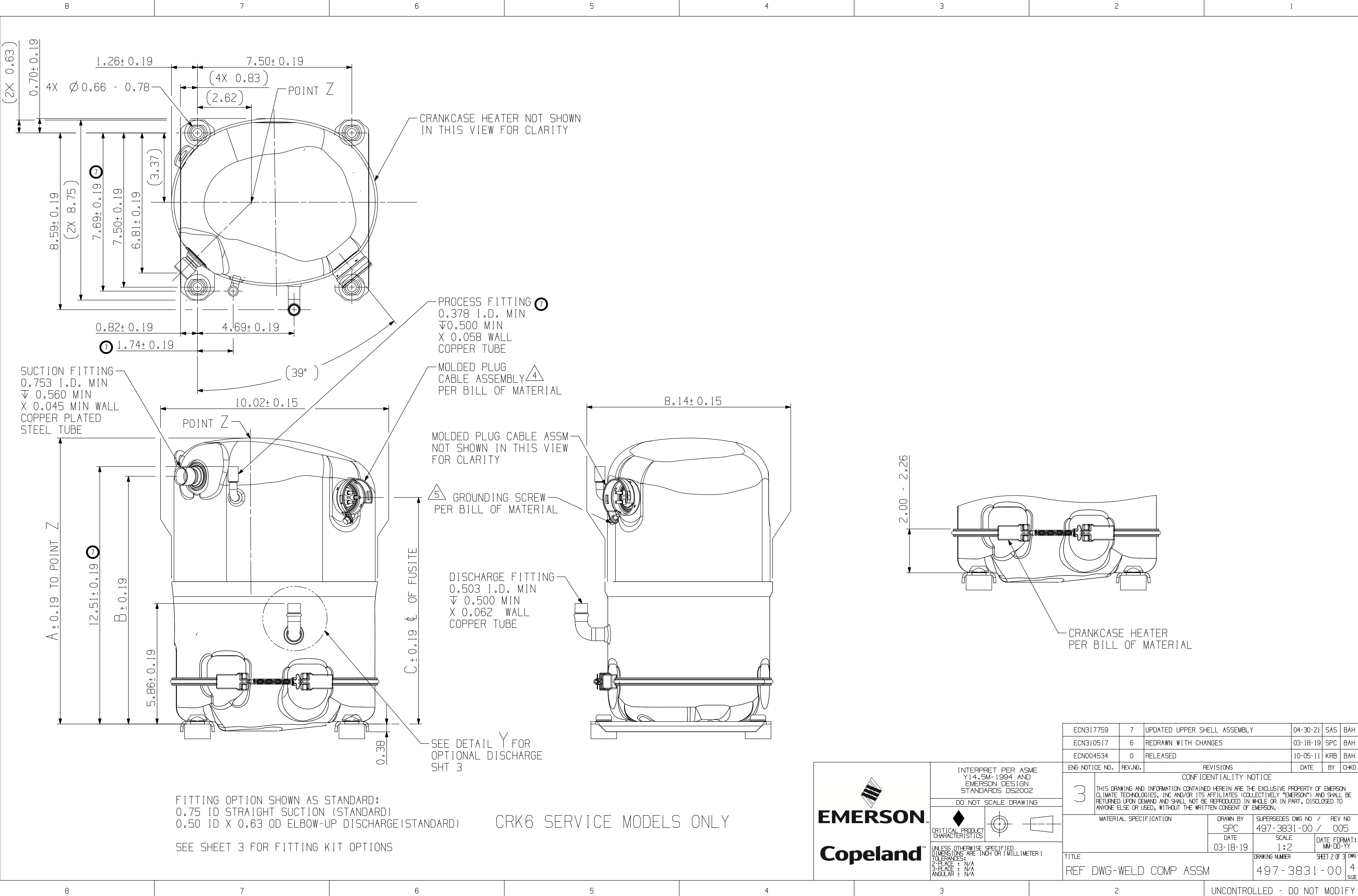


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△ ₃ PART NUMBER		A	B	C	MODEL/PART CROSS REF △ ₃			MODEL/PART CROSS REF △ ₃			SPECIFICATIONS				
497-3831-00		14.174	12.315	11.285	MODEL NUMBER	PART NUMBER FOR SE -875 △ ₄	PART NUMBER FOR SE -775 △ ₅	MODEL NUMBER	PART NUMBER FOR SE -875 △ ₄	PART NUMBER FOR SE -775 △ ₅	ES NO.	DESCRIPTION			
497-3831-01		13.924	12.065	11.035	CR42K6-PFV CR42K6-TFD CR42K6-TFE CR42K6-TF5 CR42K6E-PFV CR42K6E-TFD CR42K6E-TFE CR42K6E-TF5	497-3831-00	497-3831-14	CR28K6-PFJ	497-3831-08	497-3831-22	ES22-122	PACKAGING			
497-3831-02		13.924	12.065	11.035				CR28K6-PFV			ES81-159	CLEANLINESS			
497-3831-03		13.674	11.815	10.785				CR28K6-TFD			ES81-250	IDENTIFICATION			
497-3831-04		13.674	11.815	10.785				CR28K6-TF5			ES92-167	REGULATORY COMPLIANCE			
497-3831-05		14.424	12.565	11.535				CR28K6E-PFJ							
497-3831-06		12.924	11.065	10.035				CR28K6E-PFV							
497-3831-07		13.054	11.195	10.165				CR28K6E-TFD							
497-3831-08		13.174	11.315	10.285				CR28K6E-TF5							
497-3831-09		13.174	11.315	10.285				CR38K6-PFV			497-3831-01	497-3831-15	CR24K6-PFZ	497-3831-09	--
497-3831-10		13.424	11.565	10.535	CR38K6-TFD	--									
497-3831-11		13.424	11.565	10.535	CR38K6-TFE	497-3831-10	497-3831-23								
497-3831-12		12.804	10.945	9.915	CR38K6E-PFV										
497-3831-13		12.674	10.815	9.785	CR38K6E-TFD										
497-3831-14		14.174	12.315	11.285	CR38K6E-TFE										
497-3831-15		13.924	12.065	11.035	CR38K6E-TF5										
497-3831-16		13.924	12.065	11.035	CR38K6-PFZ			--							
497-3831-17		13.674	11.815	10.785	CR38K6E-PFZ			--							
497-3831-18		13.674	11.815	10.785	CR36K6-PFZ			497-3831-16							
497-3831-19		14.424	12.565	11.535	CR36K6E-PFZ										
497-3831-20		12.924	11.065	10.035	CR34K6-PFV	497-3831-02	497-3831-18	CR30K6E-PFJ	497-3831-10	497-3831-24					
497-3831-21		13.054	11.195	10.165	CR35K6-PFV										
497-3831-22		13.174	11.315	10.285	CR35K6-TFD										
497-3831-23		13.424	11.565	10.535	CR35K6-TFE										
497-3831-24		12.804	10.945	9.915	CR35K6-TF5										
497-3831-25		12.674	10.815	9.785	CR34K6E-PFV										
					CR35K6E-PFV										
					CR35K6E-TFE										
					CR35K6E-TF5										
					CR32K6E-PFZ	--	497-3831-11	497-3831-25							
					CR32K6E-PFZ	497-3831-12			497-3831-24						
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					CR18K6-TF5										
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INTERPRET PER ASME Y14.5M-1994 AND EMERSON DESIGN STANDARDS DS2002

DO NOT SCALE DRAWING

CRITICAL PRODUCT CHARACTERISTICS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCH OR (MILLIMETER)

2-PLACE : N/A
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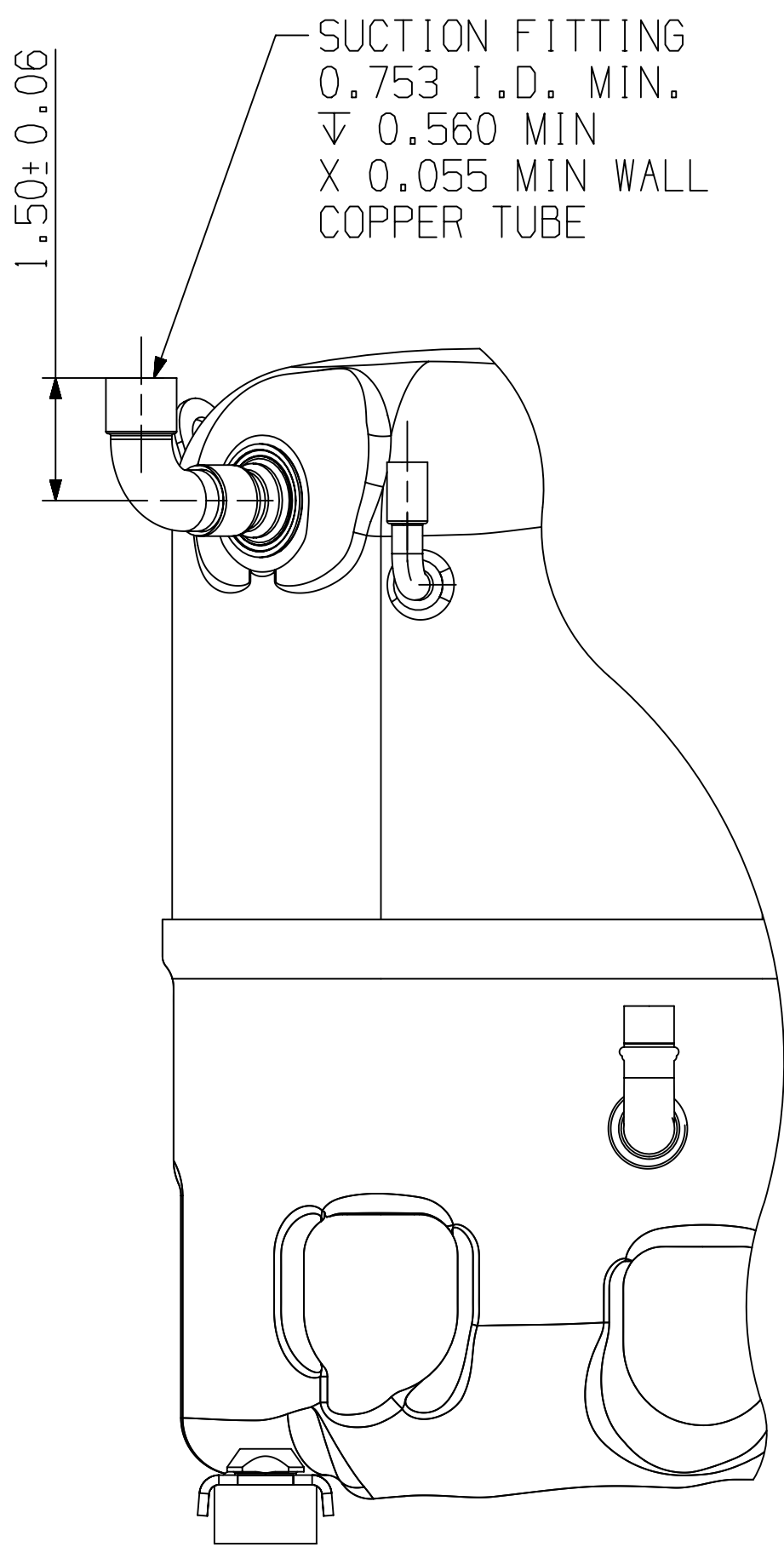
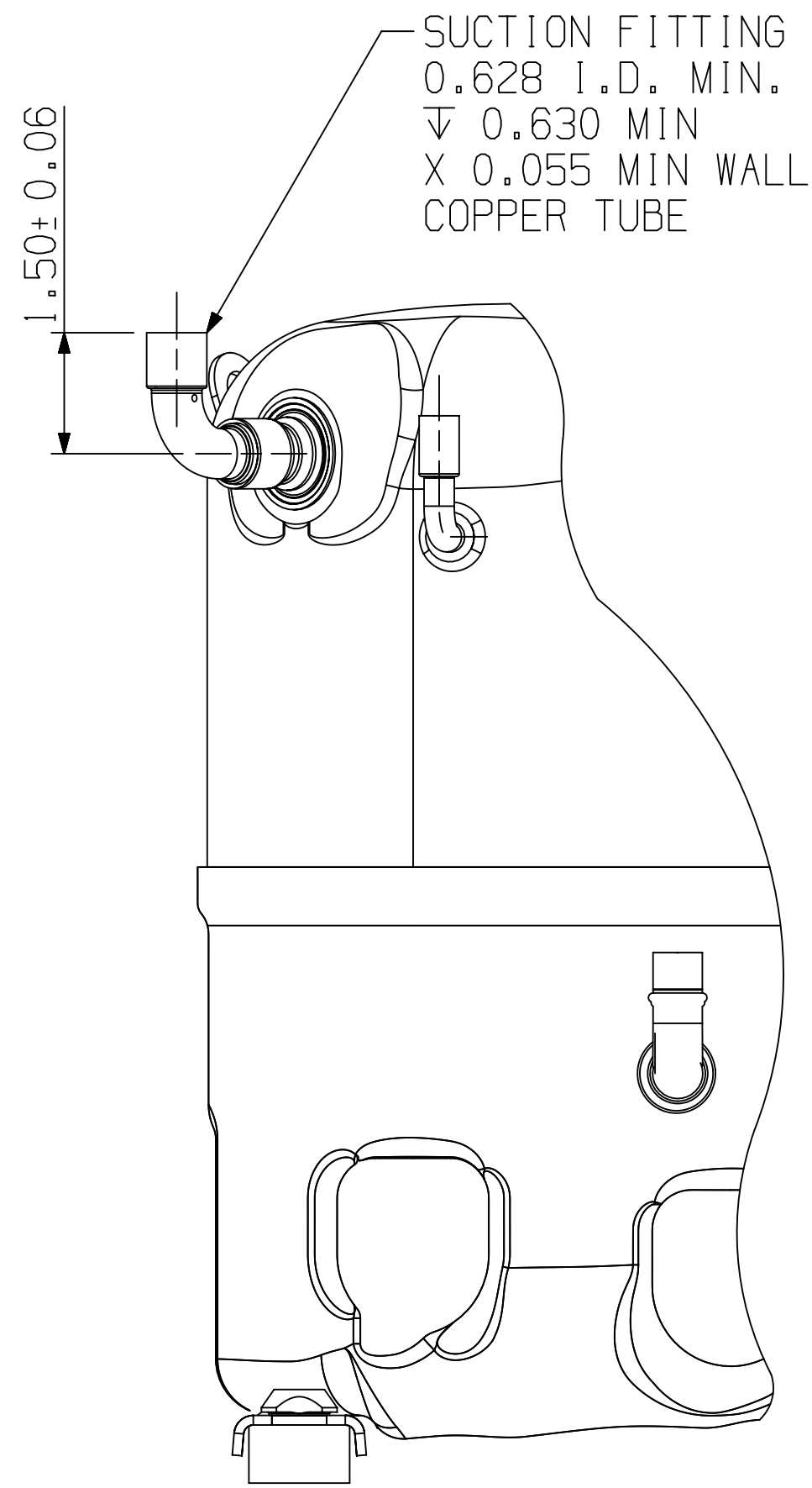
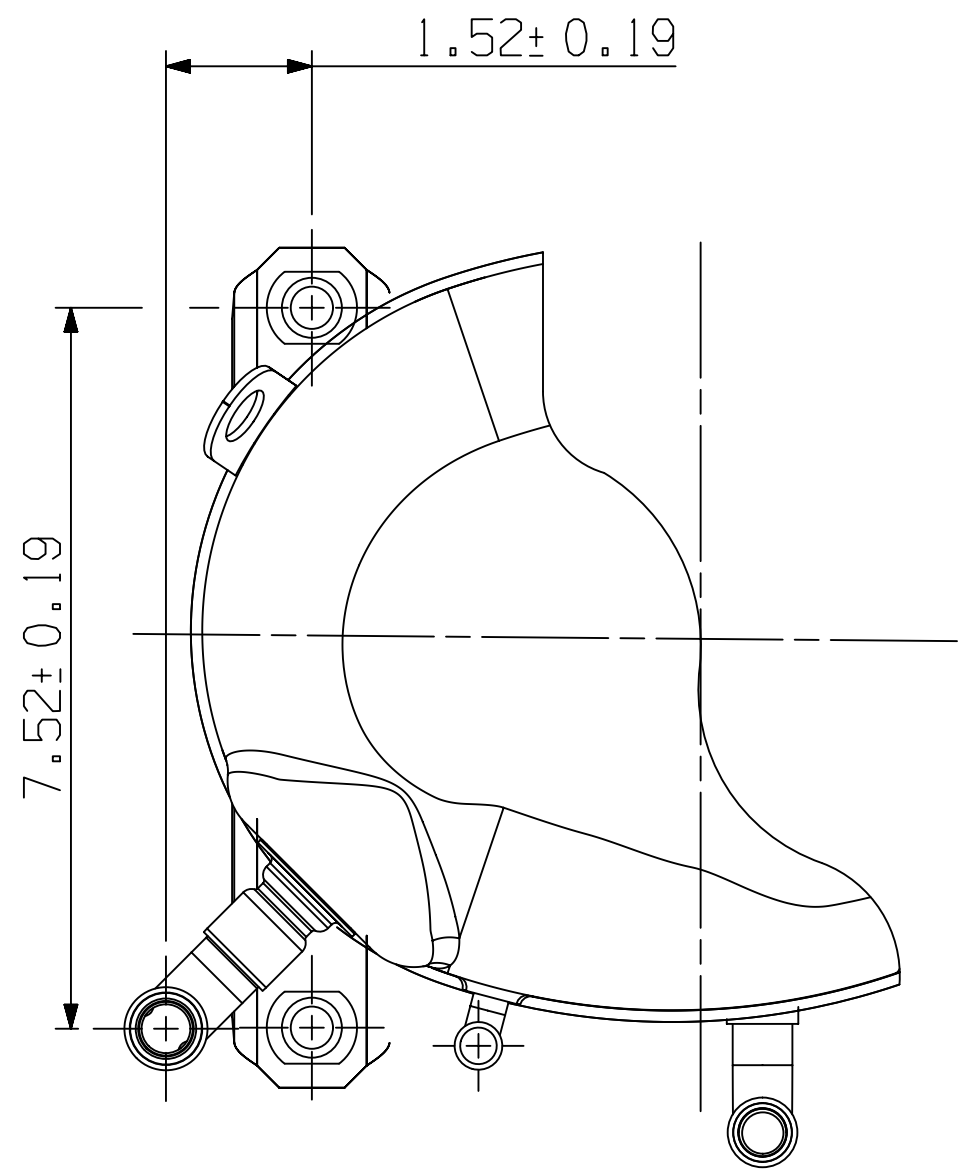
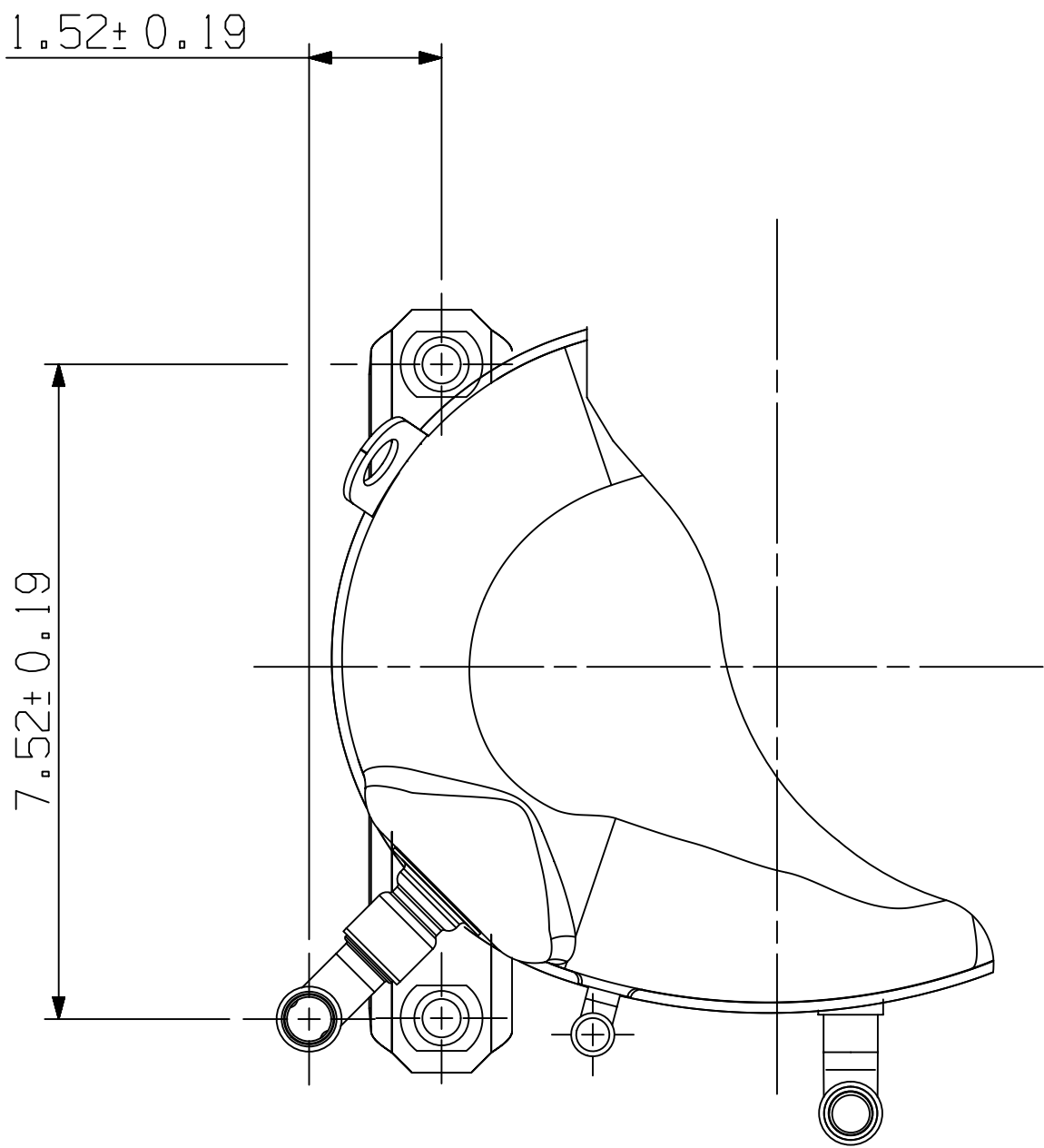
ECN317759	7	UPDATED UPPER SHELL ASSEMBLY	04-30-21	SAS	BAH
ECN310517	6	REDRAWN WITH CHANGES	03-18-19	SPC	BAH
ECN004534	0	RELEASED	10-05-11	KRB	BAH
ENG NOTICE NO.	REV.NO.	REVISIONS	DATE	BY	CHKD
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MATERIAL SPECIFICATION		DRAWN BY SPC	SUPERSEDES DWG NO / REV NO 497-3831-00 / 005		
		DATE 03-18-19	SCALE 1:2	DATE FORMAT MM-DD-YY	
TITLE REF DWG-WELD COMP ASSM			DRAWING NUMBER 497-3831-00	SHEET 2 OF 3 DWG	4 SIZE

D

C

B

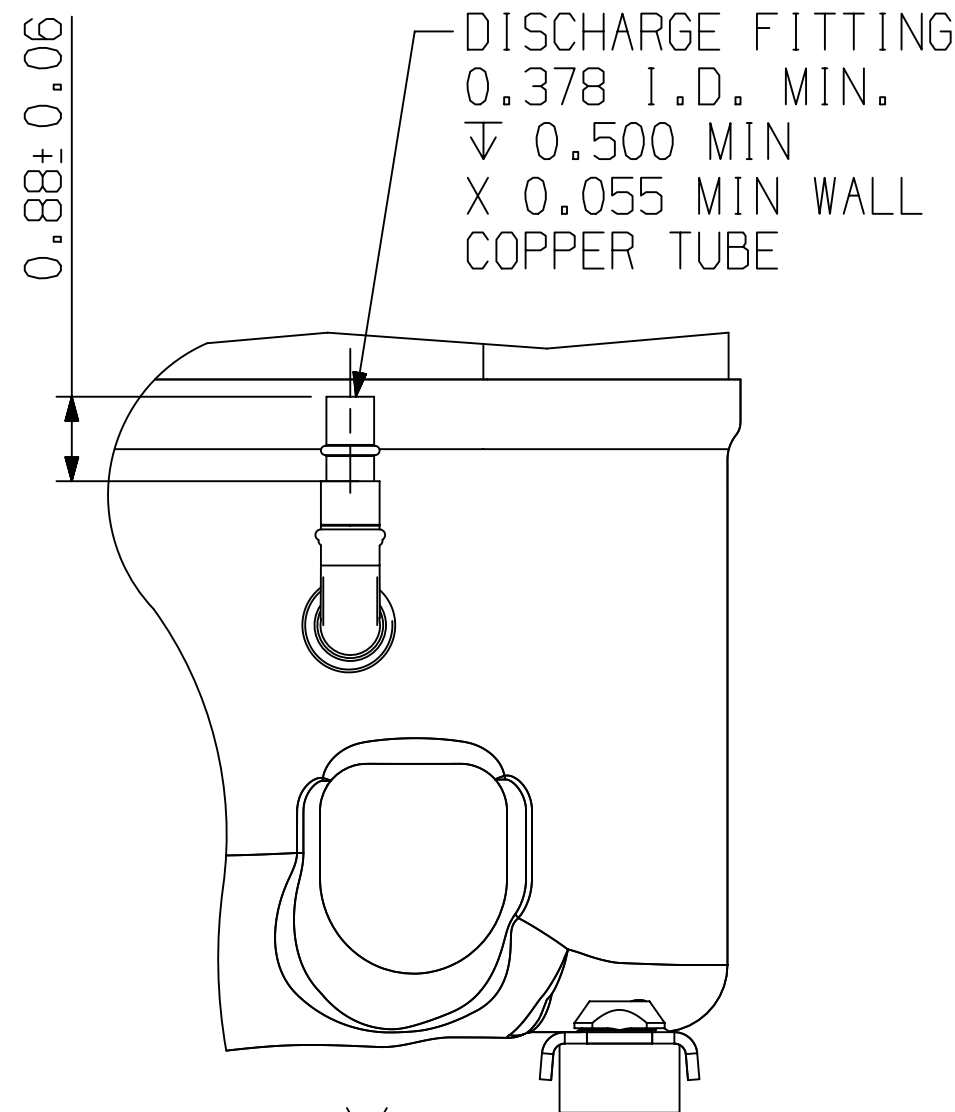
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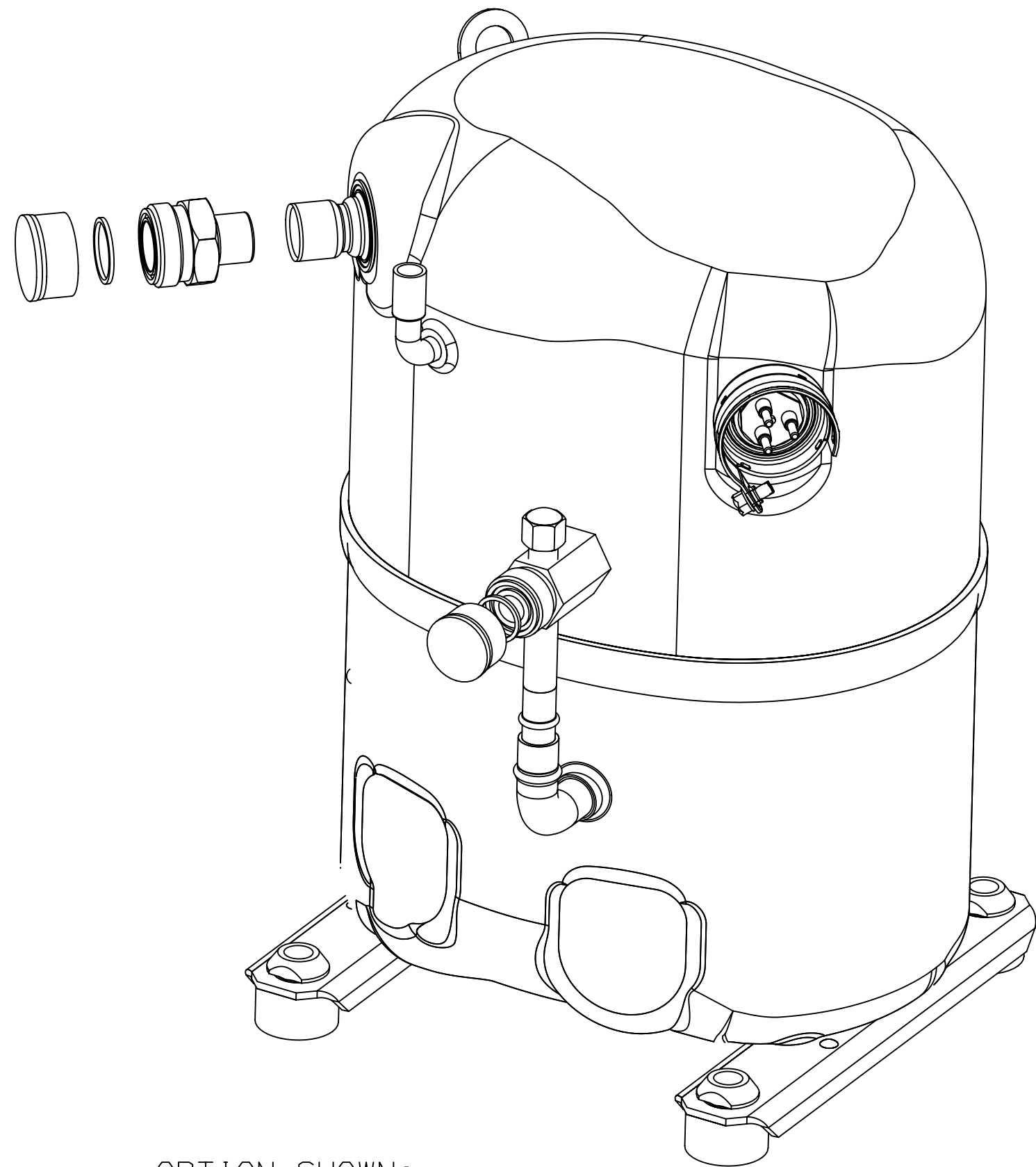
OPTION SHOWN:
0.63 ID ELBOW-UP SUCTION
0.50 ID X 0.63 OD ELBOW-UP DISCHARGE (STANDARD)

OPTION SHOWN:
0.75 ID ELBOW-UP SUCTION
0.50 ID X 0.63 OD ELBOW-UP DISCHARGE (STANDARD)

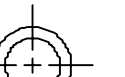
CRK6 SERVICE MODELS ONLY
FITTING KIT OPTIONS



DETAIL Y 6
OPTION SHOWN:
0.38 ID X 0.50 OD
ELBOW-UP DISCHARGE



OPTION SHOWN:
0.75 ID STRAIGHT SUCTION (STANDARD)
0.50 ID X 0.63 OD ELBOW-UP DISCHARGE (STANDARD)
WITH SERVICE ROTALOCK KIT
998-0334-00 WHICH IS
ORDERED SEPERATE OF MODEL

 EMERSONTM  CopelandTM	INTERPRET PER ASME Y14.5M-1994 AND EMERSON DESIGN STANDARDS DS2002		ENG NOTICE NO.		REV.NO.	REVISIONS		DATE	BY	CHKD	
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				MATERIAL SPECIFICATION		DRAWN BY	SUPERSEDES DWG NO / REV NO				
						SPC	497-3831-00 / 005				
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			03-18-19		1:2		MM-DD-YY				
			TITLE		DRAWING NUMBER		SHEET 3 OF 3		DWG		
			REF DWG-WELD COMP ASSM		497-3831-00		4		SIZE		

ECN317759	7	UPDATED UPPER SHELL ASSEMBLY	04-30-21	SAS	BAH
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MATERIAL SPECIFICATION		DRAWN BY	SUPERSEDES DWG NO /		REV NO
		SPC	497-3831-00 /		005
		DATE	SCALE		DATE FORMAT:
		03-18-19	1:2		MM-DD-YY
TITLE			DRAWING NUMBER	SHEET 3 OF 3	DWG
REF DWG-WELD COMP ASSM			497-3831-00	4 size	

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