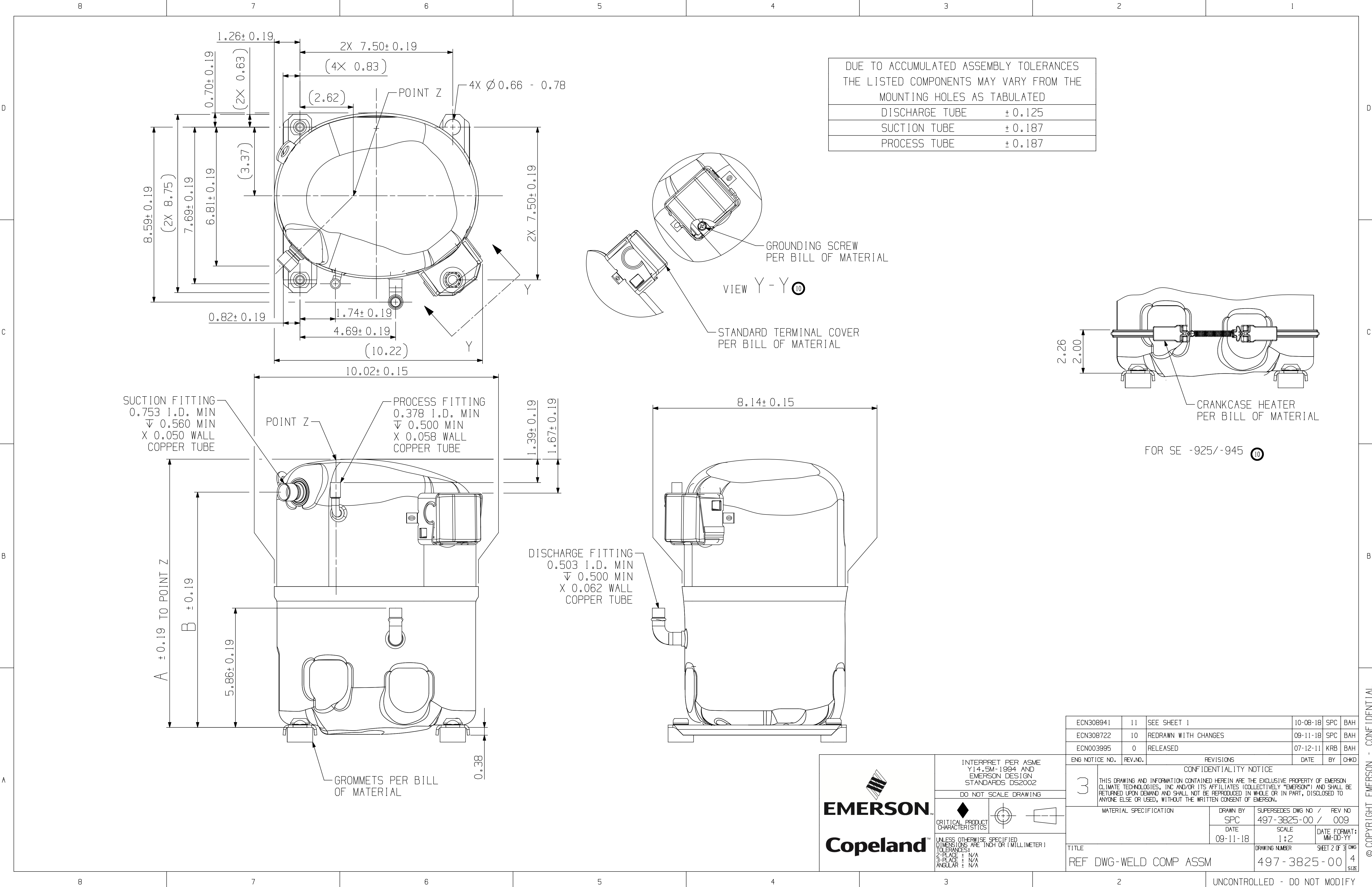
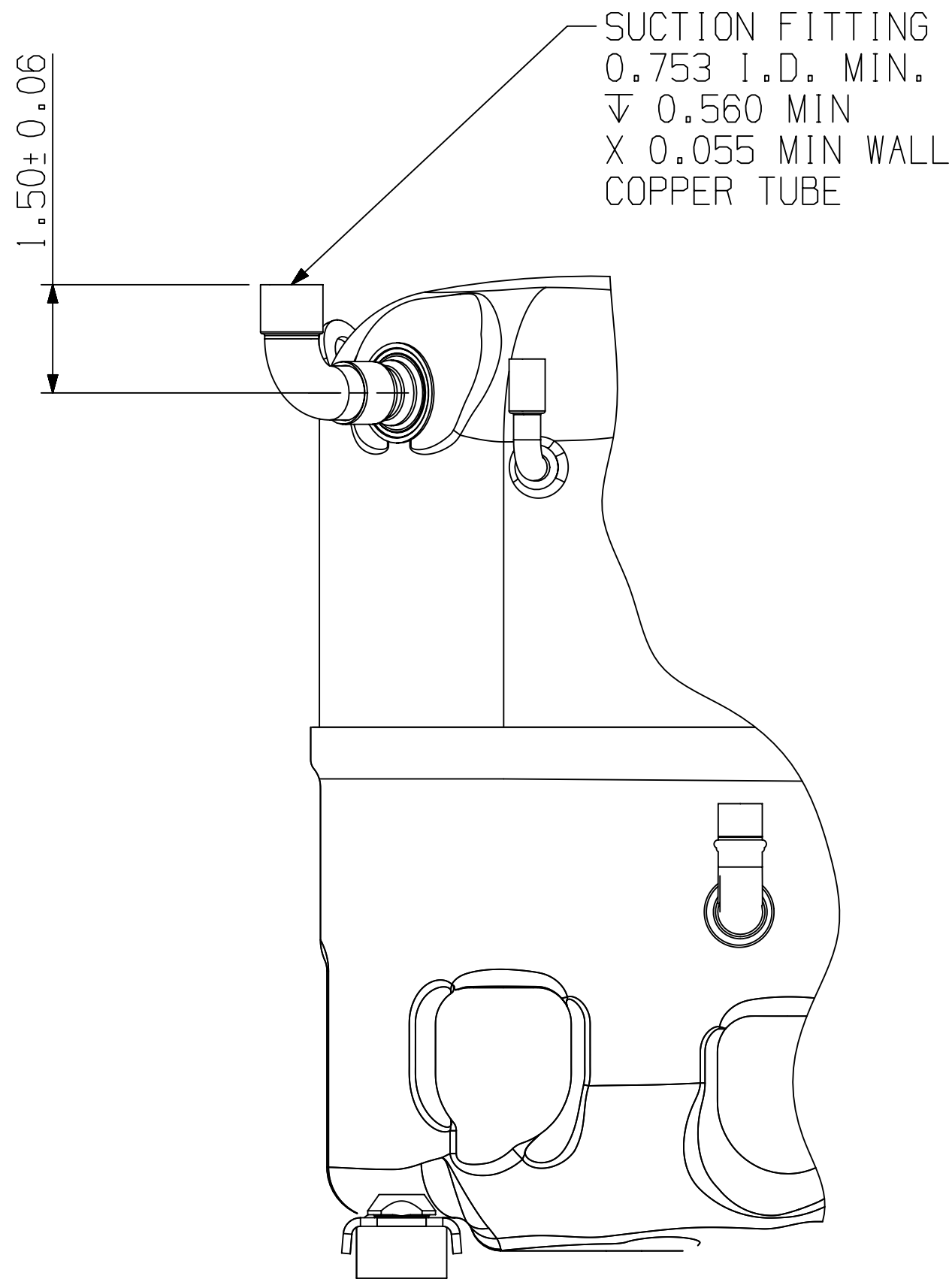
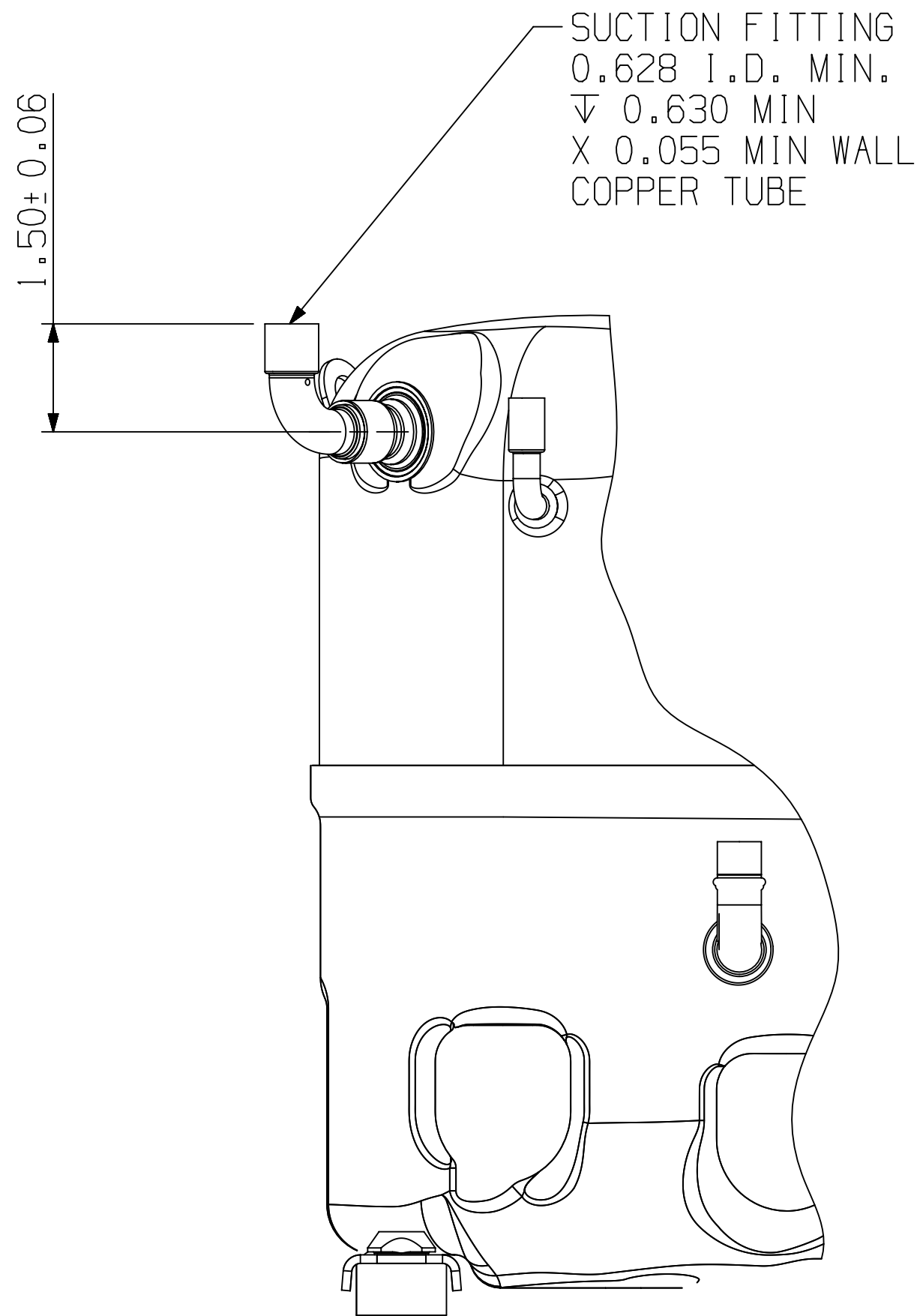
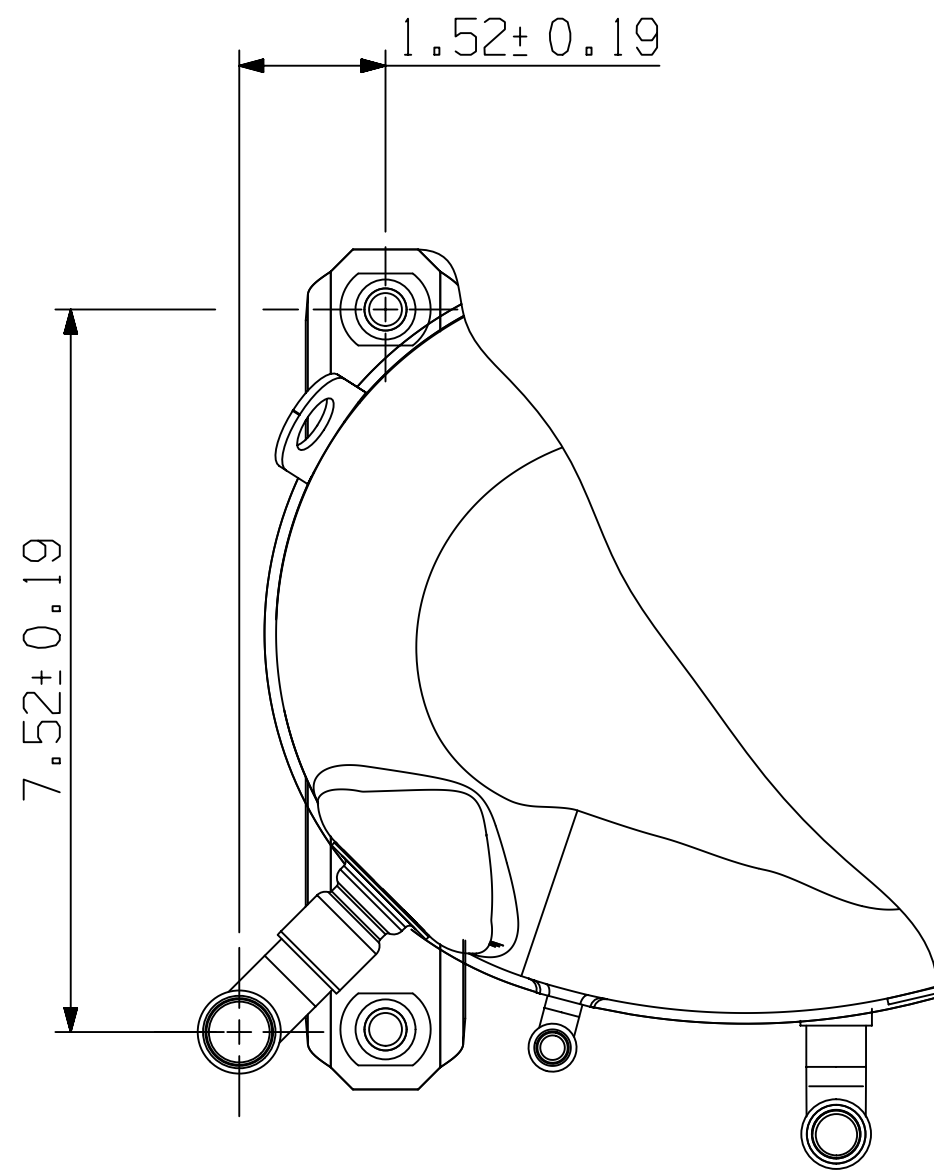
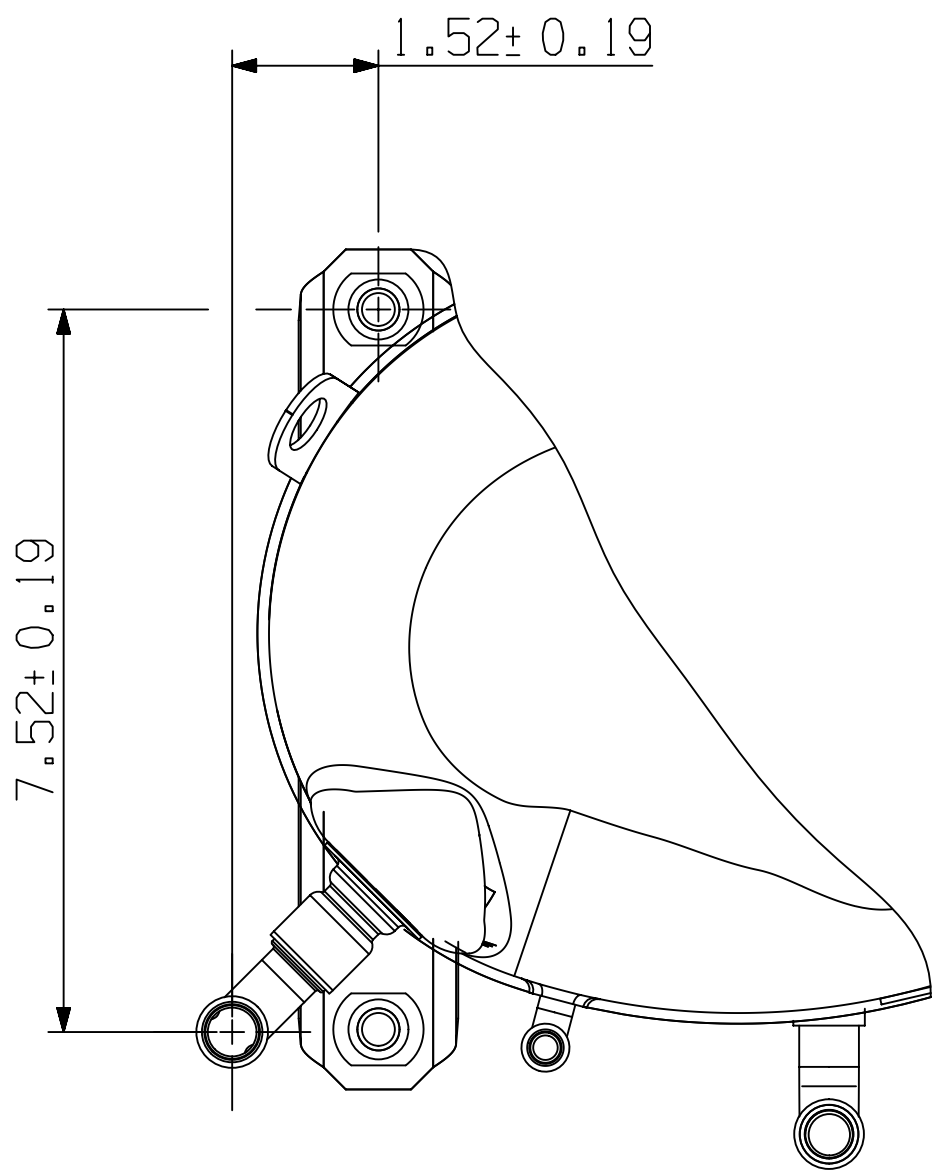


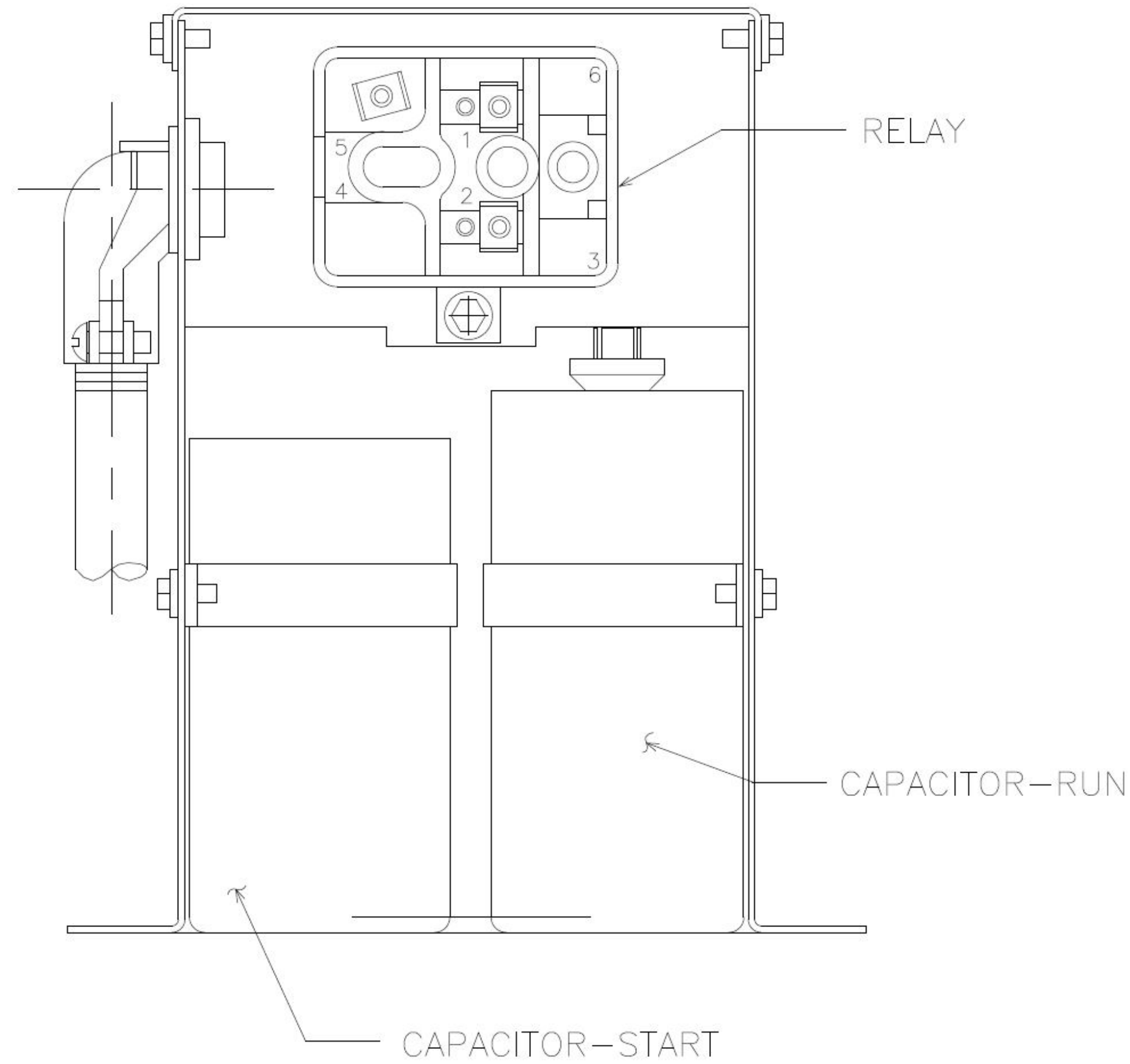




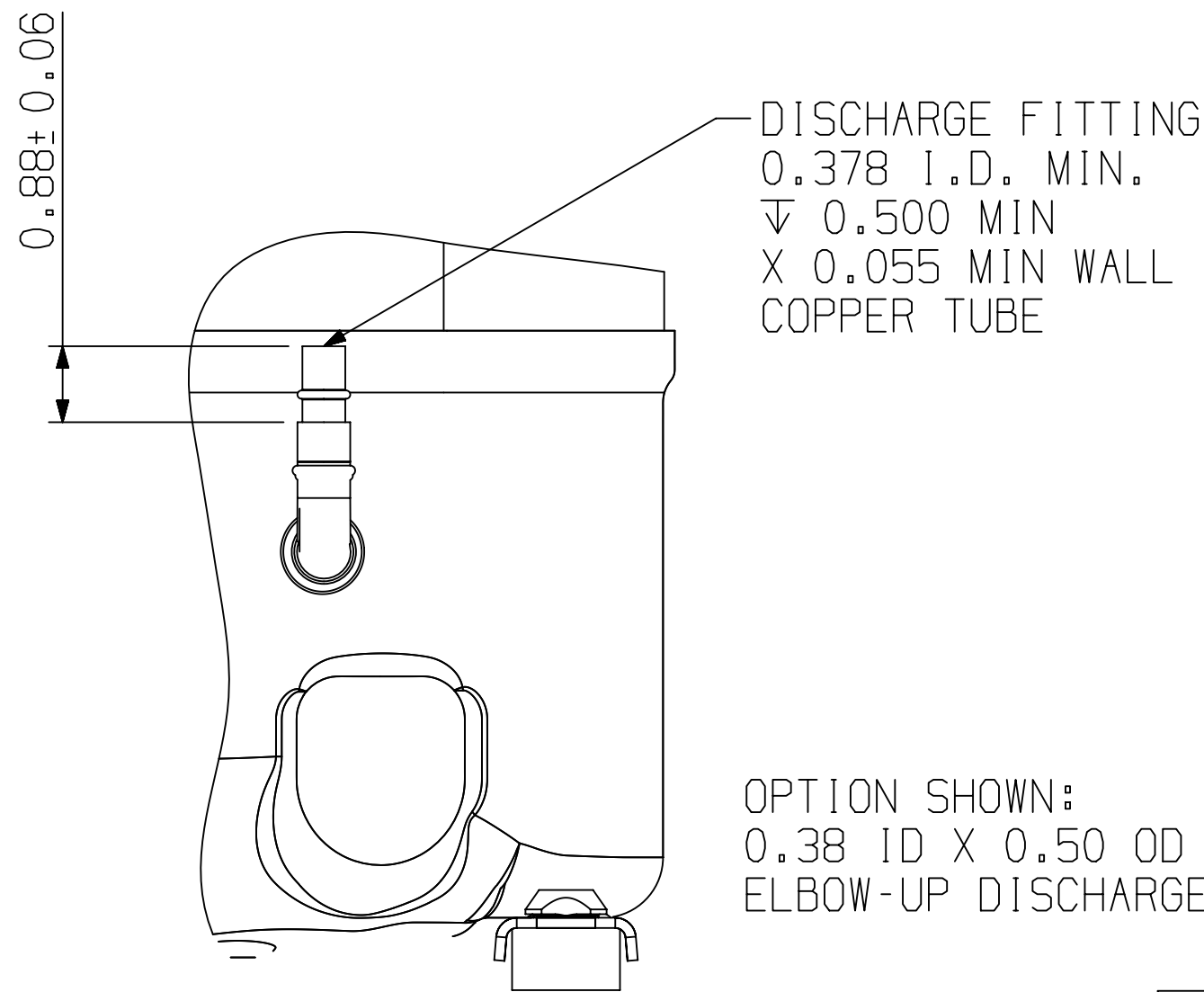
OPTION SHOWN:
0.63 ID ELBOW-UP SUCTION
0.50 ID X 0.63 OD ELBOW-UP DISCHARGE (STANDARD)

OPTION SHOWN:
0.75 ID ELBOW-UP SUCTION
0.50 ID X 0.63 OD ELBOW-UP DISCHARGE (STANDARD)

SERVICE MODEL FITTING KIT OPTION SHOWN ABOVE



514-2000 SERIES CAPACITOR AND RELAY ASSEMBLY
OFFERED ON -945 MODELS



OPTION SHOWN:
0.38 ID X 0.50 OD
ELBOW-UP DISCHARGE



INTERPRET PER ASME Y14.5M-1994 AND EMERSON DESIGN STANDARDS DS2002		
DO NOT SCALE DRAWING		
CRITICAL PRODUCT CHARACTERISTICS		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCH OR (MILLIMETER) TOLERANCES: 2-PLACE : N/A 3-PLACE : N/A ANGULAR : N/A	

ECN308941	11	SEE SHEET 1	10-08-18	SPC	BAH
ECN308722	10	ADDED SHEET 3	09-11-18	SPC	BAH
ECN003995	0	RELEASED	07-12-11	KRB	BAH
ENG NOTICE NO.	REV.NO.	REVISIONS	DATE	BY	CHKD
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MATERIAL SPECIFICATION		DRAWN BY SPC	SUPERSEDES DWG NO / REV NO 497-3825-00 / 009		
		DATE 09-11-18	SCALE 1:2	DATE FORMAT: MM-DD-YY	
TITLE REF DWG-WELD COMP ASSM			DRAWING NUMBER 497-3825-00	SHEET 3 OF 3 DWG	4 SIZE