Product No.
87001

CONTENTS:
5 Flare Bits

US Patent No. 9,550,223

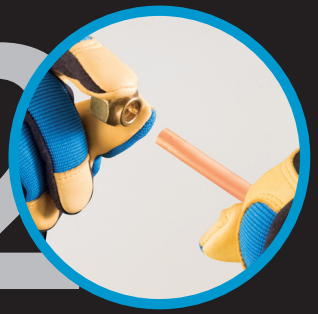
OPERATING INSTRUCTIONS

1



Choose bit size & attach it to the chuck or coupler. Fasten it well. Set the power tool to MAX speed & torque if it is adjustable. Wear eye, face protection, and gloves.

2



Check the refrigerant line end & ensure it is properly cut & cleaned. Put the flare nut on the refrigerant line & hold the line firmly.

3



With power tool at MAX speed push bit into the refrigerant line. Keep bit centered & push until the stopper bottoms out, then remove bit from line.

4

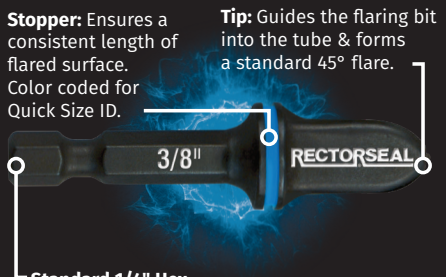


CAUTION THE LINE & BIT ARE HOT after flaring! DO NOT TOUCH them until they have cooled. Inspect & clean flare if needed.

5



Thread the flare nut onto the male fitting and tighten using correct tools to equipment manufacturer torque specifications.



Stopper: Ensures a consistent length of flared surface. Color coded for Quick Size ID.

Tip: Guides the flaring bit into the tube & forms a standard 45° flare.

Standard 1/4" Hex Shank: Fits directly into most power tools without an adapter.

3YR WARRANTY

WARNING

NOTICE: Failure to read and comply with all warnings, cautions and instructions prior to using the PRO-Fit™ Flare tool may cause personal injury and/or property damage and void the warranty.

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