	(1)
74	0911-20	Head Assembly	(1)
75	31-15-1987	Lower Volute/Float Cage Assembly	(1)
76	23-66-6520	Electronics Assembly	(1)
77	45-06-0587	Mid-Frame Gasket	(1)
78	45-56-0033	Motor Ground Strap	(1)
	49-90-1979	Fleece Dust Bags (Pkg. of 5) (Not Included)	(1)
	12-20-0542	Service Nameplate (Not Shown)	(1)

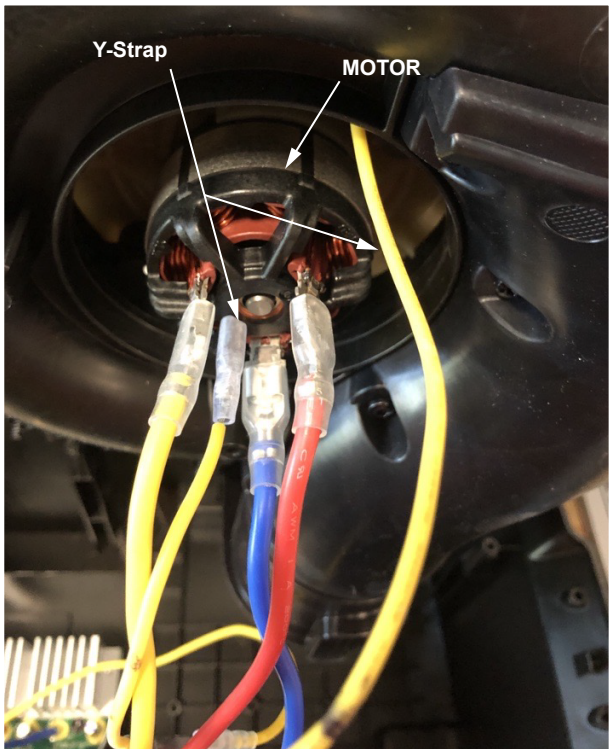


0910-20
M18™ FUEL™ 6 Gallon Wet/Dry Vacuum
Consists of the following:
1.875" Hose and Attachments
0911-20 Motor Head Assembly (1 Battery)
0922-20 6 Gallon Tank Assembly
0923-20 Base Cart Assembly

0920-20
M18™ FUEL™ 9 Gallon Wet/Dry Vacuum
Consists of the following:
1.875" Hose and Attachments
0921-20 Motor Head Assembly (2 Batteries)
0912-20 9 Gallon Tank Assembly
0923-20 Base Cart Assembly

0930-20
M18™ FUEL™ 12 Gallon Wet/Dry Vacuum
Consists of the following:
2.5" Hose and Attachments
0921-20 Motor Head Assembly (2 Batteries)
0932-20 12 Gallon Tank Assembly
0933-20 Premium Cart Assembly

NOTE:
Motor Head Assemblies, Tank Assemblies and Cart Assemblies listed above are all interchangeable. The 120V AC Motor Head Assembly 0931-20 is also interchangeable with the tank and cart assemblies.



- Connect Yellow Ground PCBA Wire to Y-strap. Connect Y-strap to Motor Ground Strap and motor ground terminal/tab.
- Connect Red PCBA wire to terminal labeled RED on the upper right of motor.
- Connect Yellow PCBA wire to terminal labeled YLW on the upper left of motor.
- Connect Blue PCBA wire to terminal labeled BLU on the bottom of motor.
- Pull on all wires terminated at the motor to ensure proper connection.
- Join PCBA wires and On-Off Switch wires by inserting connector ends together.



As an aid to reassembly, take notice of wire routings and position in wire guides and traps while dismantling tool.

Be sure that all components of electronics kit are seated firmly and squarely in housing recesses.

Avoid pinched wires, be sure that all wires and sleeves are pressed completely down in wire traps.

Prior to securing mid-frame onto the head, be sure that there are no interferences.

Before installing the battery, check for proper functionality of switch.

Install battery and depress switch triggers to assure tool is operating properly.