

Product No.  
**87011**

**CONTENTS:**  
6 Swage Bits

US Patent No. 9,550,223

**OPERATING INSTRUCTIONS**



Firmly hold tubing at all times. Keep a safe distance between your hand and the tube's border. Wear eye, face protection and gloves.



Choose bit size & attach it to the chuck or coupler. Fasten it well. Set power tool to MAX speed & torque if it is adjustable. Check power tool is not in hammer mode.



With power tool at MAX speed push bit into the refrigerant line. Keep bit centered & push until the stopper bottoms out, then remove bit from line.



**CAUTION THE LINE & BIT ARE HOT after swaging! DO NOT TOUCH them until they have cooled. Inspect & clean if needed.**



Assemble the fittings as usual.

**Stopper:** Ensures a consistent length of swaged surface. Color coded for Quick Size ID.

**Tip:** Guides the swaging bit into the tube & enlarges tubes inner diameter.



**Standard 1/4" Hex Shank:** Fits directly into most power tools without an adapter.



RectorSeal® 2601 Spenwick Drive - Houston, TX 77055 800-231-3345 rectorseal.com A CSW Industrials Company. RectorSeal, the logos and other trademarks are property of RectorSeal, LLC, its affiliates or its licensor's and are protected by copyright, trademark and other intellectual property laws, and may not be used without permission. RectorSeal reserves the right to change specifications without prior notice. ©2022 RectorSeal. All rights reserved. R50135-0122



**NOTICE:** Failure to read and comply with all warnings, cautions and instructions prior to using the PRO-Fit™ Swaging tool may cause personal injury and/or property damage and void the warranty.