



SERVICE PARTS LIST

BULLETIN NO.
54-47-CCPT

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS	REVISED BULLETIN	DATE
M12™ and M18™ FORCE LOGIC™ Press Tools		Nov. 2022
CAT. NO. 2473-20, 2673-20, 2673-20L, 2773-20, 2773-20L, 2922-20		

MILWAUKEE TOOL: FORCE LOGIC™ Press Tool

**M12™ #2473-20, M18™ #2673-20, M18™ #2673-20L, M18™ #2773-20,
M18™ #2773-20L, M18™ #2922-20 and their applicable Jaws**

**Due to the combination of hydraulics and electronics in this tool,
service can only be performed at this Milwaukee *factory* Central Repair Center:**

**MILWAUKEE TOOL Central Repair
1401 Sycamore Avenue • Greenwood, MS 38930-7108**

Please send your tool directly to this location for service.

If you have questions please contact Milwaukee Product Service at:

Product Technical Support via phone at: 262.783.8642

Or

Via email at: METProductSupport @milwaukeetool.com

M12™			
2473-20	M12™ FORCE LOGIC™ Press Tool		
49-16-2450	1/2" CTS-V Press Jaw		
49-16-2451	3/4" CTS-V Press Jaw		
49-16-2452	1" CTS-V Press Jaw		
49-16-2453	1 1/4" CTS-V Press Jaw		
49-16-2450B	1/2" IPS-P Press Jaw		
49-16-2451B	3/4" IPS-P Press Jaw		
49-16-2452B	1" IPS-P Press Jaw		
49-16-2451C	1/2" PEX-CRIMP Press Jaw		
49-16-2453C	3/4" PEX-CRIMP Press Jaw		
49-16-2454C	1" PEX-CRIMP Press Jaw		
49-16-2455C	1 1/4" PEX-CRIMP Press Jaw		
49-16-2456C	1 1/2" PEX-CRIMP Press Jaw		
M18™		M18™	
2673-20	M18™ FORCE LOGIC™ Press Tool	49-16-2652B	1" IPS-P Press Jaw
2673-20L	M18™ FORCE LOGIC™ Long Throw Press Tool	49-16-2653B	1 1/4" IPS-Pr1 Press Ring
2773-20	M18™ FORCE LOGIC™ Press Tool	49-16-2654B	1 1/2" IPS-Pr1 Press Ring
2773-20L	M18™ FORCE LOGIC™ Long Throw Press Tool	49-16-2655B	2" IPS-Pr1 Press Ring
2922-20	M18™ FORCE LOGIC™ Press Tool	49-16-2656B	2 1/2" IPS-Pr2 Press Ring
49-16-2690	2 1/2"-4" CTS-V Press Ring Kit	49-16-2657B	3" IPS-Pr2 Press Ring
49-16-2696	1/2"-1" IPS-P Press Jaw Kit	49-16-2658B	4" IPS-Pr2 Press Ring
49-16-2697	1/2"-2" IPS-P Press Jaw And Ring Kit	49-16-2651C	1/2" PEX-CRIMP Press Jaw
49-16-2698	2 1/2"-4" IPS-P Press Ring Kit	49-16-2653C	3/4" PEX-CRIMP Press Jaw
49-16-2691	1 1/2"-2" IPS-IA Press Ring Kit	49-16-2654C	1" PEX-CRIMP Press Jaw
49-16-2691S	1-1/4" - 2" IPS-IA Press Ring Kit	49-16-2655C	1-1/4" PEX-CRIMP Press Jaw
49-16-2691SA	1/2" - 2" IPS-ASP Press Jaw and Ring Kit	49-16-2656C	1-1/2" PEX-CRIMP Press Jaw
49-16-2659	r1 Ring Jaw	49-16-2657C	2" PEX-CRIMP Press Jaw
49-16-2659S	r2 Ring Jaw	49-16-2650S	1/2" IPS-IA Press Jaw
49-16-2650	1/2" CTS-V Press Jaw	49-16-2651S	3/4" IPS-IA Press Jaw
49-16-2651	3/4" CTS-V Press Jaw	49-16-2652S	1" IPS-IA Press Jaw
49-16-2652	1" CTS-V Press Jaw	49-16-2653S	1 1/4" IPS-IAr2 Press Ring
49-16-2653	1-1/4" CTS-V Press Jaw	49-16-2654S	1 1/2" IPS-IAr2 Press Ring
49-16-2654	1-1/2" CTS-V Press Jaw	49-16-2655S	2" IPS-IAr2 Press Ring
49-16-2655	2" CTS-V Press Jaw	49-16-2650SA	1/2" IPS-ASP Press Jaw
49-16-2656	2 1/2" CTS-Vr1 Press Ring	49-16-2651SA	3/4" IPS-ASP Press Jaw
49-16-2657	3" CTS-Vr1 Press Ring	49-16-2652SA	1" IPS-ASP Press Jaw
49-16-2658	4" CTS-Vr1 Press Ring	49-16-2654SA	1 1/2" IPS-ASP Press Ring
49-16-2650B	1/2" IPS-P Press Jaw	49-16-2655SA	2" IPS-ASP Press Ring
49-16-2651B	3/4" IPS-P Press Jaw		

Disassembly is not recommended and could void
the warranty.