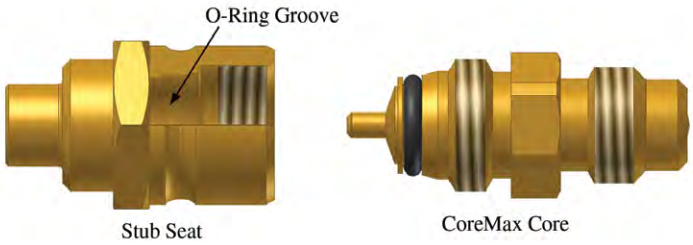
COREMAX

INSTALLATION INSTRUCTIONS

STUB TUBE, SADDLE MOUNT AND NPT SEATS

1. CoreMax Cores should remain in protective packaging until assembly is required to ensure cleanliness and eliminate damage.

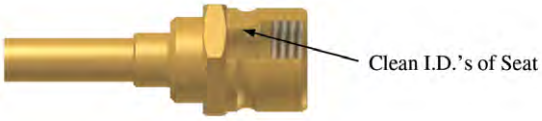




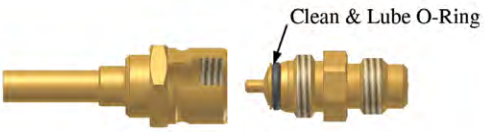
2. Braze SEAT ONLY onto tube or valve block before installing/ threading Core into Seat.



3. Make sure there is no contamination in the I.D. of the Seat, especially the o-ring groove.



4. Make sure the o-ring on the Core is free of contamination and foreign particulates. Lightly lubricate with compatible refrigerant oil.



5. Thread Core into Seat and torque clockwise to 8 ft/lbs.



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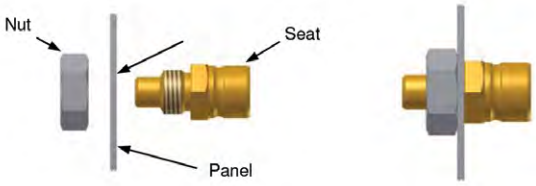
COREMAX

INSTALLATION INSTRUCTIONS

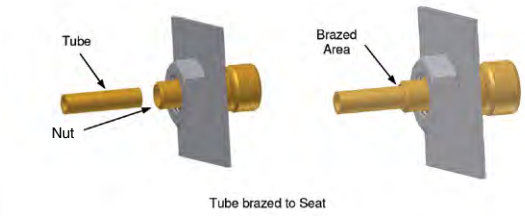
NUT STYLE PANEL MOUNT ACCESS VALVES

1. CoreMax Cores should remain in protective packaging until assembly is required to ensure cleanliness and eliminate damage.

2. Insert Seat through hole in panel and thread Nut onto Seat.

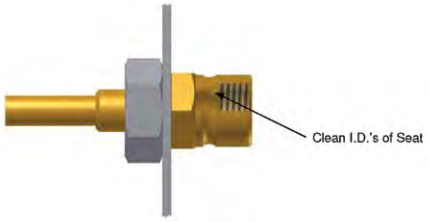


3. Braze SEAT ONLY onto Tube or valve block before installing/ threading Core into Seat.



Tube brazed to Seat

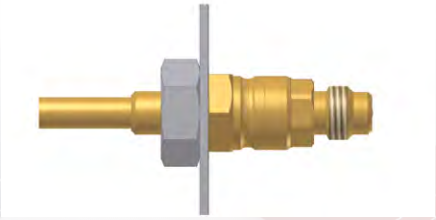
4. Make sure there is no contamination in the I.D. of seat, especially the o-ring groove.



5. Inspect the Core to ensure the o-ring is free of contamination and foreign particulates. Lightly lubricate with compatible refrigerant oil.



6. Thread Core into Seat and torque clockwise to 8 ft/lbs.



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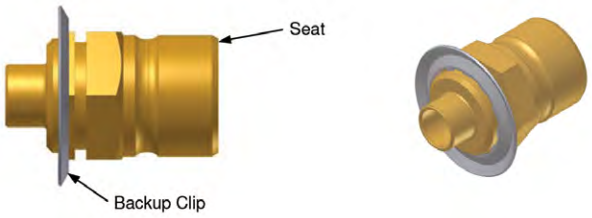
COREMAX

INSTALLATION INSTRUCTIONS

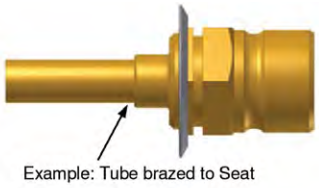
CLIP STYLE PANEL MOUNT ACCESS VALVES

1. Cores should remain in protective packaging until assembly is required to ensure cleanliness and eliminate damage.

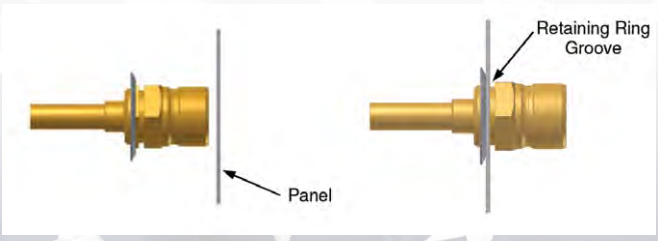
2. Push the self-locking Backup Clip (retaining ring) onto Seat.



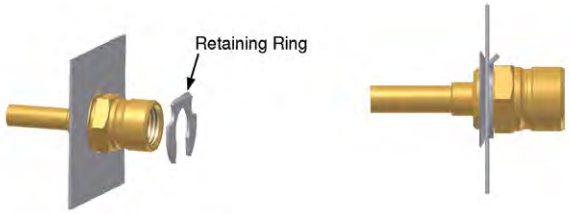
3. Braze SEAT ONLY onto Tube or valve block before installing or threading Core into Seat.



4. Install seat thru hole in panel to the Backup Clip. Hole in panel must be larger then the hex corners.



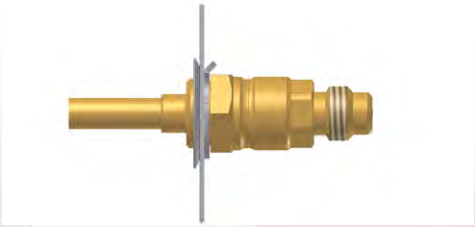
5. Install Retaining Ring into groove on the Seat.



6. Make sure the I.D. of Seat is clean, and then inspect the Core to ensure the o-ring is free of contamination and foreign particulates. Lightly lubricate with compatible refrigerant oil.



7. Thread Core into Seat and torque clockwise to 8 ft/lbs.



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