Product No.
87011

CONTENTS:
6 Swage Bits
US Patent No. 9,550,223

OPERATING INSTRUCTIONS

1



Firmly hold tubing at all times. Keep a safe distance between your hand and the tube's border. Wear eye, face protection and gloves.

2



Choose bit size & attach it to the chuck or coupler. Fasten it well. Set power tool to MAX speed & torque if it is adjustable. Check power tool is not in hammer mode.

3



With power tool at MAX speed push bit into the refrigerant line. Keep bit centered & push until the stopper bottoms out, then remove bit from line.

4



CAUTION THE LINE & BIT ARE HOT after swaging! DO NOT TOUCH them until they have cooled. Inspect & clean if needed.

5



Assemble the fittings as usual.



Stopper: Ensures a consistent length of swaged surface. Color coded for Quick Size ID.

Tip: Guides the swaging bit into the tube & enlarges tubes inner diameter.

Standard 1/4" Hex Shank: Fits directly into most power tools without an adapter.

3YR WARRANTY

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⚠ WARNING

NOTICE: Failure to read and comply with all warnings, cautions and instructions prior to using the PRO-Fit™ Swaging tool may cause personal injury and/or property damage and void the warranty.