



MicroMetl



**7.5-15 Ton
ULL Horizontal
Economizer
Accessory**

Installation Instructions

Part No: ECE-SRT05CB-D2*H

IMPORTANT: Read these instructions completely before attempting to install accessory economizer.

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SAFETY CONSIDERATIONS

Installation of this accessory can be hazardous due to system pressures, electrical components and equipment, and equipment locations (such as a roof or elevated surface). Only trained qualified installers and service technicians should install, start-up, and service this equipment.

When installing this accessory, observe precautions in the literature and to the equipment and all other safety

- Follow local codes.
- Wear safety glasses and gloves.
- Use care in handling and installing the accessory.

It is important to recognize safety information. This is the safety-alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, CAUTION, and NOTE. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies hazards which **could** result in personal injury or death. CAUTION is used to identify unsafe practices, which **may** result in minor personal injury or product and property damage.

NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could cause personal injury or death. Before performing service or maintenance operations on the unit, always turn off main power switch to unit and install lock(s) and lockout tag(s). Unit may have more than one power switch. Ensure electrical service to rooftop unit agrees with voltage and amperage listed on the unit rating plate.

CAUTION

CUT HAZARD

Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts and servicing roof top units.

CAUTION

Failure to follow this caution may result in personal injury and damage to the unit. Cover the duct opening as a precaution so objects cannot fall into the return duct opening. Be sure to remove the cover when installation is complete.

GENERAL

The Economizer system utilizes the latest technology available for integrating the use of free cooling with mechanical cooling for packaged rooftop units. The code compliant Jade W7220 control system optimizes energy consumption, zone comfort, and equipment cycling by operating the compressors when the outdoor-air is too humid or warm, integrating the compressor with outdoor air when free cooling is available, and locking out the compressor when outdoor-air temperature is too cold. Demand control ventilation is supported.

This Economizer can be used with 1 or 2 speed indoor fan motor units.

The Economizer system utilizes gear-drive technology with a direct-mount spring return actuator that will close upon loss of power. The Economizer system comes standard with fault detection and diagnostics (FDD), an outdoor air sensor, and mixed air temperature sensor (also called supply air temperature sensor). Outdoor enthalpy, indoor (return) dry bulb or enthalpy, and CO2 sensors are available for field installation. See Table 5 for sensor usage.

Economizer includes outside air damper/hood assembly with communicating actuator. Return damper assembly with non-communicating actuator, and barometric relief damper/hood assembly. Standard integrated barometric relief dampers provide natural building pressurization control. An optional power exhaust system is available for applications requiring even greater exhaust capabilities. The power exhaust set point is adjustable at the Economizer controller.

See Table 1-3 for package usage. See Table 4 for package contents.

See Table 5 for sensor usage.

IMPORTANT: These economizers meet all economizer damper requirements as specified in ASHRAE 90.1, IECC and California's Title 24. Economizer must be installed square to avoid damper leakage or damper binding. Squareness tolerance is $\pm 1/32$ inch.



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Table 1 - Carrier Usage Chart

| CARRIER MODEL NUMBER | ECONOMIZER PART NUMBER |
|---|---------------------------------------|
| X-Large Cabinet EcoBlue units with Unit Control Board (UCB) & Vane Axial Fan | |
| 48/50FC 16 | Dry Bulb OA Sensor = ECE-SRT05CB-D2DH |
| | Enthalpy OA Sensor = ECE-SRT05CB-D2EH |
| Large Cabinet Legacy units with Central Terminal Board (CTB) | |
| 48/50HC 14 48/50LC 08-12 48/50TC 16 50TCQ 14 50HCQ 12 | Dry Bulb OA Sensor = ECE-SRT05CB-D2DH |
| | Enthalpy OA Sensor = ECE-SRT05CB-D2EH |

Table 2 - Bryant Usage Chart

| BRYANT MODEL NUMBER | ECONOMIZER PART NUMBER |
|---|---------------------------------------|
| X-Large Cabinet Axiom-Fan units with Unit Control Board (UCB) & Vane Axial Fan | |
| 559K/582K 16 | Dry Bulb OA Sensor = ECE-SRT05CB-D2DH |
| | Enthalpy OA Sensor = ECE-SRT05CB-D2EH |
| Large Cabinet Legacy units with Central Terminal Board (CTB) | |
| 581J/551J 14 580J/558J 16 548J 14 549J 12 | Dry Bulb OA Sensor = ECE-SRT05CB-D2DH |
| | Enthalpy OA Sensor = ECE-SRT05CB-D2EH |

Table 3 - ICP Usage Chart

| ICP MODEL NUMBER | ECONOMIZER PART NUMBER |
|--|---------------------------------------|
| X-Large Cabinet X-Vane units with Unit Control Board (UCB) & Vane Axial Fan | |
| RGV/RAV 180 | Dry Bulb OA Sensor = ECE-SRT05CB-D2DH |
| | Enthalpy OA Sensor = ECE-SRT05CB-D2EH |
| Large Cabinet Legacy units with Central Terminal Board (CTB) | |
| RGH/RAH 150 RAS/RGS 180 RHS 150 RHH 120 | Dry Bulb OA Sensor = ECE-SRT05CB-D2DH |
| | Enthalpy OA Sensor = ECE-SRT05CB-D2EH |

Table 4 - Package Contents

| ECONOMIZER PART NUMBER | QTY | CONTENTS |
|------------------------|-----|--|
| ECE-SRT05CB-D2*H | 1 | Economizer OA Damper Assembly with Actuator and Outside Air Sensor |
| | 1 | Jade 9901-2020 (HW: W7220) Controller with Attached Harness* |
| | 1 | 9901-2021 (HW: C7250) Mixed Air Temp Sensor* |
| | 1 | 9962-0570 Wire Harness* |
| | 1 | Hood Assembly with Top and 2 Sides |
| | 1 | Relief Damper Assembly |
| | 2 | Aluminum Filter |
| | 1 | Hardware Bag* |

* Shipped in hardware kit for field installation.

Table 5 - Economizer Sensor Usage

| APPLICATION | ECONOMIZER WITH OUTDOOR AIR SENSOR |
|-----------------------------------|---|
| | Accessories Required |
| Outdoor Air Dry Bulb | The 9901-2021 (C7250) outdoor air dry bulb sensor is factory installed on "D2DH" economizer. |
| Single Enthalpy | The 9901-2022 (C7400S) outdoor air enthalpy sensor is factory installed on "D2EH" economizers |
| Mixed Air Sensor | 9901-2021 (C7250) provided with economizer and field installed in blower compartment. |
| Differential Dry Bulb or Enthalpy | 9901-2022-DIFF JC2* |

* Includes 9901-2022 sensor and wiring harness.

NOTES:

1 - The controller's wiring harness is designed specifically for EcoBlue, Axiom-Fan, X- Vane units with the Unit Control Board (UCB). If your unit has the older CTB (Central Terminal Board) or Centrifugal Supply Blower then you must purchase a different harness (MicroMetl P/N 9962-0407 & 9962-0407SAOAEXT, If a NV customer then purchase P/N 1002-0407) which is purchased separately.



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ACCESSORIES LIST - The Economizer system has several field-installed accessories available to optimize performance. Refer to Table 6 for authorized parts and power exhaust descriptions.

Table 6 —Economizer Field-Installed Accessories

| DESCRIPTION | PART NUMBER |
|---|--------------------|
| 208/230v 1PH Prop Power Exhaust for Extra Large Cabinet | PCE-SRT05CA-D-1VH |
| 460v 3PH Prop Power Exhaust for Extra Large Cabinet | PCE-SRT05CA-D-4VH |
| Enthalpy Sensor (OA) | 9901-2022 |
| Differential (Return) Sensor | 9901-2022-DIFF JC2 |
| Economizer Angle Seal Kit for use on unit's with Hinged Filter Door - for Extra Large Cabinet | 0640-0300-HDANGL |

Compliance — Economizers meet California Energy Commission Title 24 prescriptive section 140.4 (damper leakage etc.), and mandatory section 120.2.i for Fault Detection and Diagnostic controls.

Economizers meet ASHRAE 90.1 damper leakage requirements and Fault Detection and Diagnostic requirements.

Economizers meet IECC damper leakage and Fault Detection and Diagnostic requirements.

NOTE: IECC requires differential return air sensor, which must be ordered separately. See Accessory 9901-2022-DIFF JC2.

Outside air, return air, and relief dampers are AMCA rated.

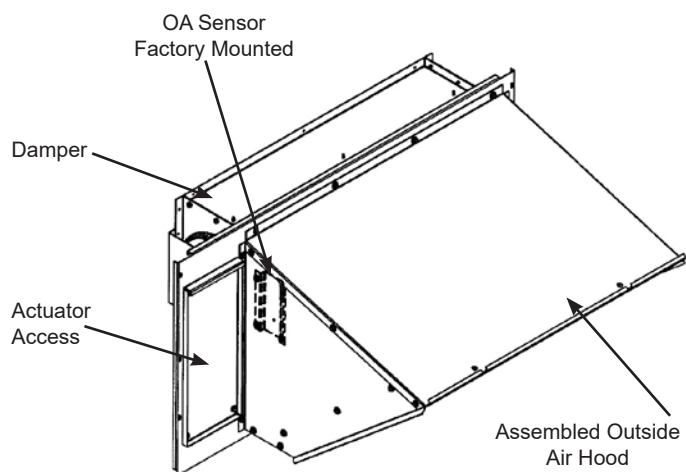


Fig. 1 - Outside Air Damper Assembly

INSTALLATION

Step 1: Turn off power supply(s) and install lockout tag.

Step 2: Remove the existing unit filter access panel. Raise the panel and swing the bottom outward. The panel is now disengaged from the track and can be removed. See Figure 2. Set the filter door aside for re-installation later. Remove the horizontal panel on unit. See Figure 2.

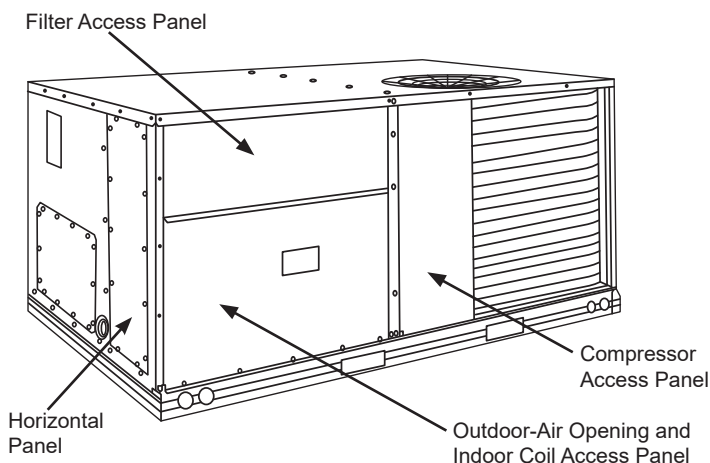


Fig. 2 - Typical Access Panel Locations

Step 3: Remove the indoor coil access panel and discard. See Figure 2.

Step 4: Slide the economizer outdoor air damper assembly into the rooftop unit. See Figure 3. Note: OA Damper and hood are assembled at factory.

Screw assembly to unit through pre-punched hole.

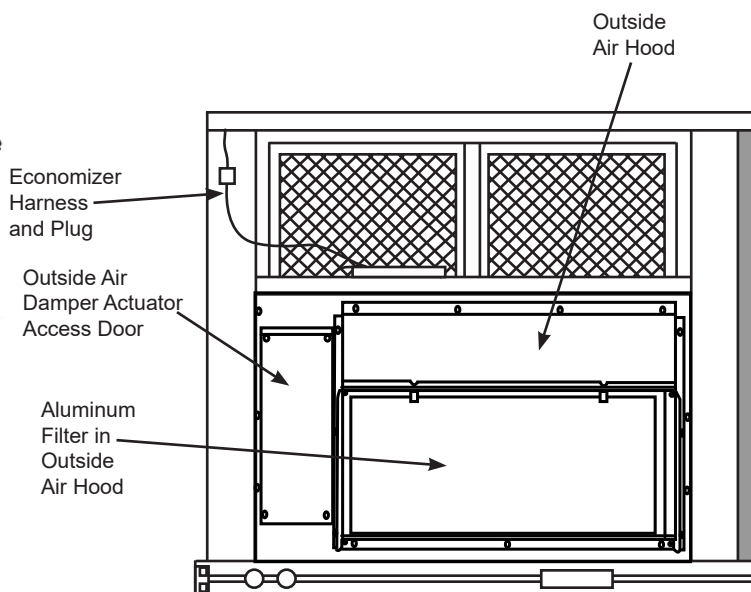
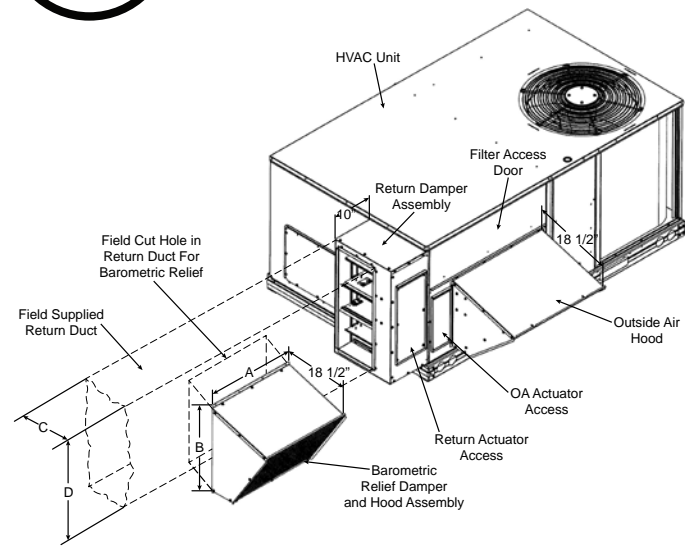


Fig. 3 - Outside Air Damper Installed



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| Economizer PN | A | B | C | D |
|---------------|---------|---------|-----|-----|
| ECE-SRT05CB | 27 1/8" | 24 1/4" | 13" | 47" |

Fig. 4 - Economizer Assembly

Step 5: Install return air damper over horizontal return opening. See Figure 4. Screw in place on unit.

Step 6: Install horizontal return duct and attach to unit. See Figure 4. Cut hole in the side of duct for barometric relief. Screw barometric relief to duct over cut out hole, see Figure 4. Note: If power exhaust kit is used the barometric damper will not be used.

Step 7: If an economizer with a dry bulb sensor will be operating with an enthalpy outside air sensor, remove the factory installed 9901-2021 (C7250) dry bulb sensor from the outside air hood of the economizer (see Figure 1), and install the accessory enthalpy sensor 9901-2022 (C7400) in the same location as the dry bulb sensor. Connect the (2) wire gray harness with plug from the economizer to the enthalpy sensor. See wiring diagram Figures 25 and 33. Refer to "9901-2022 Outside Air Enthalpy Sensor" section for more details on enthalpy settings

Step 8: Remove and save the 12-pin jumper plug from the unit economizer harness – located in the upper left corner of the unit. Insert the economizer plug into the unit wiring harness. See Figure 5. *Note: the 12-pin jumper plug should be saved for future use, in the event that the economizer is ever removed. The jumper plug is not needed as long as the economizer is installed.*

Step 8A: Wire the return damper actuator per wiring diagrams in instructions. Wire harness is provided and is attached to return actuator. See Figure 25.

Step 9: Remove the indoor blower access panel and the panel(s) covering the unit control box. See Figure 6.

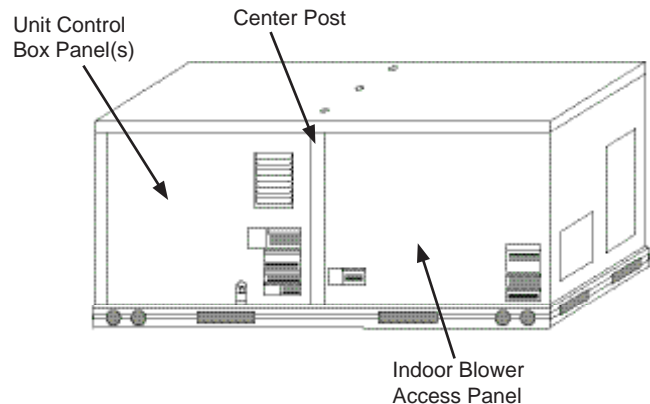


Fig. 6 - Typical Indoor Fan Motor Access Panel Locations

Step 10: In the hardware kit provided with the economizer is the 9901-2020 Jade controller (Honeywell W7220). The economizer harness is attached to the controller. Mount the controller assembly on the left side of the unit control box. Screw controller to the control box through pre-punched holes in control box. See Figure 7.



Figure 7 – Mount Controller Assembly in Unit Control Box

(Some control box configurations may differ)

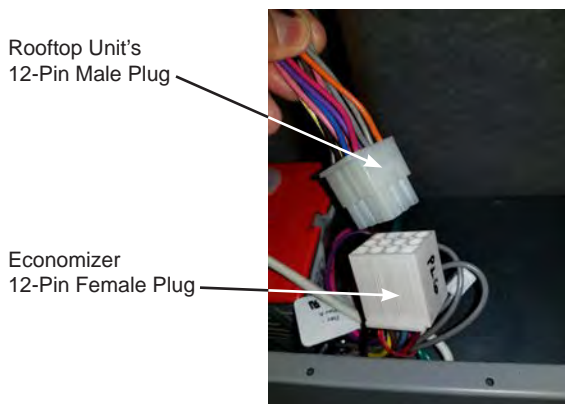


Figure 5 – Connect Economizer Harness to Unit PL6 Economizer Harness



Rooftop Unit's
12-Pin Male Plug

Economizer
12-Pin Female Plug

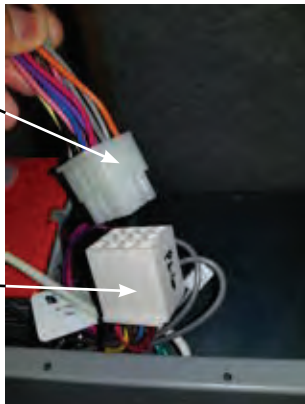


Figure 8 – Connect Economizer Harness to Unit PL6 Economizer Harness

Step 11: Remove and save the 12-pin jumper plug from the unit economizer harness – located in the upper left corner of the unit. Insert the economizer plug into the unit wiring harness. See Figure 8.

Step 12: Wire the return damper actuator per wiring diagrams in instructions. Wire harness is provided and is attached to return actuator. See Figure 25.

Step 13: Remove the indoor blower access panel and the panel(s) covering the unit control box. See Figure 9.

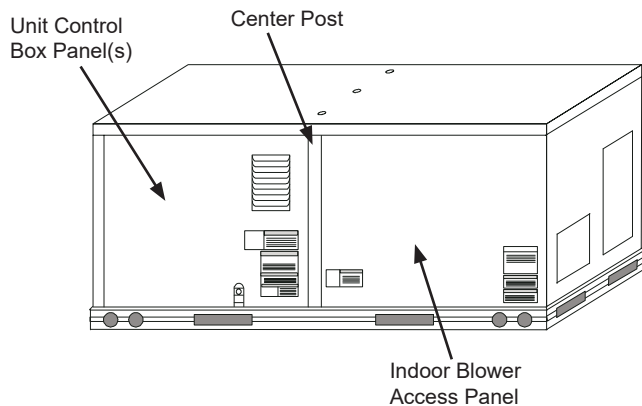


Figure 9 - Typical Indoor Fan Motor Access Panel Locations

Step 14: In the hardware kit provided with the economizer is the 9901-2020 Jade controller (Honeywell W7220). The economizer harness is attached to the controller. Mount the controller assembly on the left side of the unit control box. See Figure 10.

ATTENTION:

1 - The controller's wiring harness is designed specifically for EcoBlue, Axiom-Fan and X-vane units with the Unit Control Board (UCB). If your unit has the older Central Terminal Board (CTB) or Centrifugal Supply Blower then you must purchase a different harness (MicroMetl P/N 9962-0407 & 9962-0407SAOAEXT, If a NV customer then purchase P/N 1002-0407) which is purchased separately. and skip to STEP 25, Figure 18.

Step 15: Unplug the 12-pin female ECON plug currently connected to the Unit Control Board (UCB). See Figure 11.

Step 16: Connect the 12-pin female ECON plug removed from the UCB to the 12-pin male plug from the controller harness. See Figure 11 and 25.

Step 17: Connect the 12-pin female plug from the controller harness to ECON on the UCB. See Figure 12 and 25.

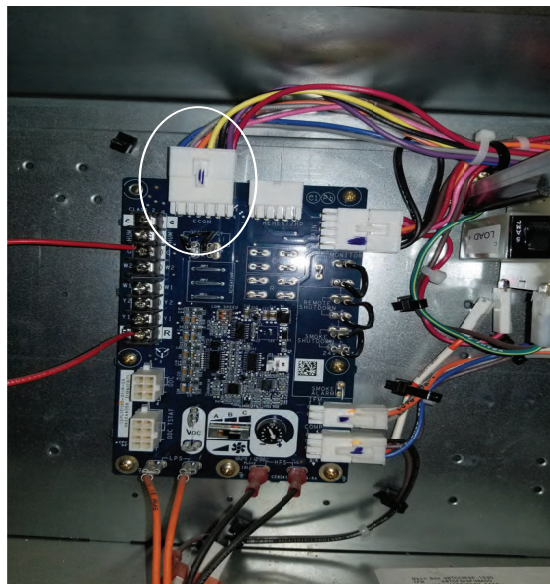


Fig. 10— Unplug ECON plug from Unit Control Board



Fig. 11 — Connect 12-pin Plugs Together



Fig. 12 - Connect 12-Pin Plug to Unit Control Board



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Fig. 13 — Connect Ground Wire From Controller

Step 18: Connect the brown wire from the controller harness to the UCB. Refer to economizer wiring diagram Figure 25. The brown wire connects to “C”, on the UCB.

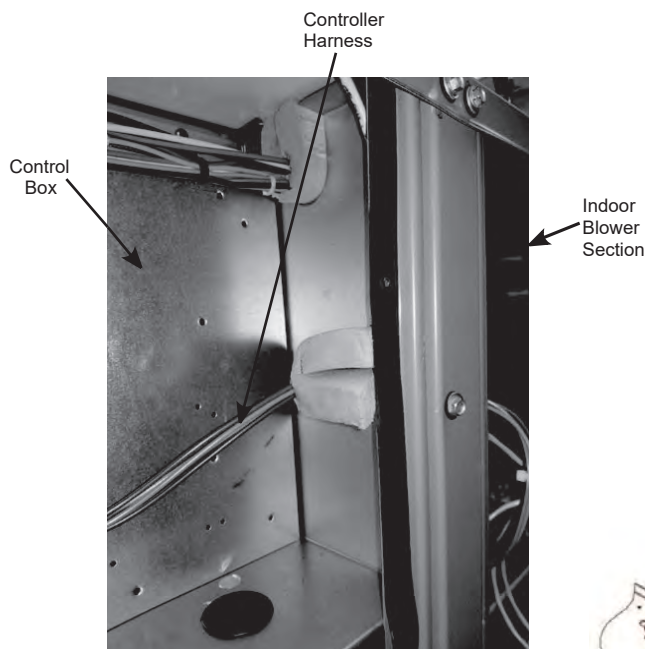
Step 19: Locate the green wire with yellow stripe from the controller harness and screw it to the control box (ground). (See Figure 13.)

Step 20: Locate the 4 wires labeled (Mixed Air Thermostat) MAT and (Outdoor-air Thermostat) OAT, connected to the controller harness.

Step 21: Route the 4 wires through the divider between the control box and the indoor blower section. (See Figure 14.)

Step 22: Screw the 9901-2021 (C7250) mixed air (SAT) sensor to the left side edge of indoor blower through pre-punched holes. (See Figure 15.) Connect the orange and brown wires into the MAT sensor routed from the control. (See Figure 15.)

Step 23: Connect the pink and violet wires routed from the controller harness to the pink and violet terminals in the wire bundle in the indoor blower section. (See Figure 15.)



NOTE: Some control box configurations may differ.

Fig. 14 — Route MAT and OAT Wires to Indoor Blower Section

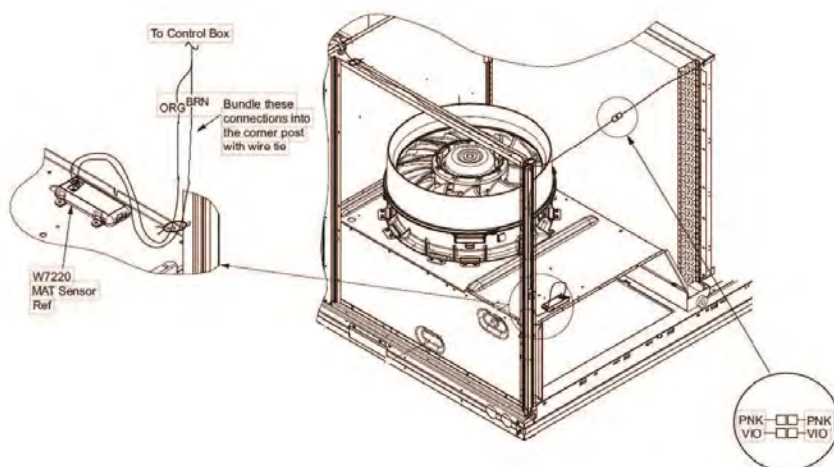


Fig. 15 - Mixed Air Sensor Installation W7220 (Vane Axial Fan System)



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ATTENTION: Steps 25 through 34 are only used if the RTU has an older Central Terminal Board (CTB). In this case use 9962-0407 and 9962-0407-SAOAEXT harnesses purchased separately.

Step 25: Unplug the 10-pin female ECON plug currently connected to the Central Terminal Board (CTB). See Figure 16.

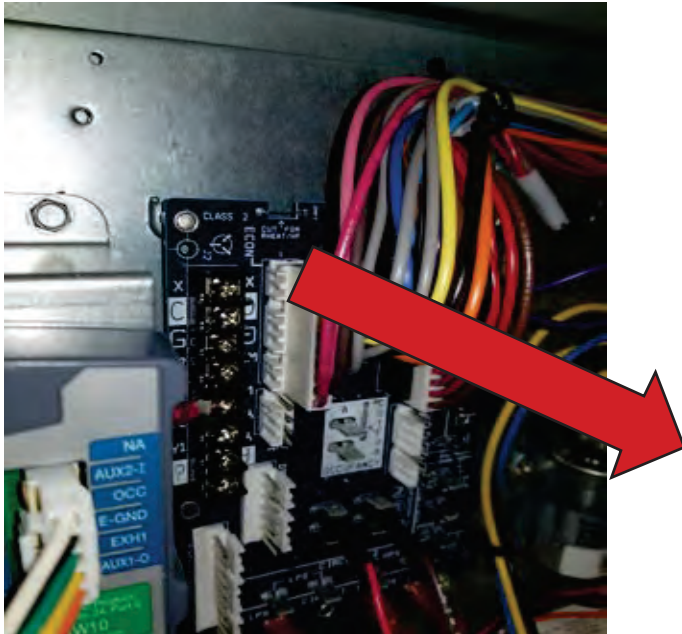


Figure 16 – Unplug ECON plug from Central Terminal Board (CTB)

Step 26: Connect the 10-pin female ECON plug removed from the CTB to the 10-pin male plug from the Jade controller harness. See Figures 17 and 26

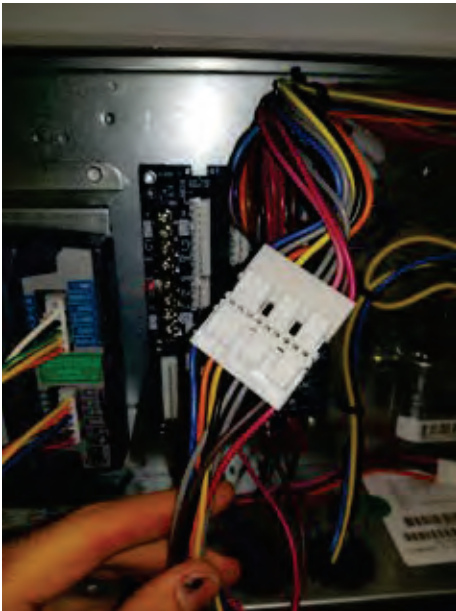


Figure 17 – Connect 10-pin Plugs Together

Step 27 Connect the 10-pin female plug from the Jade controller harness to ECON on the CTB. See Figures 18 and 26.

Central
Terminal
Board

White
Wire

10-Pin
Female
Plug from
Controller

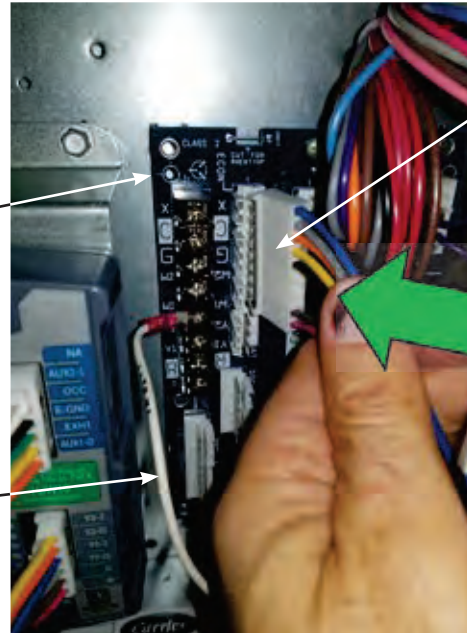


Figure 18 – Connect 10-Pin Jade Plug to Central Terminal Board

Step 28: Connect the White wire from the Jade controller harness to the W1 terminal on the CTB. See Figures 18 and 26.

Step 29: Connect the red and brown wires from the Jade controller harness to the CTB. See Figures 19 and 26. The red wire connects to "R" on the CTB, and the brown wire connects to "C".




Central
Terminal
Board

Figure 19 – Connect Red and Brown Wires to Central Terminal Board

Step 30: Locate the green wire with yellow stripe from the Jade controller harness and screw it to the control box (ground). See Figure 20.



Figure 20 – Connect Ground Wire From Controller

Step 31: Locate the 9962-0407-SAOAEXT harness (with 4-pin female plug) provided in the economizer hardware kit. Connect the 9962-0407-SAOAEXT harness to the 4-wire harness with a male plug from the Jade controller harness. See Figures 21 and 26. Important - See note  below.

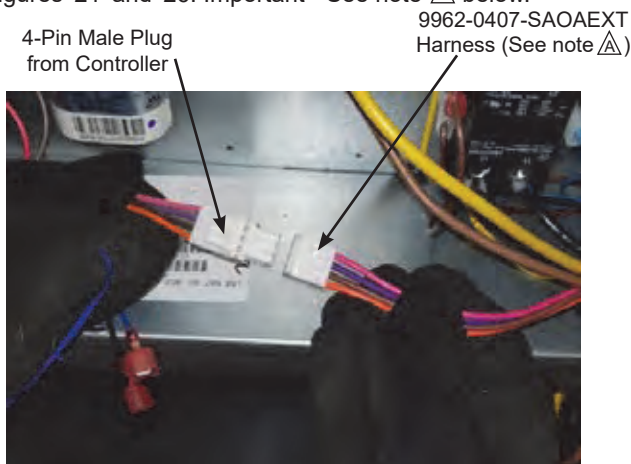



Figure 21 – Connect 9962-0407-SAOAEXT Harness to Harness from Controller (See note )

Step 32: Route the 4-wire 9962-0407-SAOAEXT harness through the divider between the control box and the indoor blower section. See Figure 22. Important - See note  below.

Note .

On some models the 9962-0407-SAOAEXT is built in to and is a part of the standard harness attached to the Jade W7220 controller terminals "MAT" and "OAT".

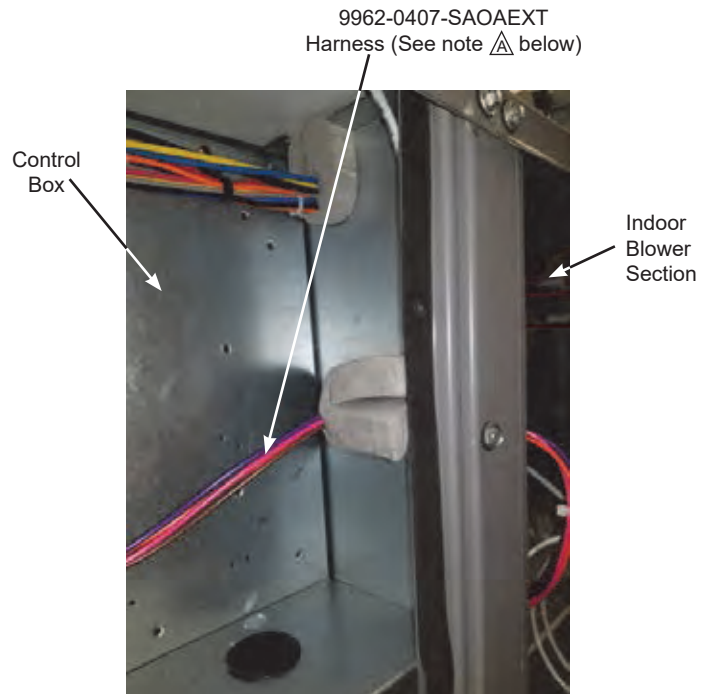



Figure 22 – Route 9962-0407-SAOAEXT Harness to Indoor Blower Section (See note  below)
(Some control box configurations may differ)

Step 33: Screw the 9901-2021 mixed air (MAT) sensor (Honeywell C7250) to the left side edge of indoor blower through pre-punched holes, see Figure 23. Confirm that the screws do not interfere with blower rotation. Connect the 2-pin plug from the 9962-0407-SAOAEXT harness to the MAT sensor. See Figures 23 and 26.

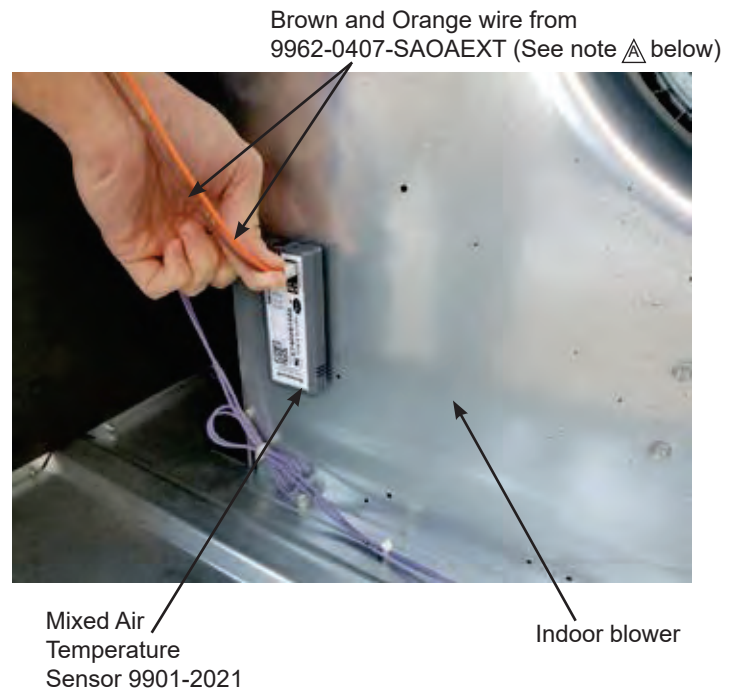


Figure 23 – Mount and connect Mixed Air Sensor



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Step 34: Connect the pink and violet wires from the 4-wire 9962-0407-SAOAEXT harness to the pink and violet terminals in the wire bundle in the indoor blower section. See Figures 24 and 26.

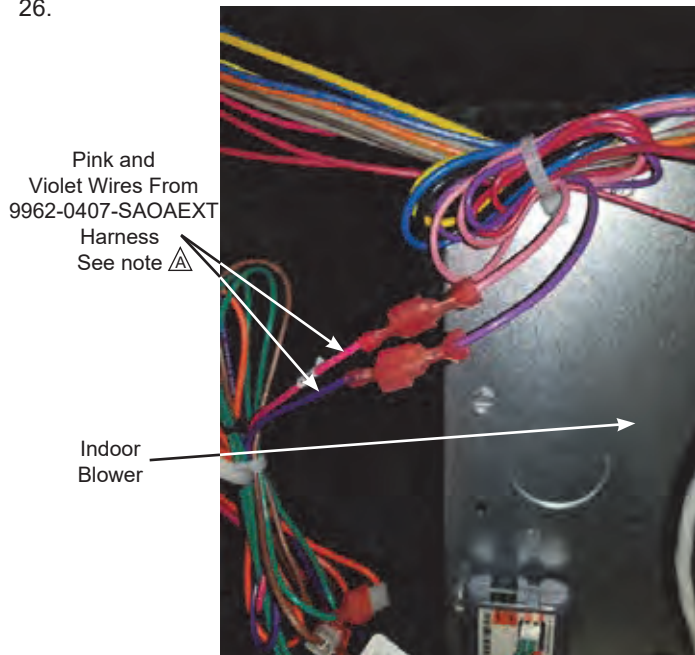


Figure 24 – Connect Pink and Violet Wires in Indoor Blower Section

Step 35: If using differential return sensor or DCV sensor install it now. See installation details later in the instructions, and the wiring diagram for further information.

Step 36: After powering controller, program the Jade W7220 controller per the instructions to follow. See Table 8 for summarized controller set up instructions. After all settings have been made, re-install the unit control box panel. See Figure 10.

Reference economizer submittal for performance chart.



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ECE-SRT05CB Series Wiring Diagram Supplement For Installing JADE W7220 Economizer on Unit with Vane Axial Indoor Fan (with Unit Control Board HK50AA055 or HK50AA058)

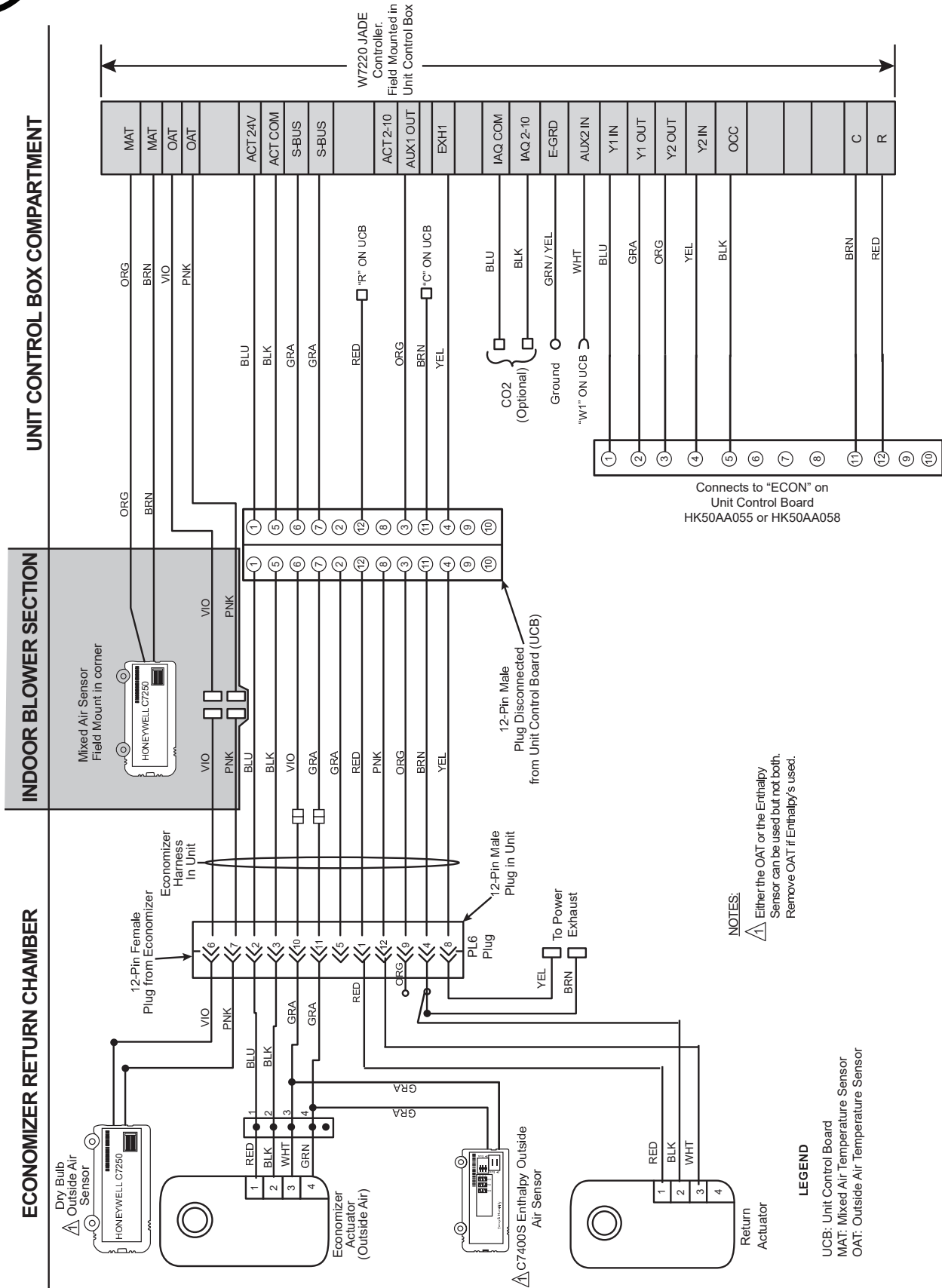


Figure 25 – Typical Economizer Wiring Diagram for 1 or 2 Speed Units with UCB



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ECE-SRT05CB Series Wiring Diagram For Installing JADE W7220 Economizer on Unit with Central Terminal Board (CTB)

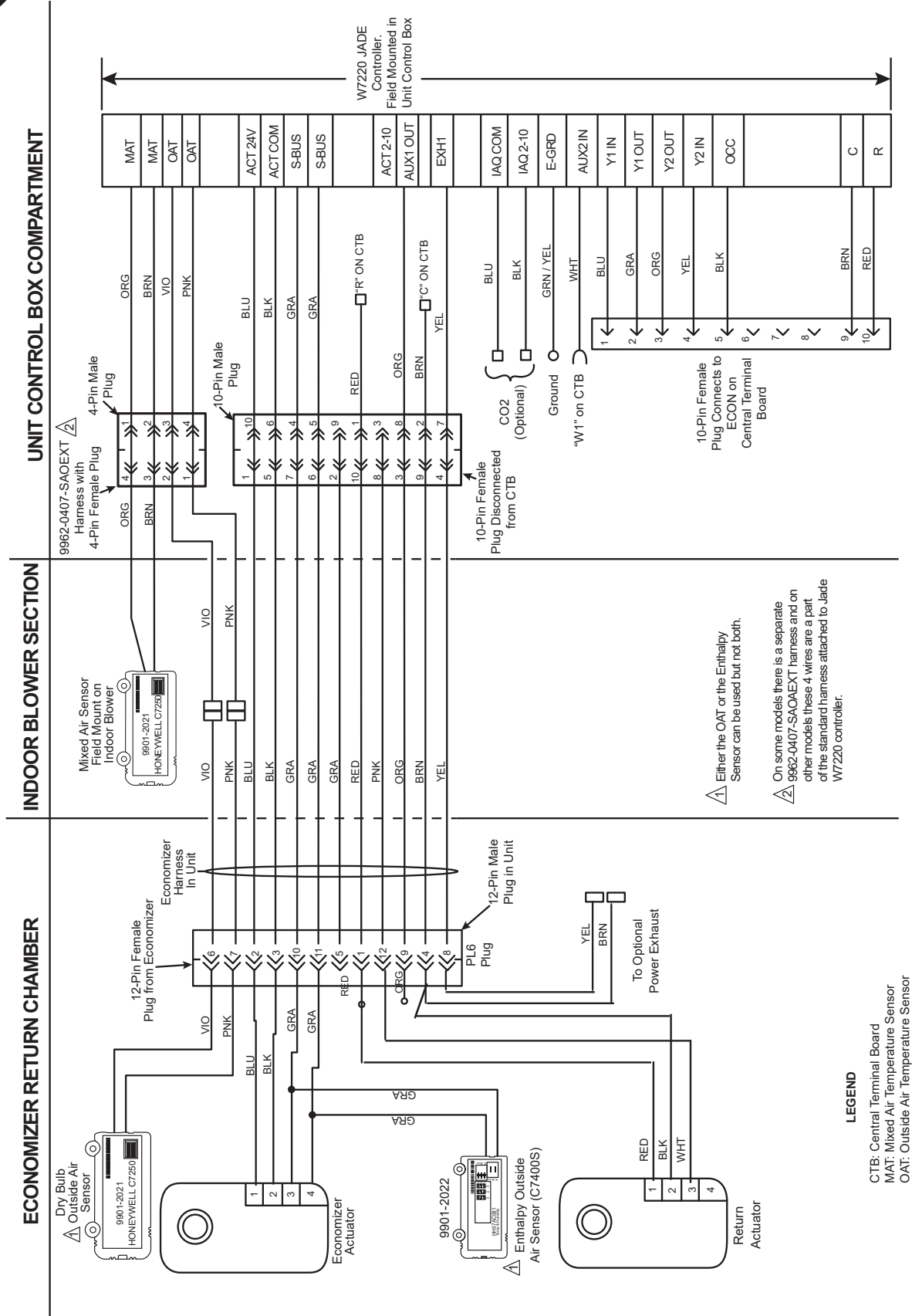


Figure 26 – Typical Economizer Wiring Diagram for 1 or 2 Speed Units



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Instructions for 48/50LC 07-12 Units Only

Important: This page is for economizer installation instructions on 48/50LC 07-12 units only.

Step LC1. Follow steps 1 through 10 earlier in these instructions.

Step LC2. The 48/50LC 07-12 units require different wiring than is factory-attached to the W7220 Jade controller. Disconnect the complete wiring harness factory-attached to the W7220 Jade controller, as shown below in Figure 27. Set this harness aside as a small section may be used for LC units, see Figure 30.

Note: The complete 4-wire 9962-0407-SAOEXT harness provided with the economizer will also NOT be used on the 48/50LC07-12 units, see Figure 27A. However, a small section may be used for the MAT, see Figure 30.

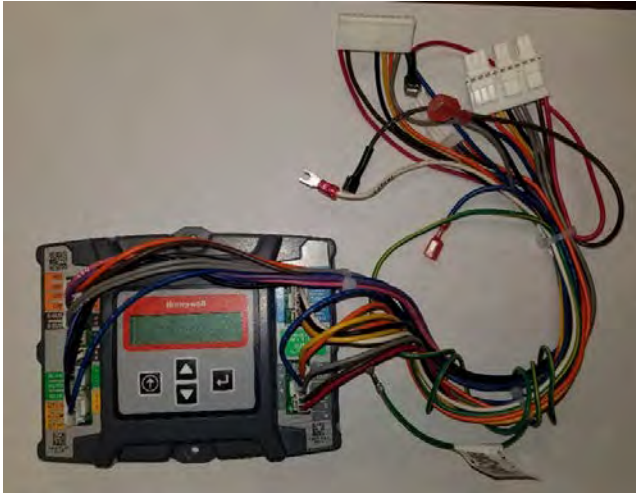


Figure 27 – Remove Complete Harness Factory-Attached to W7220 Controller



Figure 27A – 9962-0407-SAOEXT Not Used on 48/50LC 07-12 Units

Step LC3. The 48/50LC 07-12 units that do not have a factory-installed economizer will have a new Jade W7220 controller wiring harness shipped in the control box section of the HVAC unit. This harness, Carrier part number 48LCHSRADH--A00, is shown below in Figure 28 and 29.

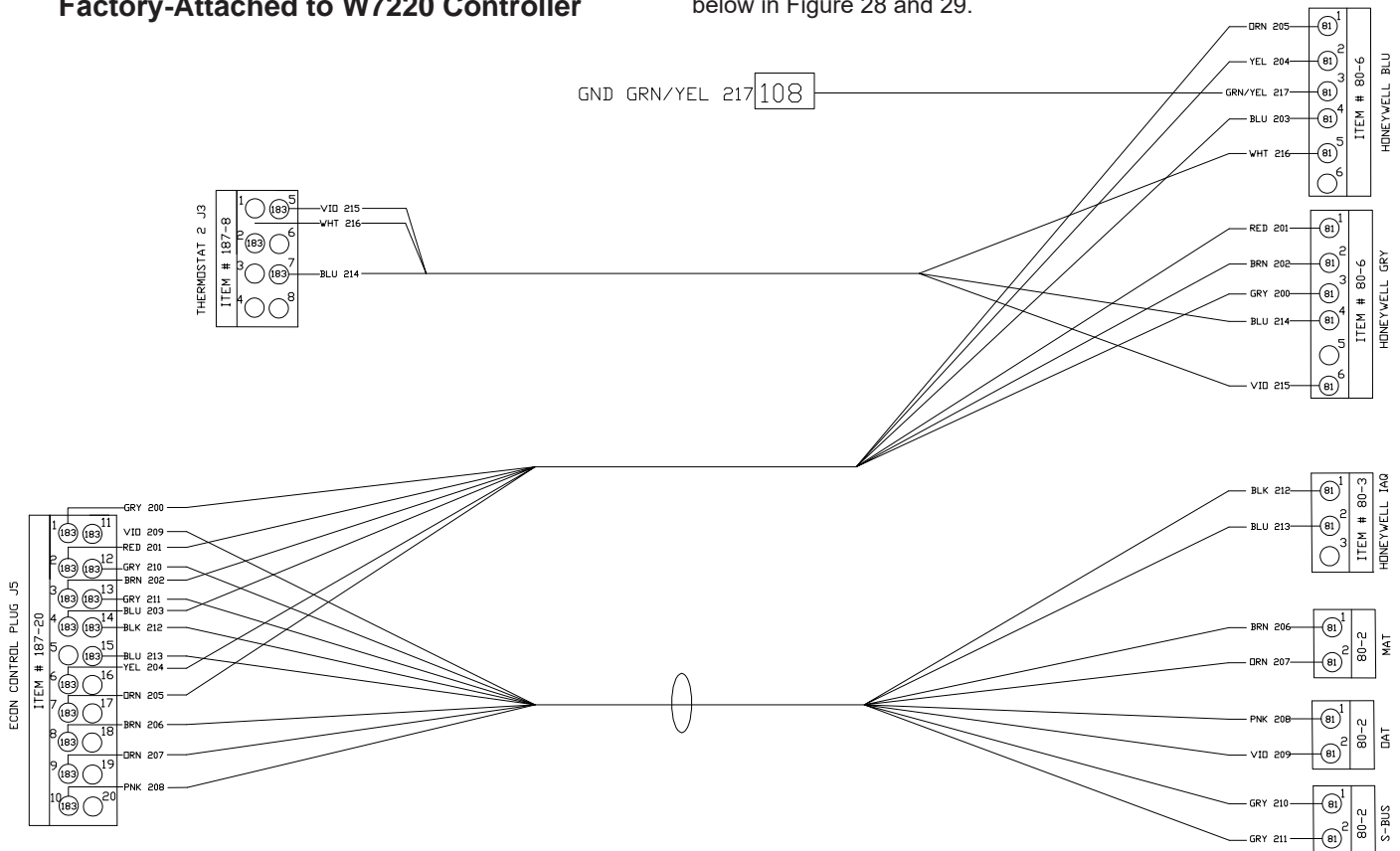


Figure 28 – 48LCHSRADH--A00 W7220 Controller Harness Shipped With 48/50LC 07-12 Units



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Instructions for 48/50LC 07-12 Units Only

Important: This page is for economizer installation instructions on 48/50LC 07-12 units only.



Figure 29 – Photo of 48LCHSRADH--A00 W7220 Controller Harness Shipped With 48/50LC 07-12 Units

Step LC4. The connectors on the right side of Figure 28 on the 48LCHSRADH—A00 harness attach to the Jade W7220 controller installed in the unit control box. See Figures 28 and 31. 48LCHSRADH—A00 harness connectors are labeled to easily identify the plug-in location on the controller.

Step LC5. Locate the Compressor Staging Control (CSC) board in the HVAC unit. When a field-installed economizer is used the J5 jumper on the CSC must be removed. Remove the J5 jumper. See Figure 31.

Step LC6. The connectors on the left side of Figure 28 on the 48LCHSRADH—A00 harness attach to the unit's CSC board. Connect J3 and J5 plugs to the CSC board.

Step LC7. Screw the green wire with yellow stripe in the 48LCHSRADH—A00 harness to the control box (ground). See Figures 20 and 31.

Step LC8. Mount the provided 9901-2021 mixed air temperature (MAT) sensor (C7250) to the indoor blower. Con irm that the screws do not interfere with blower rotation. See Figure 23.

IMPORTANT:

The brown and orange wires in the indoor blower section for the mixed air sensor have spade terminals, and will not connect directly to the MAT sensor, which requires a 2-pin plug.

Some Economizer Models:

Locate brown and orange MAT wires on the 9962-0407-SAOEXT harness, see Figure 15. Cut the orange and brown leading to the 2-pin MAT plug. Splice these 2 wires to the brown and orange wires in the indoor blower section. Connect the 2-pin plug to the mixed air sensor, see Figures 30 and 31.

Other Economizer Models:

Locate the brown and orange wire on the original Jade harness, see Figure 30. Disconnect the terminals on the brown and orange MAT wires, see Figure 30. Connect these terminals to the brown and orange wires factory installed in the blower section. Connect the 2-pin plug to the mixed air sensor, see Figure 31.

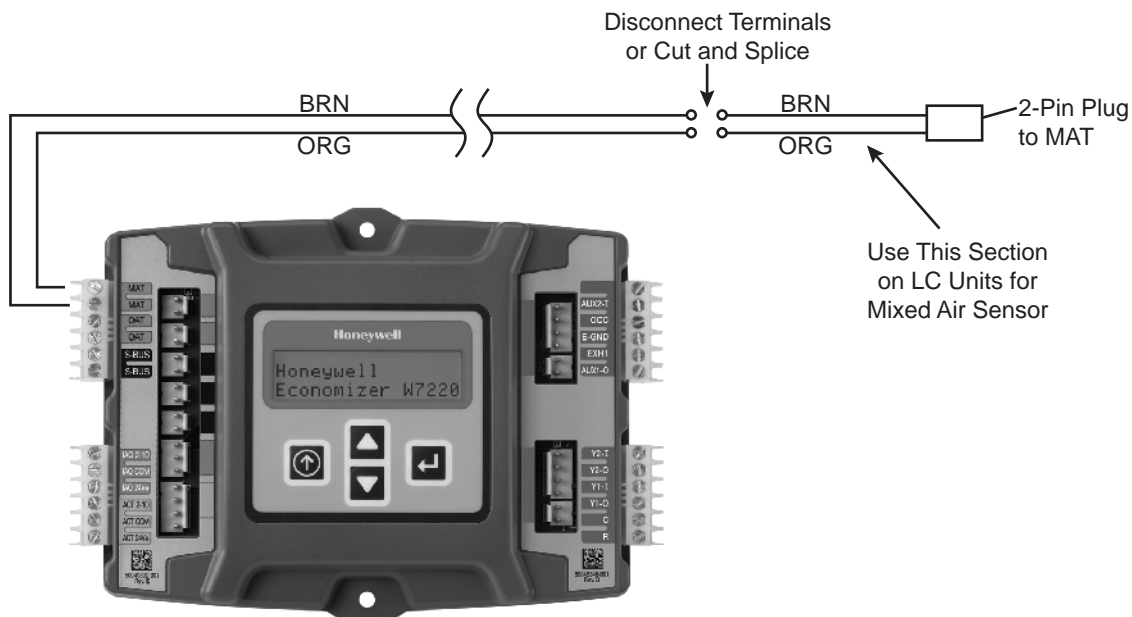


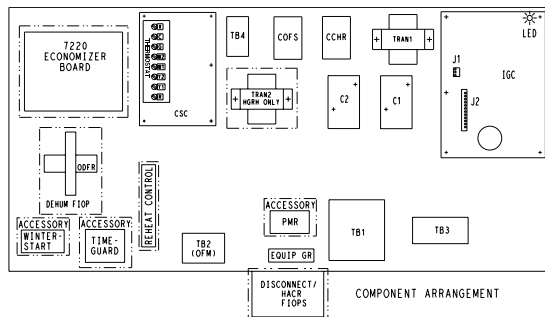
Figure 30 - Use Part of 9962-0407-SAOEXT Harness for MAT Sensor on LC Units



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Instructions for 48/50LC 07-12 Units Only

Important: This page is for economizer installation instructions on 48/50LC 07-12 units only.



NOTES:
1. TERMINAL BOARD SCHEMATIC LAYOUT DOES NOT MATCH ACTUAL TERMINAL BOARD TO SIMPLIFY CIRCUIT TRACES.

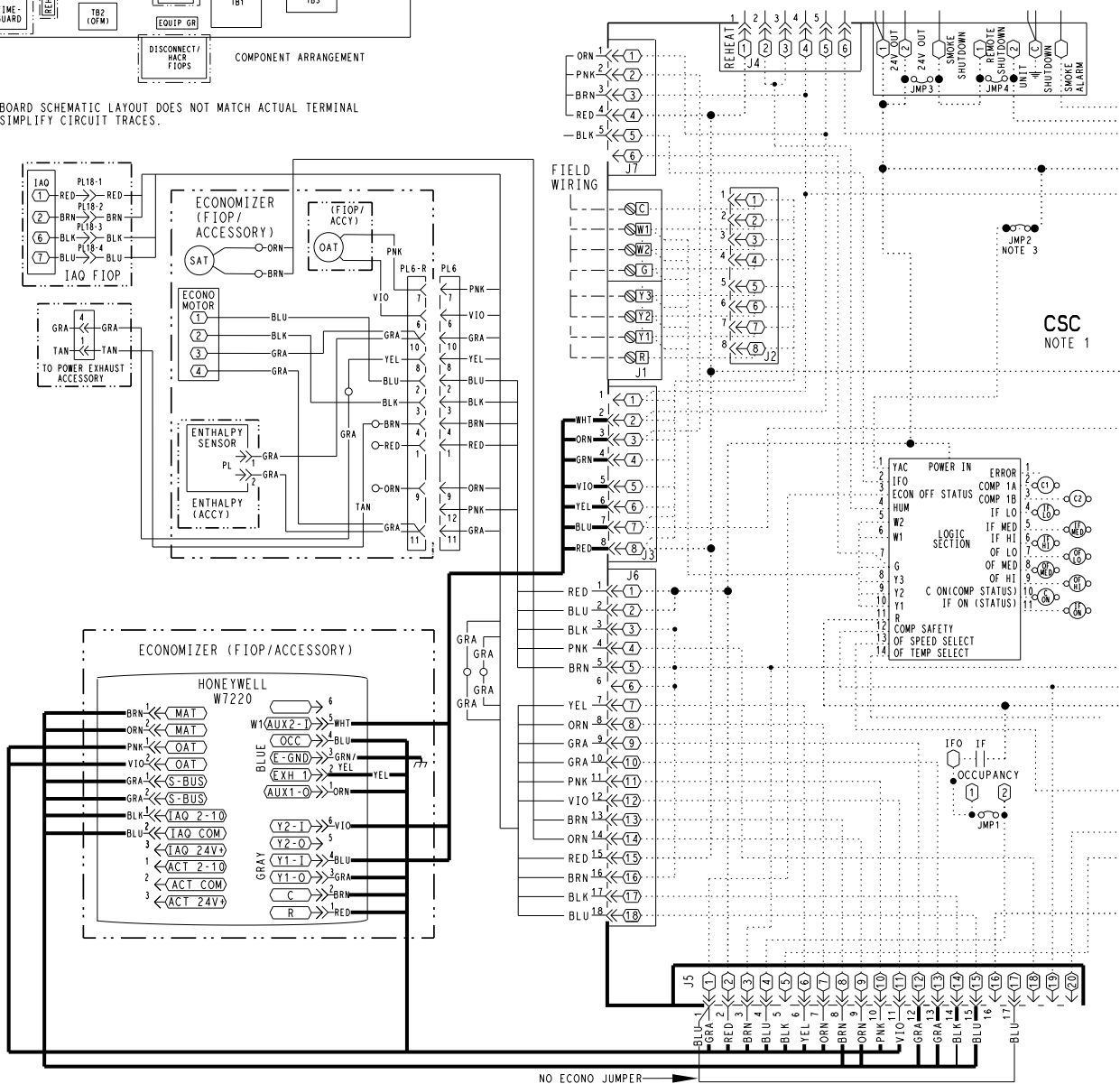


Figure 31 - Typical Wiring Diagram For 48/50LC 07-12 Units

NOTES:

1. Harness shown in bold is 48LCHSRADH--A00 harness, which is shipped in the control box of 48/50LC 07-12 units and must be field connected to the W7220 controller provided with the economizer.
2. Harness attached to the W7220 controller from the Carrier factory is removed and not used with 48/50LC 07-12 units



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9901-2022 SINGLE OUTSIDE AIR ENTHALPY SENSOR

When using the 9901-2022 (Honeywell C7400S) enthalpy sensor (See Figure 33) for outside air changeover, the existing 9901-2021 (Honeywell C7250) dry bulb sensor must be removed if applicable. When the enthalpy sensor's OA temperature, enthalpy and dew point are below the respective setpoints, the outside air can be used for free-cooling. When any of these is above the setpoint, free-cooling will not be available. Figure 32 shows the enthalpy boundaries in the W7220 Jade controller. There are (5) enthalpy

boundaries (setpoints ES1 thru ES5), which are defined by dry bulb temperature, enthalpy, and dew point. ES3 is the default setting. Table 7 shows the High Limit Curves for each setting. *Important: to use the 9901-2022 sensor for outside air sensor, the dipswitches on the sensor must be set to OFF-OFF-OFF. See Table 8.*

The (2) gray wires with a plug from the economizer harness in the return chamber plug directly into the 9901-2022 enthalpy sensor. See Figures 25 and 26 for wiring.

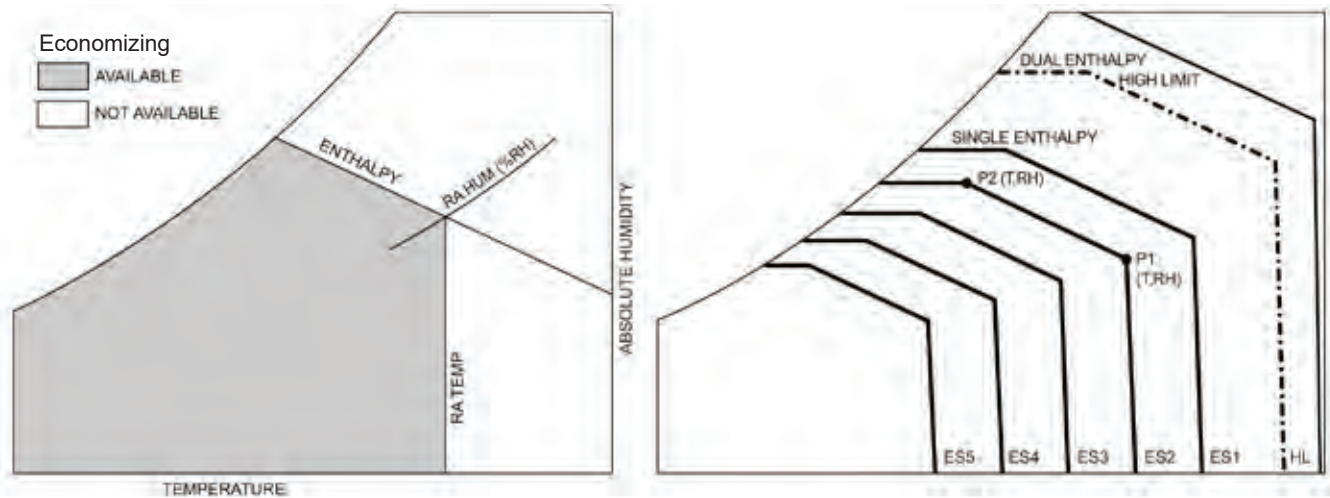


Figure 32 – Enthalpy Curve Boundaries

Table 7 – Single Enthalpy and Dual Enthalpy High Limit Curves

| ENTHALPY CURVE | TEMP. DRY BULB (F) | TEMP. DEWPOINT (F) | ENTHALPY (btu/lb/da) | POINT P1 | | POINT P2 | |
|----------------|--------------------|--------------------|----------------------|-----------|----------------|-----------|----------------|
| | | | | TEMP. (F) | HUMIDITY (%RH) | TEMP. (F) | HUMIDITY (%RH) |
| ES1 | 80 | 60 | 28.0 | 80 | 36.8 | 66.3 | 80.1 |
| ES2 | 75 | 57 | 26.0 | 75 | 39.6 | 63.3 | 80.0 |
| ES3 | 70 | 54 | 34.0 | 70 | 42.3 | 59.7 | 81.4 |
| ES4 | 65 | 51 | 22.0 | 65 | 44.8 | 55.7 | 84.2 |
| ES5 | 60 | 48 | 20.0 | 60 | 46.9 | 51.3 | 88.5 |
| HL | 86 | 66 | 32.4 | 86 | 38.9 | 72.4 | 80.3 |

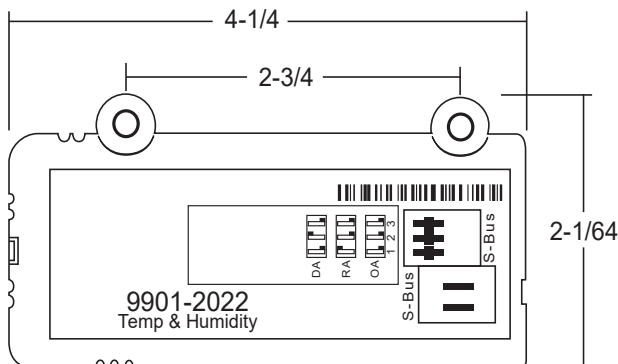


Figure 33 - 9901-2022 (C7400S) Dimensional, connection and switching information

Table 8 – 9901-2022 Sensor Dip Switch Settings

| USE | DIP SWITCH POSITIONS FOR SWITCHES 1, 2, AND 3 | | |
|-----|---|-----|-----|
| | 1 | 2 | 3 |
| DA | OFF | ON | OFF |
| RA | ON | OFF | OFF |
| OA | OFF | OFF | OFF |

DA - Discharge Air (not used on economizer)

RA - Return Air

OA - Outside Air

Default Setting = OFF-OFF-OFF



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INSTALLING DIFFERENTIAL RETURN AIR SENSOR

The 9901-2022-DIFF JC2 differential return sensor kit must be field mounted in the system's return duct work. The kit includes a wiring harness, that connects the economizer harness in the return chamber of the unit, to the provided 9901-2022 sensor. Wire per Figure 34.

In addition to using the 9901-2022 (Honeywell C7400S) sensor (See Figure 33) for a single enthalpy sensor, it can also be used as a differential return enthalpy or dry bulb sensor. Figure 32 shows the dual enthalpy boundaries in the W7220 Jade controller. With dual enthalpy The HIGH LIMIT boundary is ES1 when there are no stages of mechanical cooling energized and HL (high limit) when a compressor stage is energized. Table 7 shows the High Limit Curves for each setting. *Important: to use the 9901-2022 sensor for differential return air, the dipswitches on the sensor must be set to ON-OFF-OFF. See Table 8.*

When using the 9901-2022-DIFF JC2 differential return enthalpy or dry bulb temperature option, see Table 9 for California Title 24 setting requirements by region.

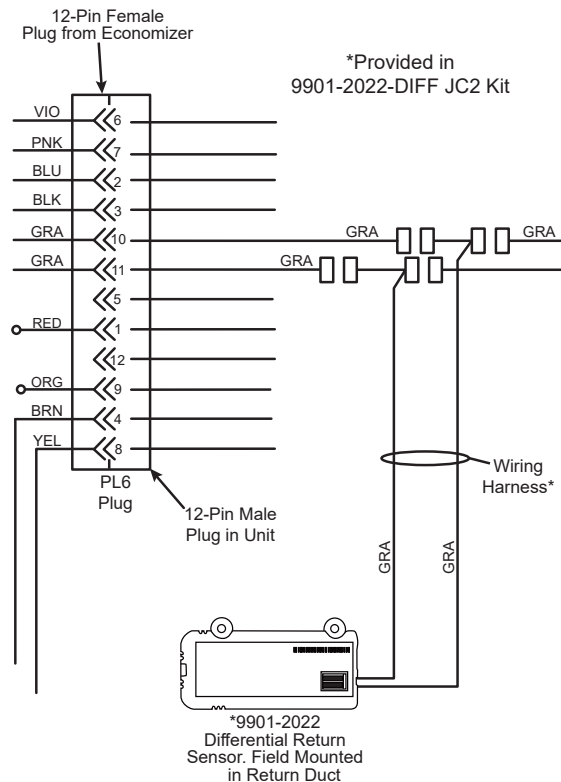


Figure 34 – Wiring Differential Return Air Sensor

CALIFORNIA'S TITLE 24 HIGH TEMPERATURE LIMIT SETTINGS

California's Title 24 code requires a high temperature limit setting for all dry bulb outside air economizer change over. The temperatures vary by the region within California. See Table 9 for high limit settings.

Table 9 – California Title 24 Regional High Limit Dry Bulb Temperature Settings

| DEVICE TYPE* | CLIMATE ZONES | REQUIRED HIGH LIMIT (ECONOMIZER OFF WHEN): |
|----------------------------------|----------------|--|
| | | DESCRIPTION |
| FIXED DRY BULB | 1, 3, 5, 11-16 | OAT exceeds 75°F |
| | 2, 4, 10 | OAT exceeds 73°F |
| | 6, 8, 9 | OAT exceeds 71°F |
| | 7 | OAT exceeds 69°F |
| DIFFERENTIAL DRY BULB | 1, 3, 5, 11-16 | OAT exceeds RA Temp. |
| | 2, 4, 10 | OAT exceeds -2°F |
| | 6, 8, 9 | OAT exceeds -4°F |
| | 7 | OAT exceeds -4°F |
| FIXED ENTHALPY† + FIXED DRY BULB | ALL | OAT exceeds 28 Btu/lb of dry air or OAT exceeds 75°F |

* Only the high limit control devices listed are allowed to be used and at the setpoints listed. Others such as Dew Point, Fixed Enthalpy, Electronic Enthalpy, and Differential Enthalpy Controls, may not be used in any climate zone for compliance with Section 140.4(e)1 unless approval for use is provided by the Energy Commission Executive Director.

† At altitudes substantially different than sea level, the Fixed Enthalpy limit value shall be set to the enthalpy value at 75°F and 50% relative humidity. As an example, at approximately 6,000 foot elevation, the fixed enthalpy limit is approximately 30.7 Btu/lb.

DEMAND CONTROL VENTILATION

Refer to economizer wiring diagram Figures 25 and 26 and DCV instructions if demand control ventilation (CO2 sensor) is used. CO2 sensor will wire into the blue and black connections at the Jade controller as shown in Figures 25, 26 and 35. If a field installed CO2 sensor is connected to the economizer controller, a demand controlled ventilation strategy will operate automatically. As the CO2 level in the space increases above the setpoint (on the economizer controller), the minimum position of the dampers will be increased proportionally, until the Maximum Ventilation setting is reached. As the space CO2 level decreases because of the increase in fresh air, the outdoor damper will follow the higher demand condition from the DCV mode or from the free cooling mode.

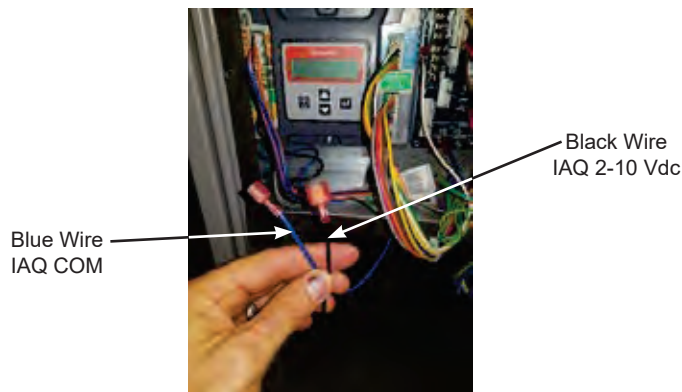


Figure 35 – CO2 wiring connections to Jade controller



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REMOTE (DOWNSTAIRS) MONITORING OF CONTROLLER'S FAULT DETECTION AND DIAGNOSTICS

Many codes including IECC, Title 24, and ASHRAE 90.1 require that the economizer's faults be accessible by operating or service personal, or annunciated locally on zone thermostat. To setup remote monitoring on the controller, under SYSTEM SETUP, AUX1-OUT must be set to SYS.

The latest versions of Honeywell's TH8321WF or TH8321R thermostats are options for meeting this requirement. Figure 36 shows an example of the thermostat wiring to the Jade controller. Follow instructions provided with Honeywell thermostat.

Another option that is acceptable to some codes is an annunciator light visible by service personnel. See Figure 39 for typical wiring to the Jade controller. Refer to codes for proper labeling of light.

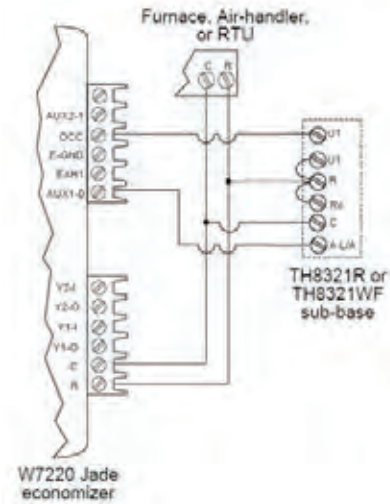
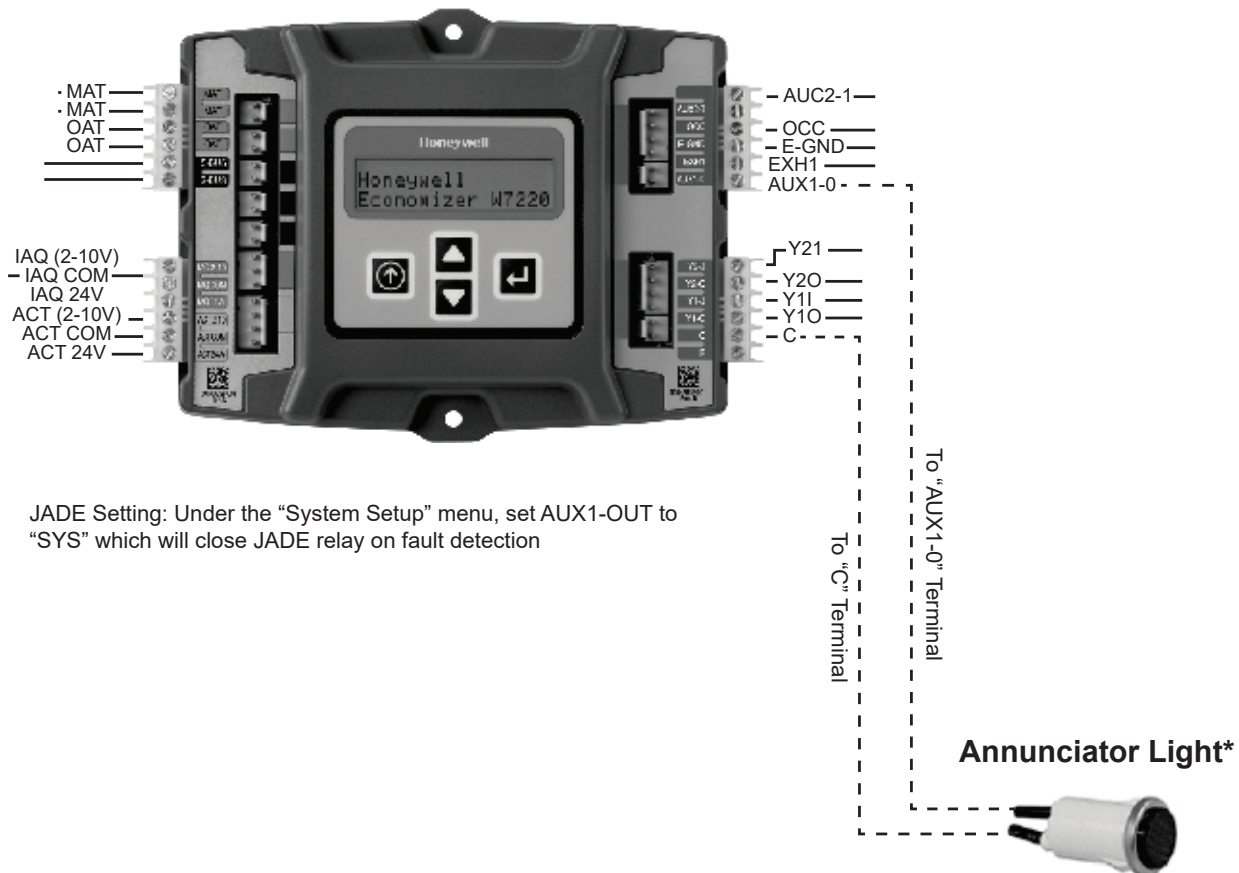


Figure 36 – Thermostat Wired For Remote FDD

W7220 Economizer Controller Module



JADE Setting: Under the "System Setup" menu, set AUX1-OUT to "SYS" which will close JADE relay on fault detection

Examples of annunciator lights would include these Grainger lights:
 - Item #20C841
 - Item #20C846

Figure 37 – Annunciator Light Wired for Remote FDD



General Jade W7220 Controller and Sensor Information

W7220 ECONOMIZER

The economizer controller used on electromechanical units is the Honeywell W7220 which is to be located in the RTU base unit's Control Box. See Fig 38 for button description of the W7220 controller. The W7220 controller provide the following:

- 2-line LCD interface screen for setup, configuration and troubleshooting.
- On-board fault detection and diagnostics
- Sensor failure loss of communications identification
- Automatic sensor detection
- Capabilities for use with multiple-speed indoor fan systems

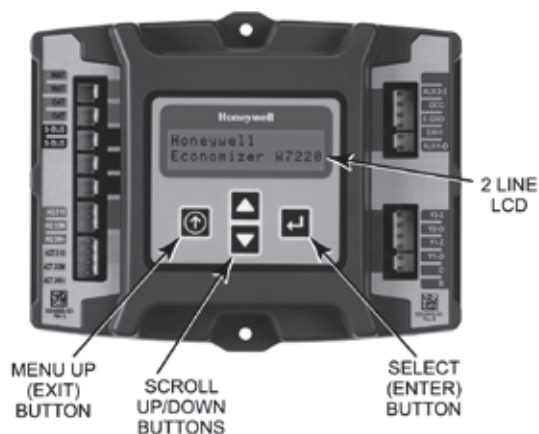


Figure 38 - W7220 Controller

User Interface

The user interface consists of a LCD display and a 4-button keypad on the front of the economizer controller.

Keypad

The four navigation buttons (see Figure 38) are used to scroll through the menus and menu items, select menu items, and to change parameter and configuration settings.

Using the Keypad with Menus

To use the keypad when working with menus:

- Press the ▲ (Up arrow) button to move to the previous menu.
- Press the ▼ (Down arrow) button to move to the next menu.
- Press the ↵ (Enter) button to display the first item in the currently displayed menu.
- Press the ⏮ (Menu Up/Exit) button to exit a menu's item and return to the list of menus.

Using the Keypad with Settings and Parameters

To use the keypad when working with Set points, System Setup Advanced Settings, Checkout Tests and Alarms:

1. Navigate to the desire menu.
2. Press the ↵ (Enter) button to display the first item in the currently displayed menu.
3. Use the ▲ and ▼ buttons to scroll to the desired parameter.
4. Press the ↵ (Enter) button to display the value of the currently displayed item.
5. Press the ▲ button to increase (change) the displayed parameter value.
6. Press the ▼ button to decrease (change) the displayed parameter value.

NOTE: When values are displayed, pressing and holding the ▲ or ▼ button causes the display to automatically increment.

7. Press the ↵ (Enter) button to accept the displayed value and store it in nonvolatile RAM.
8. "CHANGE STORED" displays.
9. Press the ↵ (Enter) button to return to the current menu parameter.
10. Press the ⏮ (Menu Up/Exit) button to return to the previous menu.

Menu Structure

Table 11 illustrates the complete hierarchy of menus and parameters for the economizer system.

The Menus in display order are:

- STATUS
- SET POINTS
- SYSTEM SETUP
- ADVANCED SETUP
- CHECKOUT
- ALARMS

IMPORTANT NOTE: The default setting on the W7220 controller is for a "Fan Type" with 2 speed. If your unit is 1 speed, the setting under SYSTEM SETUP > FAN TYPE must be changed to 1 speed. *NOTE: Some models' default may vary.*



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PROGRAMMING THE JADE W7220 CONTROLLER

The next several pages detail the different status displays, setpoints, setup, and alarms available on the controller. This list below and Table 10 summarizes the inputs required for a standard application with a single outside air sensor. *NOTE: instead of setting the SETPOINTS you can use the defaults already set in the Jade controller – see default settings below.* See Table 10 for summarized standard settings or for more detail see Table 11 – Menu Structure.

SETPOINTS

- **MAT SET:** this sets the mixed air temperature (MAT) setting. The controller has a default of 53 degrees, but the range is anywhere from 38 to 70 degrees F.
- **LOW T LOCK:** This setting locks out the compressor (or mechanical cooling) at a given temperature. The default is 32 degrees F, but the controller's range is from -45 to 80 degrees F.
- **DRYBULB SET:** if you have an economizer with a dry bulb outside air sensor you will see and set the DRYBULB SET. The default setting is 63 degrees F but the controller's range is 48 to 80 degrees F.
- **ENTH CURVE:** if you have a single enthalpy outside air sensor instead of a dry bulb, you will see and set the ENTH CURVE setting. There are 5 setting options: ES1 thru ES5. Check the economizer literature for the limits for each of these settings. ES3 is the default setting.

- **MIN POS:** The minimum position allows for ventilation even when not in the free-cooling mode. If you have a single speed unit there will be only one minimum position setting. The default is 2.8 volts, but the range is 2-10Vdc.
 - o **MIN POS H and MIN POS L:** If your unit is 2 speed, there will be 2 minimum position settings that show up on the menu. The first is MIN POS H (for high speed) which has a default of 2.8 volts. The second is MIN POS L (for low speed), which has a default of 3.2. *Note that MIN POS H and MIN POS L are only displayed if under SYSTEM SETUP: AUX2 IN is set to "W1", and FAN TYPE is set to 2 speed.*

SYSTEM SETUP

- **INSTALL:** Allows you to set the current date. Use the keypad buttons to scroll to the correct date.
- **EQUIPMENT:** Always set to CONV even if the unit is a heat pump.
- **AUX2 IN:** Always set to W1.
- **FAN TYPE:** Set for either single or 2 speed. The default is 2 speed.
- **AUX1 OUT:** If remote Fault Detection and Diagnostic (FDD) monitoring is required select SYS.
- **OCC:** occupancy, always set to INPUT

Table 10 - Standard Jade W7220 Controller Configuration

| | | FOR SINGLE SPEED UNIT | | FOR 2 SPEED UNITS | | Note |
|----------------------|------------|-----------------------|--------------|-------------------|--------------|---|
| Controller Menu Item | | Default | Set To: | Default | Set To: | |
| SETPOINTS | MAT SET | 53°F | 38° to 70°F | 53°F | 38° to 70°F | |
| | LOW T LOCK | 32°F | -45° to 80°F | 32°F | -45° to 80°F | |
| | DRYBLB SET | 63°F | 48° to 80°F | 63°F | 48° to 80°F | Only displayed if using single DB OA sensor |
| | ENTH CURVE | ES3 | ES1 to ES5 | ES3 | ES1 to ES5 | Only displayed if using a single enthalpy OA sensor |
| | MIN POS | 2.8 Vdc | 2 to 10 Vdc | NA | | Only displayed if set up for single speed unit |
| | MIN POS H | NA | NA | 2.8 Vdc | 2 to 10 Vdc | Only displayed if set up for 2 speed unit |
| | MIN POS L | NA | NA | 3.2 Vdc | 2 to 10 Vdc | Only displayed if set up for 2 speed unit |
| SYSTEM SETUP | INSTALL | 1/1/2010 | Current date | 1/1/2010 | Current date | |
| | EQUIPMENT | CONV | CONV | CONV | CONV | Always set to CONV, even on HP units |
| | AUX2 I | W1* | W1 | W1* | W1 | Always set to W1 |
| | FAN TYPE | 2 speed* | 1 speed | 2 speed* | 2 speed | Default may vary on some models |
| | AUX1 OUT | NONE | SYS | NONE | SYS | Set to SYS for remote FDD monitoring |
| | OCC | INPUT | INPUT | INPUT | INPUT | Always set to INPUT |

Note 1: For 2 speed unit, under SYSTEM SETUP: EQUIPMENT= CONV, AUX2 I = W1, and FAN TYPE = 2 SPEED

Note 2: More sophisticated controller setups, including for DCV or power exhaust, are available by referring to Table 11 options

NA = Not applicable

*Available on Firmware 1.15 June 2018 and later



Table 11 – Menu Structure*

| Menu | Parameter | Parameter Default Value | Parameter Range and Increment ^b | Notes |
|--------|-------------|-------------------------|--|---|
| STATUS | ECON AVAIL | NO | YES/NO | ECONOMIZING AVAILABLE YES = economizing available; the system can use outside air for free cooling when required |
| | ECONOMIZING | NO | YES/NO | ECONOMIZING ACTIVE YES = Outside air being used for 1st stage cooling. NO = Economizing not active |
| | OCCUPIED | NO | YES/NO | OCCUPIED YES = OCC signal received from space thermostat or unitary controller. YES = 24 Vac on terminal OCC. NO = 0 Vac on terminal OCC |
| | HEAT PUMP | n/a ^c | COOL HEAT | HEAT PUMP MODE (Not available on 2-Speed configuration) |
| | COOL Y1-IN | OFF | ON/OFF | FIRST STAGE COOLING DEMAND (Y1---IN) Y1-I signal from space thermostat or unitary controller for Cooling Stage 1. ON = 24 Vac on terminal Y1-I OFF = 0 Vac on terminal Y1-I |
| | COOL Y1-OUT | OFF | ON/OFF | FIRST STAGE COOLING RELAY OUTPUT ON = 24 Vac on terminal Y1-O; Stage 1 mechanical cooling called on OFF = 0 Vac on terminal Y1-O; no mechanical cooling |
| | COOL Y2-IN | OFF | ON/OFF | SECOND STAGE COOLING DEMAND (Y2---IN) Y2-I signal from space thermostat or unitary controller for Cooling Stage 2. ON = 24 Vac on terminal Y2-I OFF = 0 Vac on terminal Y2-I |
| | COOL Y2-OUT | OFF | ON/OFF | SECOND STAGE COOLING RELAY OUTPUT ON = 24 Vac on terminal Y2-O; Stage 2 mechanical cooling called on OFF = 0 Vac on terminal Y2-O; no Stage 2 mechanical cooling |
| | MA TEMP | nn°F (or °C) | 0 to 140°F (-18 to 60°C) | MIXED AIR TEMPERATURE, Cooling Mode Displays value of measured mixed/cooled air from MAT sensor in fan section. Displays --- if not connected, short or out-of-range. |
| | DA TEMP | nn°F (or °C) | 0 to 140°F (-18 to 60°C) | DISCHARGE AIR TEMPERATURE, after Heating section (Accessory sensor required) Displays when Discharge Air sensor is connected and displays measured discharge temperature. Displays ----- if sensor sends invalid value, if not connected, short or out-of-range. |
| | OA TEMP | nn°F (or °C) | -40 to 140°F (-40 to 60°C) | OUTSIDE AIR TEMPERATURE Displays measured value of outdoor air temperature. Displays ----- if sensor sends invalid value, if not connected, short or out-of-range. |
| | OA HUM | nn% | 0 to 100% | OUTSIDE AIR RELATIVE HUMIDITY Displays measured value of outdoor humidity from accessory OA enthalpy sensor. |
| | RA TEMP | nn°F (or °C) | 0 to 140°F (-18 to 60°C) | RETURN AIR TEMPERATURE (Accessory sensor required) Displays measured value of return air temperature from return air sensor. |
| | RA HUM | nn% | 0 to 100% | RETURN AIR RELATIVE HUMIDITY (Accessory enthalpy sensor required) Displays measured value of return air humidity from return air sensor. |
| | IN CO2 | ___ppm | 0 to 2000 ppm | SPACE/RETURN AIR CO2 (CO2 sensor required, accessory or factory option) Displays value of measured CO2 from CO2 sensor. Invalid if not connected, short or out-of-range |
| | DCV STATUS | n/a | ON/OFF | DEMAND CONTROL VENTILATION STATUS (CO2 sensor required, accessory or factory option) Displays ON if IN CO2 value above setpoint DCV SET and OFF if below setpoint DCV SET. |
| | DAMPER OUT | 2.0V | 2.0 to 10.0V | Displays voltage output to the damper actuator. 0% = OA Damper fully closed 100% = OA Damper full open |
| | ACT POS | nn% | 0 to 100% | Displays actual position of outdoor air damper actuator 2.0V = OA Damper fully-closed 10.0V = OA Damper full open |
| | ACT COUNT | n/a | 1 to 65535 | Displays number of times actuator has cycled. 1 Cycle equals accrued 180° of actuator movement in any direction |
| | ACTUATOR | n/a | OK/Alarm (on Alarm menu) | Displays Error if voltage or torque is below actuator range |
| | EXH1 OUT | OFF | ON/OFF | EXHAUST STAGE 1 RELAY OUTPUT Output of EXH1 terminal: ON = relay closed OFF = relay open |

* Table 11 illustrates the complete hierarchy. your menu parameters may be different depending on your configuration.



Table 11 – Menu Structure (cont)*

| Menu | Parameter | Parameter Default Value | Parameter Range and Increment ^b | Notes |
|----------------------|---|-------------------------|---|--|
| STATUS (cont) | EXH2 OUT | OFF | ON/OFF | EXHAUST STAGE 2 RELAY OUTPUT Output of AUX terminal; displays only if AUX = EXH2 ON = relay closed OFF = relay open |
| | ERV | OFF | ON/OFF | ENERGY RECOVERY UNIT RELAY OUTPUT Output of AUX terminal; displays only if AUX = ERV ON = relay closed OFF = relay open |
| | MECH COOL ON | 0 | 0, 1, or 2 | Displays stage of mechanical cooling that is active. |
| | FAN SPEED | n/a | LOW or HIGH | SUPPLY FAN SPEED Displays speed setting of fan on a 2-speed fan unit. |
| | W (HEAT ON) | n/a | ON/OFF | HEAT DEMAND STATUS Displays status of heat demand on a 2-speed fan unit. |
| SETPOINTS | MAT SET | 53°F | 38° to 70°F; increment by 1 | MIXED AIR SETPOINT Setpoint determines where the economizer will modulate the OA damper to maintain the mixed air temperature. |
| | LOW T LOCK | 32°F | -45° to 80°F; increment by 1 | COMPRESSOR LOW TEMPERATURE LOCKOUT Setpoint determines outdoor temperature when the mechanical cooling cannot be turned on. |
| | DRYBLB SET | 63°F | 48° to 80°F increment by 1 | OA DRY BULB TEMPERATURE CHANGEOVER SETPOINT Setpoint determines where the economizer will assume outdoor air temperature is good for free cooling; e.g.: at 63°F, unit will economize at 62°F and below and not economize at 64°F and above. There is a 2°F deadband. DRYBULB SET is only displayed if the economizer has a single dry bulb sensor |
| | DRYBLB DIF (Available firmware 1.15, June 2018 and later) | 0°F | 0 to 6°F Increment by 2 | Drybulb Differential will only show if using dual drybulb, i.e., when an outdoor air temperature sensor C7250 is attached to OAT terminals, and a C7400S enthalpy sensor is wired to S-Bus and configured for RAT (return air). Free cooling will be assumed whenever OA temp is at or below RAT minus this drybulb differential setting. |
| | ENTH CURVE | ES3 | ES1, ES2, ES3, ES4, or ES5 | ENTHALPY CHANGEOVER CURVE (Requires outside air enthalpy sensor) Enthalpy boundary "curves" for economizing using single enthalpy. |
| | DCV SET | 1100ppm | 500 to 2000 ppm; increment by 100 | DEMAND CONTROL VENTILATION SETPOINT Displays only if CO2 sensor is connected. Setpoint for Demand Control Ventilation of space. Above the setpoint, the OA dampers will modulate open to bring in additional OA to maintain a space ppm level below the setpoint. |
| | MIN POS | 2.8 V | 2 to 10 Vdc | VENTILATION MINIMUM POSITION. Only displayed if controller is set for single speed unit under FAN TYPE, and if CO2 is NOT used. |
| | MIN POS L | 3.2 V | 2 to 10 Vdc | VENTILATION MINIMUM POSITION AT LOW SPEED Displays ONLY if used on 2 speed units and CO2 sensor is NOT used. |
| | MIN POS H | 2.8 V | 2 to 10 Vdc | VENTILATION MINIMUM POSITION AT HIGH SPEED Displays ONLY if used on 2 speed units and CO2 sensor is NOT used. |
| | VENTMAX L | 3.2 V | 2 to 10 Vdc | DCV MAXIMUM DAMPER POSITION AT LOW SPEED (Requires CO2 sensor connected) |
| | VENTMAX H | 2.8 V | 2 to 10 Vdc | DCV MAXIMUM DAMPER POSITION AT HIGH SPEED (Requires CO2 sensor connected) |
| | VENTMIN L | 2.5 V | 2 to 10 Vdc | DCV MINIMUM DAMPER POSITION AT LOW SPEED (Requires CO2 sensor connected) |
| | VENTMIN H | 2.25 V | 2 to 10 Vdc | DCV MINIMUM DAMPER POSITION AT HIGH SPEED (Requires CO2 sensor connected) |
| | ERV OAT SP | 32°F (0°C) | 0° to 50°F; (-18° to 10°C) increment by 1 | ENERGY RECOVERY VENTILATION UNIT OUTDOOR AIR TEMPERATURE SETPOINT Only displayed when AUX1 O = ERV |
| | EXH1 SET | 50% | 0 to 100% | Exhaust fan set point for single speed units. Based on OA Damper position to activate power exhaust. |
| | EXH1 L SET | 65% | 0 to 100%; Increment by 1 | EXHAUST FAN SETPOINT AT LOW SPEED (on 2 speed unit) Setpoint for OA damper position when exhaust fan is powered by the economizer |
| | EXH1 H SET | 50% | 0 to 100%; Increment by 1 | EXHAUST FAN SETPOINT AT HIGH SPEED (on 2 speed unit) Setpoint for OA damper position when exhaust fan is powered by the economizer |
| | EXH2 L SET | 80% | 0 to 100%; Increment by 1 | EXHAUST FAN STAGE 2 SETPOINT AT LOW SPEED Setpoint for OA damper position when exhaust fan 1 is powered by the economizer. Only used when AUX1-O is set to EXH2. Note: Standard power exhaust kits have only 1 speed, therefore EXH2 is not applicable |
| | EXH2 H SET | 75% | 0 to 100%; Increment by 1 | EXHAUST FAN STAGE 2 SETPOINT AT HIGH SPEED Setpoint for OA damper position when exhaust fan 1 is powered by the economizer. Only used when AUX1-O is set to EXH2. Note: Standard power exhaust kits have only 1 speed, therefore EXH2 is not applicable |

Note: MIN POS defaults may vary on some models.

* Table 11 illustrates the complete hierarchy. your menu parameters may be different depending on your configuration.



Table 11 – Menu Structure (cont)*

| Menu | Parameter | Parameter Default Value | Parameter Range and Increment ^b | Notes |
|-----------------------|-----------------|-------------------------|---|--|
| SYSTEM SETUP | INSTALL | 01/01/10 | | Display order = MM/DD/YY Setting order = DD, MM, then YY. |
| | UNITS DEG | °F | °F or °C | Sets economizer controller in degrees Fahrenheit or Celsius. |
| | EQUIPMENT | CONV | Conventional or HP | Always set to CONV even for heat pump |
| | AUX2 I | W1 | Always set to W1 | Always set to W1 |
| | FAN TYPE | 2 speed | 1 speed / 2 speed | Sets the economizer controller for operation of 1 speed or 2 speed indoor fan system. Note: Default settings may vary. |
| | FAN CFM | 5000cfm | 100 to 15000 cfm; increment by 100 | UNIT DESIGN AIRFLOW (CFM) Enter ONLY if using DCVCAL ENA = AUTO |
| | AUX1 OUT | NONE | NONE ERV EXH2 SYS | Select OUTPUT for AUX1 O relay NONE = not configured (output is not used) ERV = Energy Recovery Ventilator EXH2 = second damper position relay closure for second exhaust fan SYS = use output as an FDD remote alarm signal |
| | OCC | INPUT | INPUT or ALWAYS | Always set to INPUT |
| | FACTORY DEFAULT | NO | NO or YES | Resets all set points to factory defaults when set to YES. LCD will briefly flash YES and change to NO but all parameters will change to factory default values. |
| ADVANCED SETUP | MA LO SET | 45°F (7°C) | 35° to 55°F; (2° to 12°C) Incremented by 1° | MIXED AIR TEMPERATURE LOW LIMIT Temperature to achieve Freeze Protection (close damper and alarm if temperature falls below setup value) |
| | FREEZE POS | CLO | CLO or MIN | FREEZE PROTECTION DAMPER POSITION Damper position when freeze protection is active CLO = closed MIN = MIN POS or VENTMIN |
| | CO2 ZERO | 0ppm | 0 to 500 ppm; Increment by 10 | CO2 ppm level to match CO2 sensor start level. |
| | CO2 SPAN | 2000ppm | 1000 to 3000 ppm; Increment by 50 | CO2 ppm span to match CO2 sensor. |
| | STG3 DLY | 2.0h | 0 min, 5 min, 15 min, then 15 min intervals. Up to 4 h or OFF | COOLING STAGE 3 DELAY Delay after stage 2 for cool has been active. Turns on 2nd stage of cooling when economizer is 1st stage and mechanical cooling is 2nd |
| | SD DMPR POS | CLO | CLO or OPEN | Function NOT AVAILABLE with 2-speed mode |
| | DCVCAL ENA | MAN | manual or auto | Turns on the DCV automatic control of the dampers. Resets ventilation. For single speed units only. |
| | MATTCAL | 0.0°F (or C) | +/- ---2.5°F (+/- ---1.4°C) | MIXED AIR TEMPERATURE CALIBRATION Allows for the operator to adjust for an out of calibration mixed air temperature (MAT) sensor |
| | OA T CAL | 0.0°F (or C) | +/- ---2.5°F (+/- ---1.4°C) | OUTSIDE AIR TEMPERATURE CALIBRATION Allows for the operator to adjust for an out of calibration outside air temperature (OAT) sensor |
| | OA H CAL | 0% RH | +/- ---10% RH | OUTSIDE AIR HUMIDITY CALIBRATION Allows for the operator to adjust for an out of calibration outside air enthalpy sensor |
| | RA T CAL | 0.0°F (or C) | +/- ---2.5°F (+/- ---1.4°C) | RETURN AIR TEMPERATURE CALIBRATION Allows for the operator to adjust for an out of calibration return air temperature (RA) sensor |
| | RA H CAL | 0% RH | +/- ---10% RH | RETURN AIR HUMIDITY CALIBRATION Allows for the operator to adjust for an out of calibration return air enthalpy sensor |
| | DA T CAL | 0.0°F (or C) | +/- ---2.5°F (+/- ---1.4°C) | DISCHARGE AIR TEMPERATURE CALIBRATION Allows for the operator to adjust for an out of calibration discharge air temperature (DAT) sensor |
| | 2SP FAN DELAY | 5 Minutes | 0 to 20 minutes in 1 minute increments | TIME DELAY ON 2nd STAGE ECONOMIZING While in the Economizing mode, this is the delay between thermostat Y2 call and Y1---O output to mechanical cooling stage, to allow high speed fan operation to attempt to cool space first. |

* Table 11 illustrates the complete hierarchy. your menu parameters may be different depending on your configuration.



Table 11 – Menu Structure (cont)*

| Menu | Parameter | Parameter Default Value | Parameter Range and Increment | Notes |
|------------------|------------------|-------------------------|-------------------------------|--|
| CHECKOUT | DAMPER VMIN .HS | n/a | n/a | Positions OA damper to VMIN High Speed position |
| | DAMPER VMAX .HS | n/a | n/a | Positions OA damper to VMAX High Speed position |
| | DAMPER OPEN | n/a | n/a | Positions OA damper to the full open position. |
| | DAMPER CLOSE | n/a | n/a | Positions damper to the fully closed position |
| | CONNECT Y1---O | n/a | n/a | Closes the Y1---O relay (Y1---O) |
| | CONNECT Y2---O | n/a | n/a | Closes the Y2---O relay (Y2---O) |
| | CONNECT AUX1O | n/a | n/a | Energizes the AUX1O output. If Aux setting is: <ul style="list-style-type: none"> NONE --- not action taken ERV --- 24 Vac out. Turns on or signals an ERV that the conditions are not good for economizing but are good for ERV operation.^d SYS – 24 Vac out. Issues a system alarm |
| ALARMS(_) | | | | Alarms display only when they are active. The menu title “ALARMS(_)” includes the number of active alarms in parenthesis (). |
| | MA T SENS ERR | n/a | n/a | MIXED AIR TEMPERATURE SENSOR ERROR |
| | CO2 SENS ERR | n/a | n/a | CO2 SENSOR ERROR |
| | OA T SENS ERR | n/a | n/a | OUTSIDE AIR TEMPERATURE SENSOR ERROR OAT sensor connected at input terminals OAT |
| | OA SYLK SENS ERR | n/a | n/a | OUTSIDE AIR ENTHALPY SENSOR ERROR OAT sensor connected on S– bus |
| | DA T SENS ERR | n/a | n/a | DISCHARGE AIR TEMPERATURE SENSOR ERROR |
| | SYS ALARM | n/a | n/a | When AUX1-0 is set to SYS and there is any alarm (e.g., failed sensors, etc.), the AUX1-0 terminal provides 24 Vac out. |
| | ACT UNDER V | n/a | n/a | ACTUATOR VOLTAGE LOW Voltage received at actuator is below expected range |
| | ACT OVER V | n/a | n/a | ACTUATOR VOLTAGE HIGH Voltage received at actuator is above expected range |
| | ACT STALLED | n/a | n/a | ACTUATOR STALLED Actuator stopped before reaching commanded position |

*Table 11 illustrates the complete hierarchy. your menu parameters may be different depending on your configuration.

CHECKOUT TESTS

Use the Checkout menu (see Table 11) to test the damper operation and any configured outputs. Only items that are configured are shown in the Checkout menu.

NOTE: See User Interface for information about menu navigation and use of the keypad.

To perform a Checkout test:

1. Scroll to the desired test in the Checkout menu using the ▲ and ▼ buttons.
2. Press the ↵ button to select the item.
3. RUN? appears.
4. Press the ↵ button to start the test.
5. The unit pauses and then displays IN PROGRESS.
6. When the test is complete, DONE appears.
7. When all desired parameters have been tested, press the ⬆ (Menu up) button to end the test.

Checkout test can be performed at any time during the operation of the system as a test that the system is operable.

LEGEND

LCD – Liquid Crystal Display
MAT – Mixed Air Temperature
OAT – Outdoor Air Temperature
OCC – Occupied
RAT – Return Air Temperature
RTU – Rooftop Unit



CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in damage to equipment. Be sure to allow enough time for compressor startup and shutdown between checkout tests so that you do not short-cycle the compressors.



W7220 ECONOMIZER MODULE WIRING

Use tables 12 and 13 to locate the wiring terminals for the economizer module.

**Table 12 - Economizer Module -
Left Hand Terminal Blocks**

| Label | Type | Description |
|-----------------------------------|------------|---|
| Top Left Terminal Block | | |
| MAT | 20k NTC | Mixed Air Temperature Sensor |
| MAT | and COM | (Polarity insensitive connections) |
| OAT | 20k NTC | Outdoor Air Temperature Sensor |
| OAT | and COM | (Polarity insensitive connection) |
| S-BUS | S-BUS | Enthalpy Control Sensor |
| S-BUS | (Sylk Bus) | (Polarity insensitive connection) |
| Bottom Left Terminal Block | | |
| IAQ 2-10 | 2-10 Vdc | Air Quality Sensor Input (e.g. CO ₂ sensor) |
| IAQ COM | COM | Air Quality Sensor Common |
| IAQ 24V | 24 Vac | Air Quality Sensor 24 Vac Source |
| ACT 2-10 | 2-10 Vdc | Damper Actuator Output (2-10 Vdc) |
| ACT COM | COM | Damper Actuator Output Common |
| ACT 24V | 24 Vac | Damper Actuator 24 Vac Source |

**Table 13 - Economizer Module -
Right Hand Terminal Blocks**

| Label | Type | Description |
|------------------------------------|------------|--|
| Top Right Terminal Block | | |
| | n/a | The first terminal is not used |
| AUX2 I | 24 Vac IN | Shut Down (SD) or Heat (W) Conventional only and Heat Pump Changeover (O/B) in Heat Pump mode. |
| OCC | 24 Vac IN | Occupied / Unoccupied Input |
| E - GND | E-GND | Earth Ground - System Required |
| EXH1 | 24 Vac OUT | Exhaust Fan 1 Output |
| AUX1 O | 24 Vac OUT | Programmable: Exhaust fan 2 output or ERV or System alarm output |
| Bottom Right Terminal Block | | |
| Y2-1 | 24 Vac IN | Y2 in - Cooling Stage 2 Input from space thermostat |
| Y2-O | 24 Vac OUT | Y2 out - Cooling Stage 2 Output to stage 2 mechanical cooling |
| Y1-I | 24 Vac IN | Y1 in - Cooling Stage 2 Input from space thermostat |
| Y1-O | 24 Vac OUT | Y1 out - Cooling Stage 2 Output to stage 2 mechanical cooling |
| C | COM | 24 Vac Common |
| R | 24 Vac | 24 Vac Power (Hot) |

Time-out and Screen Saver

When no buttons have been pressed for 10 minutes, the LCD displays a screen saver, which cycles through the Status items. Each Status item displays in turn and cycles to the next item after 5 seconds.



START-UP AND OPERATION

Cooling with Economizer — For Occupied mode operation of economizer, there must be a 24-v signal at terminals R and OCC (provided through PL6-3 from the unit's IFC coil). Removing the signal at OCC places the economizer control in Unoccupied mode. See Table 14 for Damper Position Control.

During Occupied mode operation, indoor fan operation will be accompanied by economizer dampers moving to Minimum Position setpoint for ventilation. If indoor fan is off, dampers will close. During Unoccupied mode operation, dampers will remain closed unless a Cooling (by free cooling) or DCV demand is received.

When free cooling using outside air is not available, the unit cooling sequence will be controlled directly by the space thermostat. Outside air damper position will be closed or Minimum Position as determined by Occupancy mode and fan signal.

When free cooling is available as determined by the appropriate changeover command (dry bulb, outdoor enthalpy, differential dry bulb or differential enthalpy), a call for cooling (Y1 closes at the thermostat) will cause the economizer control to modulate the dampers open and closed to maintain the unit mixed air temperature. Default mixed air temperature is 53°F, with a range of 38°F to 70°F. Compressor will not run.

Should 100% outside air not be capable of satisfying the space temperature, space temperature will rise until Y2 is called for. The economizer control will call for compressor operation. Dampers will modulate to maintain MAT at set point concurrent with Compressor 1 operation. The "Low T Lock" setting (default 32°F) will lock out compressor operation when outside air temperature is below setpoint.

When space temperature demand is satisfied (thermostat Y1 opens), the dampers will return to Minimum Damper position if indoor fan is running or fully closed if fan is off.

If accessory power exhaust is installed, the power exhaust fan motors will be energized by the economizer control as the dampers open above the EXH1 SET setpoint and will be de-energized as the dampers close below the EXH1 SET setpoint. (For single speed unit.)

Damper movement from full closed to full open (or vice versa) will take between 1 1/2 and 2 1/2 minutes.

Heating with Economizer — During Occupied mode operation, indoor fan operation will be accompanied by economizer dampers moving to Minimum Position setpoint for ventilation. If indoor fan is off, dampers will close. During Unoccupied mode operation, dampers will remain closed unless a DCV demand is received.

When the room temperature calls for heat (W1 closes), the heating controls are energized.

Table 14 - Damper Position Control, 2-Speed Fan Motor, Economizer Cooling Not Available

| INPUT | | VOLTAGE | | | |
|------------------------|--------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| OCC | 0 - V | 24 - V | 24 - V | 24 - V | 24 - V |
| Y1 | 0 - V | 0 - V | 24 - V | 24 - V | 0 - V |
| Y2 | 0 - V | 0 - V | 0 - V | 24 - V | 0 - V |
| W1 | 0 - V | 0 - V | 0 - V | 0 - V | 24 - V |
| SUPPLY FAN MOTOR SPEED | | | | | |
| SUPPLY FAN MOTOR SPEED | OFF | LOW | LOW | HIGH | HIGH |
| DAMPER POSITION | | DAMPER POSITION | | | |
| NO CO2 SENSOR | CLOSED | MIN POS-L | MIN POS-L | MIN POS-H | MIN POS-H |
| W/ CO2 SENSOR | CLOSED | FROM VENTMIN L TO VENTMAX L | FROM VENTMIN L TO VENTMAX L | FROM VENTMIN H TO VENTMAX H | FROM VENTMIN H TO VENTMAX H |



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TROUBLESHOOTING

For a list of common operating issues and concerns see Table 15.

Power Loss (Outage or Brownout) — All setpoints and advanced settings are restored after any power loss or interruption, as all settings are stored in the economizer controller's non-volatile flash memory.

NOTE: If power goes below 18 Vac, the W7220 module assumes a power loss and the 5-minute power up delay will become functional when power returns above 18 vac.

Alarms — The economizer module provides alarm messages that display on the 2-line LCD.


NOTE: Upon power up, the module waits several seconds before checking for alarms. This allows time for all the configured devices (e.g. sensors, actuator) to become operational.

If one or more alarms are present and there has been no keypad activity for at least 5 minutes, the Alarms menu displays and cycles through the active alarms.

The Alarms menus can be navigated at any time. See Table 11 for the Alarms menu.

Clearing Alarms — Once the alarm has been identified and the cause has been removed (e.g. replaced faulty sensor). They can be cleared from the display.

To clear an alarm, perform the following:

1. Navigate to the desired alarm.
2. Press the button.
3. ERASE? displays.
4. Press the button.
5. ALARM ERASED displays.
6. Press the  (Menu Up/Exit) button to complete the action and return to the previous menu.

NOTE: If the alarm still exists after you clear it, it is redisplayed within 5 seconds.

Table 15 - Operating Issues and Concerns

| Issue or Concern | Possible Cause and Remedy |
|---|---|
| My outdoor temperature reading on the STATUS menu is not accurate | Check the sensor wiring: <ul style="list-style-type: none">• Enthalpy sensors are to be wired to the S-Bus terminals.• Temperature sensors are to be wired to the OAT and MAT terminals. |
| If my enthalpy sensor drifts in accuracy over time, can I re-calibrate it? | The sensor is not able to be re-calibrated in the field. However there is a menu item under the ADVANCED menu where you are able to input a limited off set in temperature and humidity for each sensor you have connected to the economizer. |
| Can I go back to factory defaults and start over? | Under the SYSTEM SETUP menu you can change the setpoints to the factory defaults. |
| Will I be able to see the LCD screen when it is in the unit? | The LCD screen has a backlight that is always illuminated. |
| What is a good setpoint for the Mixed Air Temperature (MAT)? | The mixed air temperature is the temperature of air that you want to supply to the space. In a commercial building, this is between 50 to 55°F (10 to 13°C). The mixed air is the mixing of the return air and the outdoor air. |
| I am using enthalpy sensors. Why did the control ask me to input a dry bulb changeover temperature? | In the event the humidity sensor in the enthalpy sensors fails, the backup algorithm in the control is to default to the temperature sensor in the enthalpy sensor. |
| In checkout, the outdoor damper closes when I command it to open. | Check the actuator linkage or rotation. In the CHECKOUT mode, the outdoor damper should drive open or closed with the return air damper having the opposite effect. |
| How do I set my minimum position when using a CO2 sensor? | The minimum position is set using the VENTMIN and VENTMAX setup in the SETPOINTS menu. VENTMIN is the minimum ventilation required when using an occupancy sensor and VENTMAX is the minimum ventilation when not using an occupancy sensor for Demand Control Ventilation. The VENTMAX position is set the same as with the potentiometer on the analog economizers and is the output voltage to the damper actuator. The range is 2 Vdc closed OA damper and 10 Vdc open OA damper. |
| What if my damper does not go completely closed in the checkout operation? | Check the damper linkage or hub to make sure the damper is able to close completely. |
| Does the economizer save my program values if the unit loses power? | Yes, once the changes are stored in the controller they will be stored until they are changed by the operator. |
| If the unit is left in checkout, how long will the unit stay in checkout mode without input? | The unit will remain in checkout for 10 minutes, then return to normal operation. |

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